AMENDMENT OF SOLICITATION/MODIFICATION OF CONTRACT

1. CONTRACT ID CODE	PAGE OF PAGES

2. AMENDMENT/MODIFICATION NO.	3. EFFECTIVE DATE	4. REQUISITION/PURCHASE REQ. NO.	5. PROJECT NO. *(If applicable)*
0003	29 July 2002		

6. ISSUED BY CODE	7. ADMINISTERED BY *(If other than Item 6)* CODE
USACOE, Philadelphia 100 Penn Square East, Wanamaker Building Philadelphia, PA 19107-3390	USACOE, Philadelphia 100 Penn Square East, Wanamaker Building Philadelphia, PA 19107-3390

8. NAME AND ADDRESS OF CONTRACTOR *(No., street, county, State and ZIP Code)*	(√)	9A. AMENDMENT OF SOLICITATION NO.
	X	DACA61-02-R-0003
		9B. DATED *(SEE ITEM 11)* 21 May 2002
		10A. MODIFICATION OF CONTRACTS/ORDER NO.
		10B. DATED *(SEE ITEM 13)*
CODE FACILITY CODE		

11. THIS ITEM ONLY APPLIES TO AMENDMENTS OF SOLICITATIONS

☐ The above numbered solicitation is amended as set forth in Item 14. The hour and date specified for receipt of Offers ☐ is extended, ☐ is not extended.

Offers must acknowledge receipt of this amendment prior to the hour and date specified in the solicitation or as amended, by one of the following methods:

(a) By completing Items 8 and 15, and returning _____ copies of the amendment; (b) By acknowledging receipt of this amendment on each copy of the offer submitted; or (c) By separate letter or telegram which includes a reference to the solicitation and amendment numbers. FAILURE OF YOUR ACKNOWLEDGMENT TO BE RECEIVED AT THE PLACE DESIGNATED FOR THE RECEIPT OF OFFERS PRIOR TO THE HOUR AND DATE SPECIFIED MAY RESULT IN REJECTION OF YOUR OFFER. If by virtue of this amendment you desire to change an offer already submitted, such change may be made by telegram or letter, provided each telegram or letter makes reference to the solicitation and this amendment, and is received prior to the opening hour and date specified.

12. ACCOUNTING AND APPROPRIATION DATA *(If required)*

Construct Fire Crash/Rescue Station, Dover Air Force Base, Dover, Delaware

13. THIS ITEM APPLIES ONLY TO MODIFICATIONS OF CONTRACTS/ORDERS, IT MODIFIES THE CONTRACT/ORDER NO. AS DESCRIBED IN ITEM 14.

(√)	
	A. THIS CHANGE ORDER IS ISSUED PURSUANT TO: *(Specify authority)* THE CHANGES SET FORTH IN ITEM 14 ARE MADE IN THE CONTRACT ORDER NO. IN ITEM 10A.
	B. THE ABOVE NUMBERED CONTRACT/ORDER IS MODIFIED TO REFLECT THE ADMINISTRATIVE CHANGES *(such as changes in paying office, appropriation date, etc.)* SET FORTH IN ITEM 14, PURSUANT TO THE AUTHORITY OF FAR 43.103(b).
	C. THIS SUPPLEMENTAL AGREEMENT IS ENTERED INTO PURSUANT TO AUTHORITY OF:
	D. OTHER *(Specify type of modification and authority)*

E. IMPORTANT: Contractor ☐ is not, ☐ is required to sign this document and return _____ copies to the issuing office.

14. DESCRIPTION OF AMENDMENT/MODIFICATION *(Organized by UCF section headings, including solicitation/contract subject matter where feasible.)*

THIS AMENDMENT DOES NOT EXTEND THE PROPOSAL DATE FOR STEP TWO OF AUGUST 13, 2002 COB 4PM EST.

(CONTINUED)

Except as provided herein, all terms and conditions of the document referenced in Item 9A or 10A, as heretofore changed, remains unchanged and in full force and effect.

15A. NAME AND TITLE OF SIGNER *(Type or print)*		16A. NAME AND TITLE OF CONTRACTING OFFICER *(Type or print)*	
15B. CONTRACTOR/OFFEROR _____ *(Signature of person authorized to sign)*	15C. DATE SIGNED	16B. UNITED STATES OF AMERICA BY _____ *(Signature of Contracting Officer)*	16C. DATE SIGNED

14. DESCRIPTION OF AMENDMENT (continued)

a. SECTION 00110 - PROPOSAL SUBMISSION REQUIREMENTS AND INSTRUCTIONS: Please delete this section in its entirety and replace it with the section of the same number, annotated Amendment No. 0003, attached hereto.

b. SPECIFICATIONS:

1 - Please delete the following specification sections in their entirety and substitute the revised sections, annotated Amendment No. 0003, attached hereto:

Section No.	Title
04200	MASONRY
05500	MISCELLANEOUS METAL
06410	LAMINATE CLAD ARCHITECTURAL CASEWORK
08710	DOOR HARDWARE
08810	GLASS AND GLAZING
09720	WALL COVERINGS
10100	VISUAL COMMUNICATIONS SPECIALTIES
15951	DIRECT DIGITAL CONTROL FOR HVAC

Changes to these sections are indicated in ***bold italics***.

2 – Section 01025 MEASUREMENT AND PAYMENT: Please make a pen and ink change to this section to add “pavement subdrains” as a cost to be included in the contract lump sum price for Bid Item No. 3, "Option No. 1 - Construct Long-Term Parking Area."

3 – Section 01330 SUBMITTAL PROCEDURES: Please insert the attached submittal register page for Section 02620 PAVEMENT SUBDRAINS to the end of the submittal register.

4 – Please insert Section 02620 entitled “PAVEMENT SUBDRAINS,” annotated Amendment No. 0003, attached hereto.

5 – Please delete Section 08850 entitled “FRAGMENT RETENTION FILM FOR GLASS.”

c. CONTRACT DRAWINGS: Please delete the following Drawings in their entirety and substitute the revised sheets, of the same Drawing Numbers, with a revision date of 29 July 2002:

Drawing Number	Title
T1	TITLE SHEET
C4	EXCAVATION PLAN
C5	SITE LAYOUT AND GEOMETRY-PLAN A
C6	SITE LAYOUT AND GEOMETRY-PLAN B
C7	EXCAVATION CROSS SECTIONS
C8	PLAN - 26TH ST. ROAD ALIGNMENT
C9	PROFILES, LINE AND CURVE TABLES-26TH ST. ROAD
C10	CROSS SECTIONS -26TH ST. ROAD
C11	CROSS SECTIONS -26TH ST. ROAD
C12	CROSS SECTIONS -26TH ST. ROAD
C13	SITE GRADING & STORM DRAINAGE -PLAN A
C14	SITE GRADING & STORM DRAINAGE -PLAN B
C17	SWALE 2 & TRENCH DRAIN - PROFILE & CROSS SECTIONS
C18	UTILITY PLAN
C20	UTILITY PROFILES

14. DESCRIPTION OF AMENDMENT (continued)

C21	PAVEMENT PLAN
C22	PAVEMENT DETAILS
C23	PAVEMENT DETAILS
C24	PAVEMENT DETAILS
C25	SEDIMENT AND EROSION CONTROL PLAN
C29	BORING LOCATION PLAN AND BORING LOGS
C30	BORING LOGS
C31	BORING LOGS
C32	BORING LOGS
C33	BORING LOGS
C34	OPTIONS 1-LONG TERM PARKING PLAN
C36	PLAN-ACCESS ROAD ALIGNMENT
C37	ACCESS ROAD PROFILE AND LINE TABLE
C38	ACCESS ROAD CROSS SECTION
C39	ACCESS ROAD CROSS SECTION
L1	OPTION 5-LANDSCAPE PLAN
S1	FOUNDATION PLAN
S2	FLOOR PLAN
S3	ROOF FRAMING PLAN
S5	FRAMING ELEVATIONS, COLUMN SCHEDULE
S7	FOUNDATION DETAILS
S9	TYPICAL WALL DETAILS
P1	PLUMBING LEGEND AND SCHEDULES
P2	DOMESTIC PIPING PLAN (1) & GAS PIPING
P3	DOMESTIC PIPING PLAN (2)
P4	SANITARY PIPING PLAN (1)
P5	SANITARY PIPING PLAN (2)
P7	COMPRESSED AIR PIPING PLAN
P8	DETAILS
P9	DETAILS
P10	SPRINKLER PROTECTION
M4	HVAC AIR DISTRIBUTION SYSTEMS
M6	EQUIPMENT SCHEDULES
E4	ELECTRICAL-SITE WORK
E5	LIGHTING FLOOR PLAN
E7	POWER & DATA/COMM FLOOR PLAN
E9	EXIT LIGHTS & LOW VOLTAGE SYSTEMS FLOOR PLAN
E11	SINGLE LINE DIAGRAM (POWER) & DETAILS
E15	ELECTRICAL DETAILS
E16	ELECTRICAL DETAILS
E19	ELECTRICAL DETAILS
E21	LIGHTING FIXTURE DETAILS
E22	LIGHTING FIXTURE DETAILS
E23	SCHEDULES
E24	SCHEDULES

d. Please indicate receipt of this amendment on Standard Form 1442(SOLICITATION, OFFER, AND AWARD) as Amendment No.0003. Failure to acknowledge all amendments may be cause for rejection of the bid.

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SECTION 00110

Proposal Submission Requirements and Instructions

Who May Submit: Proposals may be submitted by: firms formally organized entities or construction contractors that have associated specifically for this project, or any other interested parties. In the first and latter case, the association may be a joint venture or a subcontractor.

Any legally organized offeror may submit a proposal provided that the requirements specified in this Section are met.

General Requirements: The intent of this two-step solicitation is to solicit proposals for the Design and Construction of a new Fire Crash/Rescue Station at Dover Air Force Base, DE.

In order to effectively and equitably evaluate all proposals, the Source Selection Board must receive information sufficiently detailed to clearly indicate the proposed materials, equipment, and methods of fabrication and construction.

In addition to the performance documents specifically specified, the offerors must provide a price proposal and other data specified hereinafter. Offerors must coordinate proposal documents with the data described for "Evaluation of Proposals". Specific proposal requirements are described below.

The proposals shall contain a detailed table of contents. If more than one binder is used, the complete table of contents shall be included in each. Any materials submitted but not required by this solicitation, (such as company brochures), shall be relegated to appendices.

Provide original and six (6) copies.

Written portions 8-1/2" x 11" format.

Where to Submit: Offerors shall submit proposal packages to the Corps of Engineers at the address shown in Block 8 of Standard Form 1442.

Submission Deadline: Proposals shall be received no later than the time and date specified in Block 13 of Standard Form 1442.

Proposal Requirements and Submission Format: The proposals shall be submitted in separate steps as defined below. The proposals sought by this solicitation shall contain the following categories of information. Offerors must coordinate the proposals with Section 00120, Evaluation of Proposals, which outlines the evaluation procedures.

I. STEP ONE

This information shall be submitted in a separate three-ring binder labeled: "Step One". This category consists of the past performance capability in similar structures, offeror project team and performance plans and familiarity with Government contracts and technical approach and capabilities in HVAC design as well as electrical design. The Government in its evaluation will weight these three (3) Step One factors in descending order. Provide the original and ten (10) copies in 8-1/2" x 11" format and also two (2) on compact disc.

A. PAST PERFORMANCE CAPABILITY IN SIMILAR STRUCTURES: This factor considers the offeror's capabilities, experience, and organization for successful design and construction of fire crash/rescue stations (consisting of emergency response vehicle garages and/or maintenance facilities, administrative spaces and personnel living quarters) or similar structures.

1. Capabilities and Experience: Offeror shall provide examples of projects and customers during the last five (5) years which they have been involved in, and which are similar in type and scope to this fire crash/rescue station project.

Examples of other projects during the last five (5) years in which the offeror has been involved shall also be provided.

For all examples cited, provide references with contact names and telephone numbers. Each example should indicate the general scope, the offeror's role in the project (prime, subcontractor, or as joint venture, identifying the offeror's role in the joint venture), location, cost, extent and type of subcontracting, and date of completion of the project.

2. Organization: The offeror shall fully identify its proposed organization. If there is a joint venture of firms, offeror shall identify the individual firms. Identify the person authorized to negotiate. Present data in an organization chart to establish responsibility and authority for the construction of the project. The proposed organization shall provide a sole source of responsibility and shall establish responsibility for support of on-site management of the construction. Indicate what parts of the project will be performed by in-house forces and the extent and type of subcontracting contemplated. Provide names of subcontractors teamed up for this project, if to be used. The prime contractor must perform 20 percent of the work with its own organization in accordance with FAR Clause, (52.236-0001) PERFORMANCE OF WORK BY THE CONTRACTOR (APR 1984).

B. OFFEROR PROJECT TEAM AND PERFORMANCE PLANS AND FAMILIARITY WITH GOVERNMENT CONTRACTS. This factor considers the offeror's total design, construction, and management team as well as the proposed

management plan and quality control plan proposed to accomplish this project and the offeror's familiarity with Government contracts.

1. Design, Construction and Management Team: Identify personnel to be assigned to the project. Include resumes of principal managers and technical personnel who will be directly responsible for the day-to-day design and construction activities. Include as a minimum the design project manager, design engineers, construction project manager; the quality control manager; and the construction superintendent. Indicate whether each individual has had a significant part in any of the project examples cited. If reassignment of personnel is considered possible, provide the names and resumes of the alternative professional in each assignment.

2. Management Plan: The offeror's Management Plan, which should indicate how the offeror will control the job, both design and construction, will be evaluated. The management plan shall identify methodology and relationship of project design and construction functions.

3. Plan for Quality Control: Offeror shall submit preliminary plans for quality control. The preliminary plan shall be expanded, after contract award, to comply with Construction Specification 01440 - "Contractor Quality Control. Offerors are expected to develop a formal program of monitoring to ensure a high level of construction quality. Preliminary plans shall address, as a minimum, the following items, as applicable:

a. A clear identification of the personnel responsible for quality control and a clear policy establishing their authority.
b. A specific description of the tasks and functions of the quality control personnel.
c. Specific policy establishing schedules for the performance of quality control tasks.

4. Familiarity with Government Contracts:

Offeror shall provide examples Government contracts/projects during the last five (5) years which demonstrate familiarity with government procurement, design and construction policy and procedures.

For all examples cited, provide references with contact names and telephone numbers. Each example should indicate the general scope, the offeror's role in the project (prime, subcontractor, or as joint venture, identifying the offeror's role in the joint venture), location, cost, extent and type of subcontracting, and date of completion of the project. Include the offertory's assigned performance evaluation for project cited (e.g., outstanding, satisfactory or unsatisfactory). Provide an explanation, if unsatisfactory. If offeror represents the combining of two or more companies for the purpose of this RFP, then each company must list individual, as well as collaborative, project examples.

Where applicable, explain facts, with an assessment of liquidated damages, for failure in meeting completion dates. The Government reserves the right to verify performance evaluations by reviewing the Corps of Engineers Construction Contractor Appraisal Support System (CCASS) or to interview owners.

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C. TECHNICAL APPROACH AND CAPABILITIES IN HVAC DESIGN AS WELL AS ELECTRICAL DESIGN. This factor considers the offeror's capabilities and experience for successful design of building Heating, Ventilating and Air Conditioning (HVAC) Systems and building electrical systems.

Examples of projects during the last five (5) years which demonstrate the offeror's capabilities and experience for successful design of building Heating, Ventilating and Air Conditioning (HVAC) Systems and building electrical systems shall be provided. For all examples cited, provide references with contact names and telephone numbers. Each example should indicate the general scope, the offeror's design role in the project (prime, subcontractor, or as joint venture, identifying the offeror's role in the joint venture), location, cost, extent and type of work, and date of completion of the project.

II STEP TWO

Step Two Proposal Requirements and Submission Format. The Plans and Specifications for the portions designed by the Government shall be provided to the offerors prior to the RFP for Step Two. The proposals sought by this solicitation shall contain two categories of submittal information. Category "A" will be worth 70% and category "B" will be worth 30%. The categories are as follows:

A. PRICE PROPOSAL/PRO FORMA REQUIREMENTS. This information should be submitted in an envelope, binder, or box labeled "Price Proposal/Pro Forma Requirements." This category consists of a subcontracting plan, proposal bonds, completed Step Two Standard Form 1442, and schedule of proposed prices. Provide original and three (3) copies.

B. DESIGN-TECHNICAL. This information shall be submitted in separate three-ring binders labeled "Design-Technical Information." This category consists of a ~~***specification outline for,***~~ design analysis/narrative ***for the facility HVAC and electrical system.*** ~~***, past performance capability in similar structures, and offeror project team and performance plans and familiarity with Government. Factors 1 through 4 will be weighted equally by the Government in its evaluation. Design Technical materials shall also include a spreadsheet or tabular listing of the Evaluation Factors 1 through 4 for Technical Proposals and identify where in the proposal materials that the specific item is addressed.***~~ Provide (5) copies of technical data. Offerors are advised that the required data listed below will be utilized for technical review and evaluation and used for determination of a "Quality Rating" by a Technical Evaluation Team. ~~***Materials indicated in the design/construction criteria, but not indicated in the offeror's specifications, will be assumed to be included and a part of the proposal.***~~

~~***1. Specifications: Outline Specification, indicating the quality of materials, construction, finishes, fixtures, and equipment for the applicable HVAC and supporting electrical items. Special attention should be given to the identification and specification of energy conservation features included in the proposal, particularly those that exceed the minimum requirements of the Statement of Work. Submit as part of the Design-Technical Information.***~~

1. HVAC Design ***Analysis/***Narrative: Provide a description of how the ***remaining*** HVAC system and supporting electrical system (associated with the HVAC system only) will be designed, constructed, and coordinated with the Government provided ***HVAC and*** electrical design for the remainder of the building and systems. ~~***Submit as part of the Design-Technical Information.***~~ ***Narrative should clearly explain the offeror's understanding of the scope of the HVAC and electrical system which remains to be designed and the process/procedure to be utilized to complete the design.***

~~***3. Past Performance Capability in Similar Structures: This factor considers the offeror's capabilities, experience, and organization for successful construction of fire crash/rescue stations (consisting emergency response vehicle garages and/or maintenance facilities, administrative spaces and personnel living quarters) or similar structures.***~~

~~***4. Offeror Project Team and Performance Plans and Familiarity with Government Contracts. This factor considers the offeror's complete design, construction, and management team as well as the proposed management plan and quality control plan proposed to accomplish this project and the offeror's familiarity with Government contracts.***~~

~~***Evaluation Factors 1 and 2 / Proposal Contents Listing. A spreadsheet or table consisting of all the evaluation categories and sub-categories. Submit as part of the Design-Technical Information.***~~

NOTES: ~~***1.***~~ Non-responsive proposals. Failure to submit all the data indicated in this section may be cause for determining a proposal non-responsive and, therefore, not considered for technical evaluation or award.

~~***2. Although Factors 3 and 4 for Step Two offerors were initially evaluated in Step One, how the best five offerors were rated for these two factors in Step One should be taken into consideration when making the final Step Two ranking of offerors.***~~

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SUBMITTAL REGISTER

CONTRACT NO.

TITLE AND LOCATION
Dover FIre/Crash Rescue Station - Amnd No. 3

CONTRACTOR

ACTIVITY NO	TRANSMITTAL NO	SPEC SECT	DESCRIPTION ITEM SUBMITTED	PARAGRAPH #	CLASSIFICATION	GOVT OR A/E REVWR	CONTRACTOR: SCHEDULE DATES			CONTRACTOR ACTION			APPROVING AUTHORITY					MAILED TO CONTR/ DATE RCD FRM APPR AUTH	REMARKS
							SUBMIT	APPROVAL NEEDED BY	MATERIAL NEEDED BY	ACTION CODE	DATE OF ACTION	DATE FWD TO APPR AUTH/ DATE RCD FROM CONTR	DATE FWD TO OTHER REVIEWER	DATE RCD FROM OTH REVIEWER	ACTION CODE	DATE OF ACTION		
(a)	(b)	(c)	(d)	(e)	(f)		(g)	(h)	(i)	(j)	(k)	(l)	(m)	(n)	(o)	(p)	(q)	(r)
		02620	SD-07 Certificates															
			Workplan		G	DO												
			Aggregate		G	DO												
			Geotextile		G	DO												
			Pipe for Subdrains		G	DO												
			SD-04 Samples															
			Geotextile		G	DO												
			Pipe for Subdrains		G	DO												

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SECTION 02620

PAVEMENT SUBDRAINS

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AMERICAN ASSOCIATION OF STATE HIGHWAY AND TRANSPORTATION OFFICIALS (AASHTO)

AASHTO M 252	(1996) Corrugated Polyethylene Drainage Tubing

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM C 270	Mortar for Unit Masonry
ASTM C 478	(1997) Precast Reinforced Concrete Manhole Sections
ASTM D 412	(1998a) Vulcanized Rubber and Thermoplastic Rubbers and Thermoplastic Elastomers - Tension
ASTM D 624	(1998) Tear Strength of Conventional Vulcanized Rubber and Thermoplastic Elastomers

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-07 Certificates

Workplan; G,DO.

The Contractor shall submit a workplan describing the personnel, equipment, and methods to be used in the construction of the underdrain system.

Aggregate; G,DO. Geotextile; G,DO. Pipe for Subdrains; G,DO.

Statement signed by an official authorized to certify on behalf of the manufacturer of a product, system or material, attesting that the product, system or material meets specified requirements. The statement must be dated after the award of the contract, must state the Contractor's name and address, must name the project and

location, and must list the specific requirements which are being certified.

SD-04 Samples

Geotextile; G,DO. Pipe for Subdrains; G,DO.

Samples of geotextile, pipe, and pipe fittings, before starting the work.

1.3 DELIVER, STORAGE, AND HANDLING

1.3.1 Delivery and Storage

Materials delivered to site shall be inspected for damage, unloaded, and stored with minimum handling. Materials shall not be stored directly on the ground. The inside of pipes and fittings shall be kept free of dirt and debris. During shipment and storage, geotextile shall be wrapped in burlap or similar heavy duty protective covering. The storage area shall protect the fabric from mud, soil, dust, and debris. Geotextile materials that are not to be installed immediately shall not be stored in direct sunlight. Plastic pipe shall be installed within 6 months from the date of manufacture unless otherwise approved.

1.3.2 Handling

Materials shall be handled in such a manner as to insure delivery to the trench in sound undamaged condition. Pipe shall be carried and not dragged to the trench.

PART 2 PRODUCTS

2.1 PIPE AND FITTINGS FOR SUBDRAINS

Pipe and fittings shall be corrugated polyethylene pipe and fittings as specified in AASHTO M 252. Fittings shall be manufacturer's standard type and shall conform to the indicated specification. Pipe shall contain ultraviolet inhibitor to provide protection from exposure to direct sunlight.

2.1.1 Pipe Perforations

Water inlet area shall be a minimum of 0.5 square inch per linear foot. Manufacturer's standard perforated pipe which essentially meets these requirements may be substituted with prior approval of the Contracting Officer.

a. Circular Perforations in Plastic Pipe: Circular holes shall be cleanly cut not more than 3/8 inch or less than 3/16 inch in diameter and arranged in rows parallel to the longitudinal axis of the pipe. Perforations shall be approximately 3 inches center-to-center along rows. The rows shall be approximately 1-1/2 inches apart and arranged in a staggered pattern so that all perforations lie at the midpoint between perforations in adjacent rows. The rows shall be spaced over not more than 155 degrees of circumference. The spigot or tongue end of the pipe shall not be perforated for a length equal to the depth of the socket, and perforations shall continue at uniform spacing over the entire

length of the pipe.

b. Slotted Perforations in Plastic Pipe: Circumferential slots shall be cleanly cut so as not to restrict the inflow of water and uniformly spaced along the length and circumference of the tubing. Width of slots shall not exceed 1/8 inch nor be less than 1/32 inch. The length of individual slots shall not exceed 10 percent of the tubing inside nominal circumference. Rows of slots shall be symmetrically spaced so that they are fully contained in the top 2 quadrants of the pipe. Slots shall be centered in the valleys of the corrugations of profile wall pipe.

2.2 GEOTEXTILE

Geotextile shall be as specified in Section 02215 GEOTEXTILE.

2.3 AGGREGATE MATERIAL

The aggregate for the pavement subdrains shall be rapidly draining material as specifid for aggregate base in Section 02725 CONCRETE PAVEMENT: RAPID DRAINING MATERIAL (RDM) BASE.

2.4 FRAMES AND COVERS

2.4.1 Frames and Covers

Frames and covers shall be cast iron, ductile iron or reinforced concrete. Cast iron frames and covers shall be as indicated or shall be of type suitable for the application, circular, without vent holes. The frames and covers shall have a combined weight of not less than 400 pounds. Reinforced concrete frames and covers shall be as indicated or shall conform to ASTM C 478.

2.4.2 Flush Mounted Cover

Provide cast iron vault box, 12 inch diameter, with watertight frame and coverd. Vault shall support H-20 loading. The frame shall be 6 inches deep, and shall be set in concrete collar a minimum of 8 inches thick, and extending 4 inches beyond the edge of the frame in all directions. Frame and concrete collar shall be set flush with the level of the existing surrounding grade.

2.4.3 Mortar

Mortar shall be cement mortar conforming to ASTM C 270, Type M with Type II cement.

PART 3 EXECUTION

3.1 EXCAVATION AND BEDDING FOR SUBDRAINS

Excavation, trenching, backfilling, and compaction shall be in accordance with Section 02316 EXCAVATION, TRENCHING, AND BACKFILLING FOR UTILITIES SYSTEMS.

3.2 INSTALLATION OF GEOTEXTILE AND PIPE FOR SUBDRAINS

3.2.1 Installation of Geotextile

3.2.1.1 Overlaps on Perforated or Slotted Pipes

One layer of geotextile shall be wrapped around the perforated pipes in such a manner that longitudinal overlaps of fabric are in unperforated or unslotted quadrants of the pipes. The overlap shall be at least 12 inches. The fabric shall be secured in such a manner that the aggregate material will not infiltrate through any fabric overlaps.

3.2.1.2 Trench Lining and Overlaps

Trenches to be lined with geotextile shall be graded to obtain smooth side and bottom surfaces so that the fabric will not bridge cavities in the soil or be damaged by projecting rock. The fabric shall be laid flat but not stretched on the soil, and it shall be secured with anchor pins. Overlaps shall be at least 12 inches and anchor pins shall be used along the overlaps.

3.2.2 Installation of Pipe for Subdrains

3.2.2.1 Pipelaying

Each pipe shall be carefully inspected before it is laid. Any defective or damaged pipe shall be rejected. No pipe shall be laid when the trench conditions or weather is unsuitable for such work. Water shall be removed from trenches by sump pumping or other approved methods. The pipe shall be laid to the grades and alignment as indicated. The pipe shall be bedded to the established grade line. All pipes in place shall be approved before backfilling.

3.2.2.2 Polyethylene Pipe

Perforated corrugated polyethylene drainage pipe shall be installed in accordance with the manufacturer's specifications and as specified herein. A pipe with physical imperfections shall not be installed. No more than 5 percent stretch in a section will be permitted.

3.3 MANHOLES AND CLEAN-OUT RISERS

3.3.1 Manholes

Manholes shall be installed complete with frames and covers at the locations and with the sizes indicated. Joints shall be completely filled and shall be smooth and free of surplus mortar or mastic on the inside of the structure. Base for manholes shall be either precast or cast-in-place concrete.

3.3.2 Setting of Frames and Covers

Unless otherwise indicated, tops of frames and covers shall be set flush with finished grade. Frame and cover assemblies shall be sealed to manhole sections using external preformed rubber joint seals that meet the requirements of ASTM D 412 and ASTM D 624, unless otherwise specified.

3.3.3 Clean-out Risers

Clean-out riser pipes with frames and covers shall be installed at the locations indicated. Risers shall be constructed of corrugated

poylethylene pipe. Joining of riser pipes to the subdrain system shall be as indicated.

3.4 INSTALLATION OF AGGREGATE MATERIAL AND BACKFILLING FOR SUBDRAINS

After pipe for subdrains has been laid, inspected, and approved, aggregate material shall be placed around and over the pipe to the depth indicated. The aggregate material shall be placed in layers not to exceed 8 inches thick, and each layer shall be thoroughly compacted by mechanical tampers or rammers to obtain the required density. Compaction of aggregate material shall be in accordance with the applicable provisions specified in Section 02725 CONCRETE PAVEMENT: RAPID DRAINING MATERIAL (RDM) BASE. The placement and compaction of overlying backfill material shall be in accordance with the applicable provisions specified in Section 02316 EXCAVATION, TRENCHING, AND BACKFILLING FOR UTILITIES SYSTEMS.

3.5 TESTS

Strength tests of pipe shall conform to field service test requirements of the ASTM specification covering the product (paragraph PIPE AND FITTINGS FOR SUBDRAINS).

-- End of Section --

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SECTION 04200

MASONRY
10/01

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

ACI INTERNATIONAL (ACI)

ACI SP-66	(1994) ACI Detailing Manual

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM A 82	(1997ael) Steel Wire, Plain, for Concrete Reinforcement
ASTM A 153/A 153M	(2001) Zinc Coating (Hot-Dip) on Iron and Steel Hardware
ASTM A 615/A 615M	(2000) Deformed and Plain Billet-Steel Bars for Concrete Reinforcement
ASTM C 55	(1999) Concrete Brick
ASTM C 62	(2000) Building Brick (Solid Masonry Units Made from Clay or Shale)
ASTM C 67	(2000) Sampling and Testing Brick and Structural Clay Tile
ASTM C 90	(2000) Loadbearing Concrete Masonry Units
ASTM C 91	(1999) Masonry Cement
ASTM C 126	(1999) Ceramic Glazed Structural Clay Facing Tile, Facing Brick, and Solid Masonry Units
ASTM C 129	(2000) Nonloadbearing Concrete Masonry Units
ASTM C 140	(1999b) Sampling and Testing Concrete Masonry Units
ASTM C 216	(2000) Facing Brick (Solid Masonry Units Made from Clay or Shale)
ASTM C 270	(2000) Mortar for Unit Masonry
ASTM C 476	(1999) Grout for Masonry

ASTM C 494/C 494M	(1999ael) Chemical Admixtures for Concrete
ASTM C 578	(1995) Rigid, Cellular Polystyrene Thermal Insulation
ASTM C 641	(1982; R 1998el) Staining Materials in Lightweight Concrete Aggregates
ASTM C 652	(2000a) Hollow Brick (Hollow Masonry Units Made From Clay or Shale)
ASTM C 744	(1999) Prefaced Concrete and Calcium Silicate Masonry Units
ASTM C 780	(2000) Preconstruction and Construction Evaluation of Mortars for Plain and Reinforced Unit Masonry
ASTM C 1019	(2000) Sampling and Testing Grout
ASTM C 1072	(2000) Measurement of Masonry Flexural Bond Strength
ASTM C 1289	(1998) Faced Rigid Cellular Polyisocyanurate Thermal Insulation Board
ASTM D 2000	(1999) Rubber Products in Automotive Applications
ASTM D 2240	(2000) Rubber Property - Durometer Hardness
ASTM D 2287	(1996a) Nonrigid Vinyl Chloride Polymer and Copolymer Molding and Extrusion Compounds
ASTM E 119	(2000) Fire Tests of Building Construction and Materials
ASTM E 447	(1997) Compressive Strength of Masonry Prisms

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Masonry Work; G,DO.

Drawings including plans, elevations, and details of wall reinforcement; details of reinforcing bars at corners and wall intersections; offsets; tops, bottoms, and ends of walls; control and expansion joints; and wall openings. Bar splice locations shall be shown. Bent bars shall be identified on a bending diagram and shall be referenced and located on the drawings. Wall

dimensions, bar clearances, and wall openings greater than one masonry unit in area shall be shown. No approval will be given to the shop drawings until the Contractor certifies that all openings, including those for mechanical and electrical service, are shown. If, during construction, additional masonry openings are required, the approved shop drawings shall be resubmitted with the additional openings shown along with the proposed changes. Location of these additional openings shall be clearly highlighted. The minimum scale for wall elevations shall be 1/4 inch per foot. Reinforcement bending details shall conform to the requirements of ACI SP-66.

SD-03 Product Data

Clay or Shale Brick; G, DO. Concrete Brick; G, DO. ***Architectural Concrete Masonry Units; G, DO.*** Rigid Board Insulation; G, DO. Foam Insulation; G, DO.

Manufacturer's descriptive data.

Cold Weather Installation; G, DO.

Cold weather construction procedures.

SD-04 Samples

Clay or Shale Brick; G, DO. ***Architectural Concrete Masonry Units; G, DO.***

Color samples of three stretcher units and one unit for each type of special shape. Units shall show the full range of color and texture.

Anchors, Ties, and Bar Positioners; G, DO.

Two of each type used.

Expansion-Joint Material; G, DO.

One piece of each type used.

Joint Reinforcement; G, DO.

One piece of each type used, including corner and wall intersection pieces, showing at least two cross wires.

Portable Panel; G, DO.

One panel of clay or shale brick, 2 by 2 feet, containing approximately 24 brick facings to establish range of color and texture.

SD-06 Test Reports

Efflorescence Test; G, DO. Field Testing of Mortar; G, DO. Field Testing of Grout; G, DO. Fire-rated CMU; G, DO.

Test reports from an approved independent laboratory. Test reports on a previously tested material shall be certified as the

same as that proposed for use in this project.

SD-07 Certificates

Clay or Shale Brick; G, DO. Concrete Masonry Units (CMU); G, DO. Control Joint Keys; G, DO. Anchors, Ties, and Bar Positioners;G,DO. Expansion-Joint Materials; G, DO. Joint Reinforcement; G,DO. Reinforcing Steel Bars and Rods; G, DO. Masonry Cement; G, DO. Mortar Coloring; G, DO. ***Precast Concrete Items; G, DO.*** Mortar Admixtures; G,DO. Grout Admixtures; G, DO.

Certificates of compliance stating that the materials meet the specified requirements.

Insulation; G, DO.

Certificate attesting that the polyurethane or polyisocyanurate insulation furnished for the project contains recovered material, and showing an estimated percent of such recovered material.

1.3 SAMPLE MASONRY PANELS

After material samples are approved and prior to starting masonry work, sample masonry panels shall be constructed for each type and color of masonry required. At least 48 hours prior to constructing the sample panel or panels, the Contractor shall submit written notification to the Contracting Officer's Representative. Sample panels shall not be built in, or as part of the structure, but shall be located where directed.

1.3.1 Configuration

Panels shall be L-shaped or otherwise configured to represent all of the wall elements. Panels shall be of the size necessary to demonstrate the acceptable level of workmanship for each type of masonry represented on the project. The minimum size of a straight panel or a leg of an L-shaped panel shall be 8 feet long by 4 feet high.

1.3.2 Composition

Panels shall show full color range, texture, and bond pattern of the masonry work. The Contractor's method for mortar joint tooling; grouting of reinforced vertical cores, bond beams, and lintels; positioning, securing, and lapping of reinforcing steel; positioning and lapping of joint reinforcement (including prefabricated corners); and cleaning of masonry work shall be demonstrated during the construction of the panels. Installation or application procedures for anchors, wall ties, CMU control joints, brick expansion joints, insulation, flashing, row lock courses and weep holes shall be shown in the sample panels. The panels shall contain a masonry bonded corner that includes a bond beam corner. Panels that represent reinforced masonry shall contain a 2 by 2 foot opening placed at least 2 feet above the panel base and 2 feet away from all free edges, corners, and control joints. Required reinforcing shall be provided around this opening as well as at wall corners and control joints.

1.3.3 Construction Method

Where anchored veneer walls are required, the Contractor shall demonstrate and receive approval for the method of construction; i.e., either bring up the two wythes together or separately, with the insulation and appropriate

ties placed within the specified tolerances across the cavity. Temporary provisions shall be demonstrated to preclude mortar or grout droppings in the cavity and to provide a clear open air space of the dimensions shown on the drawings. Where masonry is to be grouted, the Contractor shall demonstrate and receive approval on the method that will be used to bring up the masonry wythes; support the reinforcing bars; and grout cells, bond beams, lintels, and collar joints using the requirements specified herein. Panels shall be built on a properly designed concrete foundation.

1.3.4 Usage

The completed panels shall be used as the standard of workmanship for the type of masonry represented. Masonry work shall not commence until the sample panel for that type of masonry construction has been completed and approved. Panels shall be protected from the weather and construction operations until the masonry work has been completed and approved. After completion of the work, the sample panels, including all foundation concrete, shall become the property of the Contractor and shall be removed from the construction site.

1.4 DELIVERY, HANDLING, AND STORAGE

Materials shall be delivered, handled, stored, and protected to avoid chipping, breakage, and contact with soil or contaminating material.

1.4.1 Masonry Units

Concrete masonry units shall be covered or protected from inclement weather.

1.4.2 Reinforcement, Anchors, and Ties

Steel reinforcing bars, coated anchors, ties, and joint reinforcement shall be stored above the ground. Steel reinforcing bars and uncoated ties shall be free of loose mill scale and rust.

1.4.3 Cementitious Materials, Sand and Aggregates

Cementitious and other packaged materials shall be delivered in unopened containers, plainly marked and labeled with manufacturers' names and brands. Cementitious material shall be stored in dry, weathertight enclosures or be completely covered. Cement shall be handled in a manner that will prevent the inclusion of foreign materials and damage by water or dampness. Sand and aggregates shall be stored in a manner to prevent contamination or segregation.

PART 2 PRODUCTS

2.1 GENERAL REQUIREMENTS

The source of materials which will affect the appearance of the finished work shall not be changed after the work has started except with Contracting Officer's approval.

2.2 CLAY OR SHALE BRICK

Color range and texture of clay or shale brick shall be as indicated and shall conform to the approved sample. Grade SW shall be used. Brick shall be tested for efflorescence. Clay or shale brick units shall be delivered factory-blended to provide a uniform appearance and color range in the

completed wall.

2.2.1 Solid Clay or Shale Brick

Solid clay or shale brick shall conform to ASTM C 216, Type FBX. Brick size shall be modular and the nominal size of the brick used shall be 3-5/8 inches thick, 2-1/4 inches wide, and 7-5/8 inches long. Minimum compressive strength of the brick shall be 10,000 psi.

2.3 CONCRETE BRICK

Concrete brick shall conform to ASTM C 55, Type I, Grade N-I. Concrete brick may be used where necessary for filling out in concrete masonry unit construction.

2.4 CONCRETE MASONRY UNITS (CMU)

Hollow and solid concrete masonry units shall conform to ASTM C 90. Cement shall have a low alkali content and be of one brand.

2.4.1 Aggregates

Lightweight aggregates and blends of lightweight and heavier aggregates in proportions used in producing the units, shall comply with the following requirements when tested for stain-producing iron compounds in accordance with ASTM C 641: by visual classification method, the iron stain deposited on the filter paper shall not exceed the "light stain" classification.

2.4.2 Kinds and Shapes

Units shall be modular in size and shall include closer, jamb, header, lintel, and bond beam units and special shapes and sizes to complete the work as indicated. In exposed interior masonry surfaces, units having a bullnose shall be used for vertical external corners except at door, window, and louver jambs. Radius of the bullnose shall be 1 inch. Units used in exposed masonry surfaces shall have a uniform fine to medium texture and a uniform color.

2.4.2.1 Architectural Units

Units shall have patterned face shell. Face shell patterns shall be split face and scored face. Units shall be integrally colored during manufacture. Color shall be as indicated on the drawings. Units shall be manufactured using an integral liquid polymeric water repellant admixture. The admixture shall be introduced into the concrete mix in doses sufficient to render the units permanently water repellent. Patterned face shell shall be properly aligned in the completed wall.

2.4.3 Fire-Rated CMU

Concrete masonry units used in fire-rated construction shown on the drawings shall be of minimum equivalent thickness for the fire rating indicated and the corresponding type of aggregates indicated in TABLE I. Units containing more than one of the aggregates listed in TABLE I will be rated on the aggregate requiring the greater minimum equivalent thickness to produce the required fire rating.

TABLE I

FIRE-RATED CONCRETE MASONRY UNITS

See note (a) below

Aggregate Type	Minimum equivalent thickness inches for fire rating of: 4 hours	3 hours	2 hours
Pumice	4.7	4.0	3.0
Expanded slag	5.0	4.2	3.3
Expanded clay, shale, or slate	5.7	4.8	3.7
Limestone, scoria, cinders or unexpanded slag	5.9	5.0	4.0
Calcareous gravel	6.2	5.3	4.2
Siliceous gravel	6.7	5.7	4.5

(a) Minimum equivalent thickness shall equal net volume as determined in conformance with ASTM C 140 divided by the product of the actual length and height of the face shell of the unit in inches. Where walls are to receive plaster or be faced with brick, or otherwise form an assembly; the thickness of plaster or brick or other material in the assembly will be included in determining the equivalent thickness.

2.5 PRECAST CONCRETE ITEMS

Caps and copings shall be factory-made units from a plant regularly engaged in producing precast concrete units. Unless otherwise indicated, concrete shall be 4,000 psi minimum conforming to Section 03300 CAST-IN-PLACE STRUCTURAL CONCRETE using 1/2 inch to No. 4 nominal-size coarse aggregate, and minimum reinforcement shall be the reinforcement required for handling of the units. Clearance of 3/4 inch shall be maintained between reinforcement and faces of units. Unless precast-concrete items have been subjected during manufacture to saturated-steam pressure of at least 120 psi for at least 5 hours, the items, after casting, shall be either damp-cured for 24 hours or steam-cured and shall then be aged under cover for 28 days or longer. Cast-concrete members weighing over 80 pounds shall have built-in loops of galvanized wire or other approved provisions for lifting and anchoring. Units shall have beds and joints at right angles to the face, with sharp true arises and shall be cast with drip grooves on the underside where units overhang walls. Exposed-to-view surfaces shall be free of surface voids, spalls, cracks, and chipped or broken edges. Precast units exposed-to-view shall be of uniform appearance and color. Unless otherwise specified, units shall have a smooth dense finish. Prior to use, each item shall be wetted and inspected for crazing. Items showing evidence of dusting, spalling, crazing, or having surfaces treated with a

protective coating will be rejected.

2.5.1 Copings

Copings shall be cast with washes.

2.6 MORTAR

Mortar shall be Type S in accordance with the proportion specification of ASTM C 270, except Type S cement-lime mortar proportions shall be 1 part cement, 1/2 part lime and 4-1/2 parts aggregate; when masonry cement ASTM C 91 is used the maximum air content shall be limited to 12 percent and performance equal to cement-lime mortar shall be verified. Verification of masonry cement performance shall be based on ASTM C 780 and ASTM C 1072. Cement shall have a low alkali content and be of one brand. Aggregates shall be from one source.

2.6.1 Admixtures

In cold weather, a non-chloride based accelerating admixture may be used subject to approval. Accelerating admixture shall be non-corrosive, shall contain less than 0.2 percent chlorides, and shall conform to ASTM C 494/C 494M, Type C.

2.6.2 Coloring

Mortar coloring shall be added to the mortar used for exposed masonry surfaces to produce a uniform color matching the brick ***and architectural concrete masonry units***. Mortar coloring shall not exceed 3 percent of the weight of cement for carbon black and ten percent of the weight of cement for all other pigments. Mortar coloring shall be chemically inert, of finely ground limeproof pigment, and furnished in accurately pre-measured and packaged units that can be added to a measured amount of cement.

2.6.3 Water Repellent Admixture

Water repellent admixture shall be added to the mortar used for exposed architectural concrete masonry units. The water repellent admixture shall be the same as specified for use in the manufacture of the architectural concrete masonry units.

2.7 GROUT

Grout shall conform to ASTM C 476. Cement used in grout shall have a low alkali content. Grout slump shall be between 8 and 10 inches. Grout shall be used subject to the limitations of Table III. Proportions shall not be changed and materials with different physical or chemical characteristics shall not be used in grout for the work unless additional evidence is furnished that the grout meets the specified requirements.

2.7.1 Admixtures

In cold weather, a non-chloride based accelerating admixture may be used subject to approval. Accelerating admixture shall be non-corrosive, shall contain less than 0.2 percent chlorides, and shall conform to ASTM C 494/C 494M, Type C.

2.7.2 Grout Barriers

Grout barriers for vertical cores shall consist of fine mesh wire, fiberglass, or expanded metal.

2.8 ANCHORS, TIES, AND BAR POSITIONERS

Anchors and ties shall be fabricated without drips or crimps and shall be zinc-coated in accordance with ASTM A 153/A 153M, Class B-2. Steel wire used for anchors and ties shall be fabricated from steel wire conforming to ASTM A 82. Anchors and ties shall be sized to provide a minimum of 5/8 inch mortar cover from either face.

2.8.1 Wall Ties

Wall ties shall be rectangular-shaped fabricated of 3/16 inch diameter zinc-coated steel wire. Rectangular wall ties shall be no less than 4 inches wide. Wall ties may also be of a continuous type conforming to paragraph JOINT REINFORCEMENT.

2.8.2 Adjustable Anchors

Adjustable anchors shall be 3/16 inch diameter steel wire, triangular-shaped. Anchors attached to steel shall be 5/16 inch diameter steel bars placed to provide 1/16 inch play between flexible anchors and structural steel members. Spacers shall be welded to rods and columns. Equivalent welded-on steel anchor rods or shapes standard with the flexible-anchor manufacturer may be furnished when approved. Welds shall be cleaned and given one coat of zinc-rich touch up paint.

2.8.3 Bar Positioners

Bar positioners, used to prevent displacement of reinforcing bars during the course of construction, shall be factory fabricated from 9 gauge steel wire or equivalent, and coated with a hot-dip galvanized finish. Not more than one wire shall cross the cell.

2.9 JOINT REINFORCEMENT

Joint reinforcement shall be factory fabricated from steel wire conforming to ASTM A 82, welded construction. Tack welding will not be acceptable in reinforcement used for wall ties. Wire shall have zinc coating conforming to ASTM A 153/A 153M, Class B-2. All wires shall be a minimum of 9 gauge. Reinforcement shall be ladder type design, having one longitudinal wire in the mortar bed of each face shell for hollow units and one wire for solid units. Joint reinforcement shall be placed a minimum of 5/8 inch cover from either face. The distance between crosswires shall not exceed 16 inches. Joint reinforcement for straight runs shall be furnished in flat sections not less than 10 feet long. Joint reinforcement shall be provided with factory formed corners and intersections.

2.10 REINFORCING STEEL BARS AND RODS

Reinforcing steel bars and rods shall conform to ASTM A 615/A 615M, Grade 60.

2.11 CONTROL JOINT KEYS

Control joint keys shall be a factory fabricated solid section of natural or synthetic rubber (or combination thereof) conforming to ASTM D 2000or

polyvinyl chloride conforming to ASTM D 2287. The material shall be resistant to oils and solvents. The control joint key shall be provided with a solid shear section not less than 5/8 inch thick and 3/8 inch thick flanges, with a tolerance of plus or minus 1/16 inch. The control joint key shall fit neatly, but without forcing, in masonry unit jamb sash grooves. The control joint key shall be flexible at a temperature of minus 30 degrees F after five hours exposure, and shall have a durometer hardness of not less than 70 when tested in accordance with ASTM D 2240.

2.12 EXPANSION-JOINT MATERIALS

Backer rod and sealant shall be adequate to accommodate joint compression equal to 50 percent of the width of the joint. The backer rod shall be compressible rod stock of polyethylene foam, polyurethane foam, butyl rubber foam, or other flexible, nonabsorptive material as recommended by the sealant manufacturer. Sealant shall conform to Section 07900 JOINT SEALING.

2.13 INSULATION

2.13.1 Rigid Board-Type Insulation

Rigid board-type insulation shall be extruded polystyrene conforming to ASTM C 578. The insulation shall be a standard product and shall be marked with not less than the manufacturer's trademark or name, the specification number, the permeance and R-values.

2.13.1.1 Insulation Thickness and Air Space

The cavity space shall allow for a maximum insulation thickness of 1-1/2 inches, and a minimum air space of 3/4 inch.

2.13.1.2 Aged R-Value

The insulation shall provide a minimum aged R-value of 7 for the overall thickness. The aged R-value shall be determined at 75 degrees F in accordance with the appropriate referenced specification. The stated R-value of the insulation shall be certified by an independent testing laboratory or certified by an independent Registered Professional Engineer if tests are conducted in the manufacturer's laboratory.

2.13.1.3 Recovered Material

Contractor shall comply with EPA requirements in accordance with Section 01670 RECYCLED/RECOVERD MATERIALS. The polyurethane or polyisocyanurate foam shall have a minimum recovered material content of 6 percent by weight of the core material.

2.13.2 Insulation Adhesive

Insulation adhesive shall be specifically prepared to adhere the insulation to the masonry and, where applicable, to the thru-wall flashing. The adhesive shall not deleteriously affect the insulation, and shall have a record of satisfactory and proven performance for the conditions under which to be used.

2.13.3 Foam Insulation

Foam insulation shall be Core-Fill 500 as manufactured by Tailored Chemical

Products, Inc., of Hichory, NC, or approved equal. Foam insulation shall be a two-component system consisting of amino-plast resin and a catalyst foaming agent surfactant for use in filling hollow cores of concrete masonry units. Foam shall set cold in 10 to 60 seconds after leaving the application hose nozzle without further expansion. Prior to setting, the foam shall flow easily to fill the total cavity space regardless of its shape or the presence of obstructions. Insulation shall have a two hour fire rating determined in accordance with ASTM E 119. Thermal resistivity shall not be less than R-4.9 per inch; dry density shall not be less than 0.8 pounds per cubic foot; and shrinkage shall be less than 1 percent. Minimum R-values for concrete masonry unit/foam insulation construction shall be as indicated on the drawings.

2.14 FLASHING

Flashing shall be as specified in Section 07600 SHEET METALWORK, GENERAL.

2.15 WEEP HOLE VENTILATORS

Weephole ventilators shall be prefabricated aluminum grill type vents designed to prevent insect entry with maximum air entry. Ventilators shall be sized to match modular construction with a standard 3/8 inch mortar joint.

PART 3 EXECUTION

3.1 ENVIRONMENTAL REQUIREMENTS

3.1.1 Hot Weather Installation

The following precautions shall be taken if masonry is erected when the ambient air temperature is more than 99 degrees F in the shade and the relative humidity is less than 50 percent. All masonry materials shall be shaded from direct sunlight; mortar beds shall be spread no more than 4 feet ahead of masonry; masonry units shall be set within one minute of spreading mortar; and after erection, masonry shall be protected from direct exposure to wind and sun for 48 hours.

3.1.2 Cold Weather Installation

Before erecting masonry when ambient temperature or mean daily air temperature falls below 40 degrees F, a written statement of proposed cold weather construction procedures shall be submitted for approval. The following precautions shall be taken during all cold weather erection.

3.1.2.1 Preparation

Ice or snow formed on the masonry bed shall be thawed by the application of heat. Heat shall be applied carefully until the top surface of the masonry is dry to the touch. Sections of masonry deemed frozen and damaged shall be removed before continuing construction of those sections.

a. Air Temperature 40 to 32 Degrees F. Sand or mixing water shall be heated to produce mortar temperatures between 40 and 120 degrees F.

b. Air Temperature 32 to 25 Degrees F. Sand and mixing water shall be heated to produce mortar temperatures between 40 and 120 degrees F. Temperature of mortar on boards shall be maintained above freezing.

c. Air Temperature 25 to 20 Degrees F. Sand and mixing water shall be heated to provide mortar temperatures between 40 and 120 degrees F. Temperature of mortar on boards shall be maintained above freezing. Sources of heat shall be used on both sides of walls under construction. Windbreaks shall be employed when wind is in excess of 15 mph.

d. Air Temperature 20 Degrees F and below. Sand and mixing water shall be heated to provide mortar temperatures between 40 and 120 degrees F. Enclosure and auxiliary heat shall be provided to maintain air temperature above 32 degrees F. Temperature of units when laid shall not be less than 20 degrees F.

3.1.2.2 Completed Masonry and Masonry Not Being Worked On

a. Mean daily air temperature 40 to 32 degrees F. Masonry shall be protected from rain or snow for 24 hours by covering with weather-resistive membrane.

b. Mean daily air temperature 32 to 25 degrees F. Masonry shall be completely covered with weather-resistant membrane for 24 hours.

c. Mean Daily Air Temperature 25 to 20 degrees F. Masonry shall be completely covered with insulating blankets or equally protected for 24 hours.

d. Mean Daily Temperature 20 degrees F and Below. Masonry temperature shall be maintained above 32 degrees F for 24 hours by enclosure and supplementary heat, by electric heating blankets, infrared heat lamps, or other approved methods.

3.2 LAYING MASONRY UNITS

Masonry units shall be laid in running bond pattern. Each unit shall be adjusted to its final position while mortar is still soft and plastic. Units that have been disturbed after the mortar has stiffened shall be removed, cleaned, and relaid with fresh mortar. Air spaces, cavities, chases, expansion joints, and spaces to be grouted shall be kept free from mortar and other debris. Units used in exposed masonry surfaces shall be selected from those having the least amount of chipped edges or other imperfections detracting from the appearance of the finished work. Vertical joints shall be kept plumb. Units being laid and surfaces to receive units shall be free of water film and frost. Solid units shall be laid in a nonfurrowed full bed of mortar. Mortar for veneer wythes shall be beveled and sloped toward the center of the wythe from the cavity side. Units shall be shoved into place so that the vertical joints are tight. Vertical joints of brick and the vertical face shells of concrete masonry units, except where indicated at control, expansion, and isolation joints, shall be completely filled with mortar. Mortar will be permitted to protrude up to 1/2 inch into the space or cells to be grouted. Means shall be provided to prevent mortar from dropping into the space below.

3.2.1 Surface Preparation

Surfaces upon which masonry is placed shall be cleaned of laitance, dust, dirt, oil, organic matter, or other foreign materials and shall be slightly roughened to provide a surface texture with a depth of at least 1/8 inch. Sandblasting shall be used, if necessary, to remove laitance from pores and

to expose the aggregate.

3.2.2 Forms and Shores

Forms and shores shall be sufficiently rigid to prevent deflections which may result in cracking or other damage to supported masonry and sufficiently tight to prevent leakage of mortar and grout. Supporting forms and shores shall not be removed in less than 10 days.

3.2.3 Concrete Masonry Units

Units in starting courses on footings, lintels, and bond beams, and where cells are to be filled with grout shall be full bedded in mortar under both face shells and webs. Other units shall be full bedded under both face shells. Head joints shall be filled solidly with mortar for a distance in from the face of the unit not less than the thickness of the face shell. Jamb units shall be of the shapes and sizes to conform with wall units. Solid units may be incorporated in the masonry work where necessary to fill out at corners, gable slopes, and elsewhere as approved. Walls and partitions shall be adequately reinforced for support of wall-hung plumbing fixtures when chair carriers are not specified.

3.2.4 Clay or Shale Brick Units

Brick facing shall be laid with the better face exposed. Brick shall be laid in running bond with each course bonded at corners, unless otherwise indicated. Molded brick shall be laid with the frog side down. Brick that is cored, recessed, or has other deformations may be used in sills, treads, soldier courses, except where deformations will be exposed to view.

3.2.4.1 Wetting of Units

Wetting of clay or shale brick units having an initial rate of absorption of more than 1 gram per minute per square inch of bed surface shall be in conformance with ASTM C 67. The method of wetting shall ensure that each unit is nearly saturated but surface dry when laid.

3.2.4.2 Solid Units

Bed, head, and collar joints shall be completely filled with mortar.

3.2.5 Tolerances

Masonry shall be laid plumb, true to line, with courses level. Bond pattern shall be kept plumb throughout. Corners shall be square unless noted otherwise. Masonry shall be laid within the following tolerances (plus or minus unless otherwise noted):

TABLE II

TOLERANCES

Variation from the plumb in the lines and surfaces of walls and arises	
In adjacent masonry units	1/8 inch
In 10 feet	1/4 inch
In 20 feet	3/8 inch

TOLERANCES	
In 40 feet or more	1/2 inch
Variations from the plumb for external corners, expansion joints, and other conspicuous lines	
In 20 feet	1/4 inch
In 40 feet or more	1/2 inch
Variations from the level for exposed lintels, sills, parapets, horizontal grooves, and other conspicuous lines	
In 20 feet	1/4 inch
In 40 feet or more	1/2 inch
Variations from horizontal lines	
In 10 feet	1/4 inch
In 20 feet	3/8 inch
In 40 feet or more	1/2 inch
Variations in thickness of walls	
Minus	1/4 inch
Plus	1/2 inch

3.2.6 Cutting and Fitting

Full units of the proper size shall be used wherever possible, in lieu of cut units. Cutting and fitting, including that required to accommodate the work of others, shall be done by masonry mechanics using power masonry saws. Concrete masonry units may be wet or dry cut. Wet cut units, before being placed in the work, shall be dried to the same surface-dry appearance as uncut units being laid in the wall. Cut edges shall be clean, true and sharp. Openings in the masonry shall be made carefully so that wall plates, cover plates or escutcheons required by the installation will completely conceal the openings and will have bottoms parallel with the masonry bed joints. Reinforced masonry lintels shall be provided above openings over 12 inches wide for pipes, ducts, cable trays, and other wall penetrations, unless steel sleeves are used.

3.2.7 Jointing

Joints shall be tooled when the mortar is thumbprint hard. Horizontal joints shall be tooled last. Joints shall be brushed to remove all loose and excess mortar. Mortar joints shall be finished as follows:

3.2.7.1 Flush Joints

Joints in concealed masonry surfaces and joints at electrical outlet boxes in wet areas shall be flush cut. Flush cut joints shall be made by cutting off the mortar flush with the face of the wall. Joints in unparged masonry walls below grade shall be pointed tight.

3.2.7.2 Tooled Joints

Joints in exposed exterior and interior masonry surfaces shall be tooled slightly concave. Joints shall be tooled with a jointer slightly larger than the joint width so that complete contact is made along the edges of the unit. Tooling shall be performed so that the mortar is compressed and the joint surface is sealed. Jointer of sufficient length shall be used to obtain a straight and true mortar joint.

3.2.7.3 Door and Window Frame Joints

On the exposed interior side of exterior frames, joints between frames and abutting masonry walls shall be raked to a depth of 3/8 inch. On the exterior side of exterior frames, joints between frames and abutting masonry walls shall be raked to a depth of 3/8 inch.

3.2.8 Joint Widths

Joint widths shall be as follows:

3.2.8.1 Concrete Masonry Units

Concrete masonry units shall have 3/8 inch joints.

3.2.8.2 Brick

Brick joint widths shall be the difference between the actual and nominal dimensions of the brick in either height or length. Brick expansion joint widths shall be as shown.

3.2.9 Embedded Items

Spaces around built-in items shall be filled with mortar. Openings around flush-mount electrical outlet boxes in wet locations shall be pointed with mortar. Anchors, ties, wall plugs, accessories, flashing, pipe sleeves and other items required to be built-in shall be embedded as the masonry work progresses. Anchors, ties and joint reinforcement shall be fully embedded in the mortar. Cells receiving anchor bolts and cells of the first course below bearing plates shall be filled with grout.

3.2.10 Unfinished Work

Unfinished work shall be stepped back for joining with new work. Toothing may be resorted to only when specifically approved. Loose mortar shall be removed and the exposed joints shall be thoroughly cleaned before laying new work.

3.2.11 Masonry Wall Intersections

Each course shall be masonry bonded at corners and elsewhere as shown. Masonry walls shall be anchored or tied together at corners and intersections with bond beam reinforcement and prefabricated corner or tee pieces of joint reinforcement as shown.

3.2.12 Partitions

Partitions shall be continuous from floor to underside of floor or roof deck where shown. Openings in firewalls around joists or other structural members shall be filled as indicated or approved. Where suspended ceilings on both sides of partitions are indicated, the partitions other than those shown to be continuous may be stopped approximately 4 inches above the ceiling level. An isolation joint shall be placed in the intersection between partitions and structural or exterior walls as shown. Cells within vertical plane of ties shall be filled solid with grout for full height of partition or solid masonry units may be used. Interior partitions having masonry walls over 4 inches thick shall be tied together with joint reinforcement. Partitions containing joint reinforcement shall be provided with prefabricated pieces at corners and intersections or partitions.

3.3 ANCHORED VENEER CONSTRUCTION

The inner and outer wythes shall be completely separated by a continuous airspace as shown on the drawings. The brick facing shall be anchored or tied to the backup wythe with wall ties at a maximum spacing of 16 inches on center vertically and 24 inches on center horizontally. Wall ties shall be spaced not over 24 inches on centers horizontally, in courses not over 16 inches apart vertically, staggered in alternate courses. Ties shall be laid not closer than 5/8 inch to either masonry face. When both wythes are not brought up together, through-wall flashings shall be protected from damage until they are fully enclosed in the wall. The airspace between the wythes shall be kept clear and free of mortar droppings by temporary wood strips laid on the wall ties and carefully lifted out before placing the next row of ties. A coarse gravel or drainage material shall be placed behind the weep holes in the cavity to a minimum depth of 4 inches of coarse aggregate or 10 inches of drainage material to keep mortar droppings from plugging the weep holes.

3.4 WEEP HOLES

Weep holes shall be provided not more than 24 inches on centers in mortar joints of the exterior wythe above wall flashing, over foundations, bond beams, and any other horizontal interruptions of the cavity. Weep holes shall be constructed using weep hole ventilators. Other approved methods may be used for providing weep holes. Weep holes shall be kept free of mortar and other obstructions.

3.5 MORTAR

Mortar shall be mixed in a mechanically operated mortar mixer for at least 3 minutes, but not more than 5 minutes. Measurement of ingredients for mortar shall be by volume. Ingredients not in containers, such as sand, shall be accurately measured by the use of measuring boxes. Water shall be mixed with the dry ingredients in sufficient amount to provide a workable mixture which will adhere to the vertical surfaces of masonry units. Mortar that has stiffened because of loss of water through evaporation shall be retempered by adding water to restore the proper consistency and workability. Mortar that has reached its initial set or that has not been used within 2-1/2 hours after mixing shall be discarded.

3.6 REINFORCING STEEL

Reinforcement shall be cleaned of loose, flaky rust, scale, grease, mortar, grout, or other coating which might destroy or reduce its bond prior to

placing grout. Bars with kinks or bends not shown on the drawings shall not be used. Reinforcement shall be placed prior to grouting. Unless otherwise indicated, vertical wall reinforcement shall extend to within 2 inches of tops of walls.

3.6.1 Positioning Bars

Vertical bars shall be accurately placed within the cells at the positions indicated on the drawings. A minimum clearance of 1/2 inch shall be maintained between the bars and masonry units. Minimum clearance between parallel bars shall be one diameter of the reinforcement. Vertical reinforcing may be held in place using bar positioners located near the ends of each bar and at intermediate intervals of not more than 192 diameters of the reinforcement.

3.6.2 Splices

Bars shall be lapped a minimum of 48 diameters of the reinforcement. Welded or mechanical connections shall develop at least 125 percent of the specified yield strength of the reinforcement.

3.7 JOINT REINFORCEMENT

Joint reinforcement shall be installed at 16 inches on center or as indicated. Reinforcement shall be lapped not less than 6 inches. Prefabricated sections shall be installed at corners and wall intersections. The longitudinal wires of joint reinforcement shall be placed to provide not less than 5/8 inch cover to either face of the unit.

3.8 PLACING GROUT

Cells containing reinforcing bars shall be filled with grout. Hollow masonry units in walls or partitions supporting plumbing, heating, or other mechanical fixtures, voids at door and window jambs, and other indicated spaces shall be filled solid with grout. Cells under lintel bearings on each side of openings shall be filled solid with grout for full height of openings. Portions of walls below grade, lintels, and bond beams shall be filled solid with grout. Units other than open end units may require grouting each course to preclude voids in the units. Grout not in place within 1-1/2 hours after water is first added to the batch shall be discarded. Sufficient time shall be allowed between grout lifts to preclude displacement or cracking of face shells of masonry units. If blowouts, flowouts, misalignment, or cracking of face shells should occur during construction, the wall shall be torn down and rebuilt.

3.8.1 Horizontal Grout Barriers

Grout barriers shall be embedded in mortar below cells of hollow units receiving grout.

3.8.2 Grout Holes and Cleanouts

3.8.2.1 Grout Holes

Grouting holes shall be provided in in-place overhead construction. Holes shall be located over vertical reinforcing bars or as required to facilitate grout fill in bond beams. Additional openings spaced not more than 16 inches on centers shall be provided where grouting of all hollow unit masonry is indicated. Openings shall not be less than 4 inches in

diameter or 3 by 4 inches in horizontal dimensions. Upon completion of grouting operations, grouting holes shall be plugged and finished to match surrounding surfaces.

3.8.2.2 Cleanouts for Hollow Unit Masonry Construction

Cleanout holes shall be provided at the bottom of every pour in cores containing vertical reinforcement when the height of the grout pour exceeds 5 feet. Where all cells are to be grouted, cleanout courses shall be constructed using bond beam units in an inverted position to permit cleaning of all cells. Cleanout holes shall be provided at a maximum spacing of 32 inches where all cells are to be filled with grout. A new series of cleanouts shall be established if grouting operations are stopped for more than 4 hours. Cleanouts shall not be less than 3 by 4 inch openings cut from one face shell. Manufacturer's standard cutout units may be used at the Contractor's option. Cleanout holes shall not be closed until masonry work, reinforcement, and final cleaning of the grout spaces have been completed and inspected. For walls which will be exposed to view, cleanout holes shall be closed in an approved manner to match surrounding masonry.

3.8.3 Grouting Equipment

3.8.3.1 Grout Pumps

Pumping through aluminum tubes will not be permitted. Pumps shall be operated to produce a continuous stream of grout without air pockets, segregation, or contamination. Upon completion of each day's pumping, waste materials and debris shall be removed from the equipment, and disposed of outside the masonry.

3.8.3.2 Vibrators

Internal vibrators shall maintain a speed of not less than 5,000 impulses per minute when submerged in the grout. At least one spare vibrator shall be maintained at the site at all times. Vibrators shall be applied at uniformly spaced points not further apart than the visible effectiveness of the machine. Duration of vibration shall be limited to time necessary to produce satisfactory consolidation without causing segregation.

3.8.4 Grout Placement

Masonry shall be laid to the top of a pour before placing grout. Grout shall not be placed in two-wythe solid unit masonry cavity until mortar joints have set for at least 3 days during hot weather and 5 days during cold damp weather. Grout shall not be placed in hollow unit masonry until mortar joints have set for at least 24 hours. Grout shall be placed using a hand bucket, concrete hopper, or grout pump to completely fill the grout spaces without segregation of the aggregates. Vibrators shall not be inserted into lower pours that are in a semi-solidified state. The height of grout pours and type of grout used shall be limited by the dimensions of grout spaces as indicated in Table III. Low-lift grout methods may be used on pours up to and including 5 feet in height. High-lift grout methods shall be used on pours exceeding 5 feet in height.

3.8.4.1 Low-Lift Method

Grout shall be placed at a rate that will not cause displacement of the masonry due to hydrostatic pressure of the grout. Mortar protruding more

than 1/2 inch into the grout space shall be removed before beginning the grouting operation. Grout pours 12 inches or less in height shall be consolidated by mechanical vibration or by puddling. Grout pours over 12 inches in height shall be consolidated by mechanical vibration and reconsolidated by mechanical vibration after initial water loss and settlement has occurred. Vibrators shall not be inserted into lower pours that are in a semi-solidified state. Low-lift grout shall be used subject to the limitations of Table III.

3.8.4.2 High-Lift Method

Mortar droppings shall be cleaned from the bottom of the grout space and from reinforcing steel. Mortar protruding more than 1/4 inch into the grout space shall be removed by dislodging the projections with a rod or stick as the work progresses. Reinforcing, bolts, and embedded connections shall be rigidly held in position before grouting is started. CMU units shall not be pre-wetted. Grout, from the mixer to the point of deposit in the grout space shall be placed as rapidly as practical by pumping and placing methods which will prevent segregation of the mix and cause a minimum of grout splatter on reinforcing and masonry surfaces not being immediately encased in the grout lift. The individual lifts of grout shall be limited to 4 feet in height. The first lift of grout shall be placed to a uniform height within the pour section and vibrated thoroughly to fill all voids. This first vibration shall follow immediately behind the pouring of the grout using an approved mechanical vibrator. After a waiting period sufficient to permit the grout to become plastic, but before it has taken any set, the succeeding lift shall be poured and vibrated 12 to 18 inches into the preceding lift. If the placing of the succeeding lift is going to be delayed beyond the period of workability of the preceding, each lift shall be reconsolidated by reworking with a second vibrator as soon as the grout has taken its settlement shrinkage. The waiting, pouring, and reconsolidation steps shall be repeated until the top of the pour is reached. The top lift shall be reconsolidated after the required waiting period. The high-lift grouting of any section of wall between vertical grout barriers shall be completed to the top of a pour in one working day unless a new series of cleanout holes is established and the resulting horizontal construction joint cleaned. High-lift grout shall be used subject to the limitations in Table III.

TABLE III

POUR HEIGHT AND TYPE OF GROUT FOR VARIOUS GROUT SPACE DIMENSIONS

Maximum Grout Pour Height (feet) (4)	Grout Type	Minimum Dimensions of the Total Clear Areas Within Grout Spaces and Cells (in.) (1,2) Grouting Procedure	Multiwythe Masonry (3)	Hollow-unit Masonry
1	Fine	Low Lift	3/4	1-1/2 x 2
5	Fine	Low Lift	2	2 x 3
8	Fine	High Lift	2	2 x 3
12	Fine	High Lift	2-1/2	2-1/2 x 3
24	Fine	High Lift	3	3 x 3
1	Coarse	Low Lift	1-1/2	1-1/2 x 3
5	Coarse	Low Lift	2	2-1/2 x 3
8	Coarse	High Lift	2	3 x 3

TABLE III

POUR HEIGHT AND TYPE OF GROUT FOR VARIOUS GROUT SPACE DIMENSIONS

Maximum Grout Pour Height (feet) (4)	Grout Type	Grouting Procedure	Minimum Dimensions of the Total Clear Areas Within Grout Spaces and Cells (in.) (1,2) Multiwythe Masonry (3)	Hollow-unit Masonry
12	Coarse	High Lift	2-1/2	3 x 3
24	Coarse	High Lift	3	3 x 4

Notes:

(1) The actual grout space or cell dimension must be larger than the sum of the following items:
a) The required minimum dimensions of total clear areas given in the table above;
b) The width of any mortar projections within the space;
c) The horizontal projections of the diameters of the horizontal reinforcing bars within a cross section of the grout space or cell.

(2) The minimum dimensions of the total clear areas shall be made up of one or more open areas, with at least one area being 3/4 inch or greater in width.

(3) For grouting spaces between masonry wythes.

(4) Where only cells of hollow masonry units containing reinforcement are grouted, the maximum height of the pour shall not exceed the distance between horizontal bond beams.

3.9 BOND BEAMS

Bond beams shall be filled with grout and reinforced as indicated on the drawings. Grout barriers shall be installed under bond beam units to retain the grout as required. Reinforcement shall be continuous, including around corners, except through control joints or expansion joints, unless otherwise indicated on the drawings. Where splices are required for continuity, reinforcement shall be lapped 48 bar diameters. A minimum clearance of 1/2 inch shall be maintained between reinforcement and interior faces of units.

3.10 CONTROL JOINTS

Control joints shall be provided as indicated and shall be constructed by using special control-joint units or sash jamb units with control joint key in accordance with the details shown on the drawings. Sash jamb units shall have a 3/4 by 3/4 inch groove near the center at end of each unit. The vertical mortar joint at control joint locations shall be continuous, including through all bond beams. This shall be accomplished by utilizing half blocks in alternating courses on each side of the joint. The control joint key shall be interrupted in courses containing continuous bond beam steel. In single wythe exterior masonry walls, the exterior control joints shall be raked to a depth of 3/4 inch; backer rod and sealant shall be installed in accordance with Section 07900 JOINT SEALING. Exposed interior control joints shall be raked to a depth of 1/4 inch. Concealed control

joints shall be flush cut.

3.11 BRICK EXPANSION JOINTS

Brick expansion joints shall be provided and constructed as shown on the drawings. Joints shall be kept free of mortar and other debris.

3.12 LINTELS

3.12.1 Masonry Lintels

Masonry lintels shall be constructed with lintel units filled solid with grout in all courses and reinforced with a minimum of two No. 4 bars in the bottom course unless otherwise indicated on the drawings. Lintel reinforcement shall extend beyond each side of masonry opening 40 bar diameters or 24 inches, whichever is greater. Reinforcing bars shall be supported in place prior to grouting and shall be located 1/2 inch above the bottom inside surface of the lintel unit.

3.13 CAPS AND COPINGS

Caps and copings shall be set in a full bed of mortar with faces plumb and true.

3.14 ANCHORAGE TO STRUCTURAL STEEL

3.14.1 Anchorage to Structural Steel

Masonry shall be anchored to vertical structural steel framing with adjustable steel wire anchors spaced not over 16 inches on centers vertically, and if applicable, not over 24 inches on centers horizontally.

3.15 INSULATION

Anchored veneer walls shall be insulated, where shown, by installing board-type insulation on the cavity side of the inner wythe. Board type insulation shall be applied directly to the masonry or thru-wall flashing with adhesive. Insulation shall be neatly fitted between obstructions without impaling of insulation on ties or anchors. The insulation shall be applied in parallel courses with vertical joints breaking midway over the course below and shall be applied in moderate contact with adjoining units without forcing, and shall be cut to fit neatly against adjoining surfaces. Foam insulation shall be installed in ungrouted cores of hollow concrete masonry units where indicated on the drawings in accordance with the manufacturer's instructions.

3.16 POINTING AND CLEANING

After mortar joints have attained their initial set, but prior to hardening, mortar and grout daubs or splashings shall be completely removed from masonry-unit surfaces that will be exposed or painted. Before completion of the work, defects in joints of masonry to be exposed or painted shall be raked out as necessary, filled with mortar, and tooled to match existing joints. Immediately after grout work is completed, scum and stains which have percolated through the masonry work shall be removed using a high pressure stream of water and a stiff bristled brush. Masonry surfaces shall not be cleaned, other than removing excess surface mortar, until mortar in joints has hardened. Masonry surfaces shall be left clean, free of mortar daubs, dirt, stain, and discoloration, including scum from

cleaning operations, and with tight mortar joints throughout. Metal tools and metal brushes shall not be used for cleaning.

3.16.1 Concrete Masonry Unit and Concrete Brick Surfaces

Exposed concrete masonry unit and concrete brick surfaces shall be dry-brushed at the end of each day's work and after any required pointing, using stiff-fiber bristled brushes.

3.16.2 Clay or Shale Brick Surfaces

Exposed clay or shale brick masonry surfaces shall be cleaned as necessary to obtain surfaces free of stain, dirt, mortar and grout daubs, efflorescence, and discoloration or scum from cleaning operations. After cleaning, the sample panel of similar material shall be examined for discoloration or stain as a result of cleaning. If the sample panel is discolored or stained, the method of cleaning shall be changed to assure that the masonry surfaces in the structure will not be adversely affected. The exposed masonry surfaces shall be water-soaked and then cleaned with a solution proportioned 1/2 cup trisodium phosphate and 1/2 cup laundry detergent to one gallon of water or cleaned with a proprietary masonry cleaning agent specifically recommended for the color and texture by the clay products manufacturer. The solution shall be applied with stiff fiber brushes, followed immediately by thorough rinsing with clean water. Proprietary cleaning agents shall be used in conformance with the cleaning product manufacturer's printed recommendations. Efflorescence shall be removed in conformance with the brick manufacturer's recommendations.

3.17 PROTECTION

Facing materials shall be protected against staining. Top of walls shall be covered with nonstaining waterproof covering or membrane when work is not in progress. Covering of the top of the unfinished walls shall continue until the wall is waterproofed with a complete roof or parapet system. Covering shall extend a minimum of 2 feet down on each side of the wall and shall be held securely in place. Before starting or resuming, top surface of masonry in place shall be cleaned of loose mortar and foreign material.

3.18 TEST REPORTS

3.18.1 Field Testing of Mortar

At least three specimens of mortar shall be taken each day. A layer of mortar 1/2 to 5/8 inch thick shall be spread on the masonry units and allowed to stand for one minute. The specimens shall then be prepared and tested for compressive strength in accordance with ASTM C 780.

3.18.2 Field Testing of Grout

Field sampling and testing of grout shall be in accordance with the applicable provisions of ASTM C 1019. A minimum of three specimens of grout per day shall be sampled and tested. Each specimen shall have a minimum ultimate compressive strength of 2000 psi at 28 days.

3.18.3 Efflorescence Test

Brick which will be exposed to weathering shall be tested for efflorescence. Tests shall be scheduled far enough in advance of starting

masonry work to permit retesting if necessary. Sampling and testing shall conform to the applicable provisions of ASTM C 67. Units meeting the definition of "effloresced" will be subject to rejection.

-- End of Section --

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SECTION 05500

MISCELLANEOUS METAL
01/02

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

ALUMINUM ASSOCIATION (AA)

AA DAF-45	(1997) Designation System for Aluminum Finishes

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI A14.3	(1992) Ladders - Fixed - Safety Requirements
ANSI MH28.1	(1982) Design, Testing, Utilization, and Application of Industrial Grade Steel Shelving

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM A 53/A 53M	(2001) Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
ASTM A 123/A 123M	(2001) Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
ASTM A 283/A 283M	(2000) Low and Intermediate Tensile Strength Carbon Steel Plates
ASTM A 36/A 36M	(2000a) Carbon Structural Steel
ASTM A 467/A 467M	(1998) Machine and Coil Chain
ASTM A 475	(1998) Zinc-Coated Steel Wire Strand
ASTM A 500	(1999) Cold-Formed Welded and Seamless Carbon Steel Structural Tubing in Rounds and Shapes
ASTM A 53/A 53M	(2001) Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
ASTM A 569/A 569M	(1998) Steel Carbon (0.15 Maximum, Percent), Hot-Rolled Sheet and Strip Commercial Quality
ASTM A 653/A 653M	(2000) Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated

	(Galvannealed) by the Hot-Dip Process
ASTM A 924/A 924M	(1999) General Requirements for Steel Sheet, Metallic-Coated by the Hot-Dip Process
ASTM B 221	(2000) Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes
ASTM B 221M	(2000) Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes (Metric)
ASTM B 26/B 26M	(1999) Aluminum-Alloy Sand Castings
ASTM B 429	(2000) Aluminum-Alloy Extruded Structural Pipe and Tube
ASTM D 2047	(1999) Static Coefficient of Friction of Polish-Coated Floor Surfaces as Measured by the James Machine
ASTM E 814	(2000) Fire Tests of Through-Penetration Fire Stops
ASTM F 1267	(1991; R 1997) Metal, Expanded, Steel

AMERICAN SOCIETY OF CIVIL ENGINEERS (ASCE)

ASCE 7	(1998) Minimum Design Loads for Buildings and Other Structures

AMERICAN WELDING SOCIETY (AWS)

AWS D1.1	(2000) Structural Welding Code - Steel

NATIONAL ASSOCIATION OF ARCHITECTURAL METAL MANUFACTURERS (NAAMM)

NAAMM MBG 531	(1994) Metal Bar Grating Manual
NAAMM MBG 532	(1994) Heavy Duty Metal Bar Grating Manual

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 10	(1998; Errata 10-98-1) Portable Fire Extinguishers
NFPA 211	(2000) Chimneys, Fireplaces, Vents, and Solid Fuel-Burning Appliances

U.S. GENERAL SERVICES ADMINISTRATION (GSA)

CID A-A-344	(Rev B) Lacquer, Clear Gloss, Exterior, Interior

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation;

submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Miscellaneous Metal Items; G, DO.

Detail drawings indicating material thickness, type, grade, and class; dimensions; and construction details. Drawings shall include catalog cuts, erection details, manufacturer's descriptive data and installation instructions, and templates. Detail drawings shall be submitted for all specified items.

1.3 GENERAL REQUIREMENTS

The Contractor shall verify all measurements and shall take all field measurements necessary before fabrication. Welding to or on structural steel shall be in accordance with AWS D1.1. Items specified to be galvanized, when practicable and not indicated otherwise, shall be hot-dip galvanized after fabrication. Galvanizing shall be in accordance with ASTM A 123/A 123M, ASTM A 653/A 653M, or ASTM A 924/A 924M, as applicable. Exposed fastenings shall be compatible materials, shall generally match in color and finish, and shall harmonize with the material to which fastenings are applied. Materials and parts necessary to complete each item, even though such work is not definitely shown or specified, shall be included. Poor matching of holes for fasteners shall be cause for rejection. Fastenings shall be concealed where practicable. Thickness of metal and details of assembly and supports shall provide strength and stiffness. Joints exposed to the weather shall be formed to exclude water.

1.4 DISSIMILAR MATERIALS

Where dissimilar metals are in contact, or where aluminum is in contact with concrete, mortar, masonry, wet or pressure-treated wood, or absorptive materials subject to wetting, the surfaces shall be protected with a coat of bituminous paint or asphalt varnish.

1.5 WORKMANSHIP

Miscellaneous metalwork shall be well formed to shape and size, with sharp lines and angles and true curves. Drilling and punching shall produce clean true lines and surfaces. Welding shall be continuous along the entire area of contact except where tack welding is permitted. Exposed connections of work in place shall not be tack welded. Exposed welds shall be ground smooth. Exposed surfaces of work in place shall have a smooth finish, and unless otherwise approved, exposed riveting shall be flush. Where tight fits are required, joints shall be milled. Corner joints shall be coped or mitered, well formed, and in true alignment. Work shall be accurately set to established lines and elevations and securely fastened in place. Installation shall be in accordance with manufacturer's installation instructions and approved drawings, cuts, and details.

1.6 ANCHORAGE

Anchorage shall be provided where necessary for fastening miscellaneous metal items securely in place. Anchorage not otherwise specified or indicated shall include slotted inserts made to engage with the anchors,

expansion shields, and power-driven fasteners when approved for concrete; toggle bolts and through bolts for masonry; and machine and carriage bolts for steel.

1.7 ALUMINUM FINISHES

Unless otherwise specified, aluminum items shall have an anodized finish. The thickness of the coating shall be not less than that specified for protective and decorative type finishes for items used in interior locations or architectural Class I type finish for items used in exterior locations in AA DAF-45. Items to be anodized shall receive a polished satin finish.

1.8 SHOP PAINTING

Surfaces of ferrous metal except galvanized surfaces, shall be cleaned and shop coated with the manufacturer's standard protective coating unless otherwise specified. Surfaces of items to be embedded in concrete shall not be painted. Items to be finish painted shall be prepared according to manufacturer's recommendations or as specified.

PART 2 PRODUCTS

2.1 ACCESS DOORS AND PANELS

Doors and panels shall be flush type unless otherwise indicated. Frames for access doors shall be fabricated of not lighter than 16 gauge steel with welded joints and finished with anchorage for securing into construction. Access doors shall be a minimum of 14 by 20 inches and of not lighter than 14 gauge steel, with stiffened edges, complete with attachments. Access doors shall be hinged to frame and provided with a flush face, screw driver operated latch. Exposed metal surfaces shall have a factory applied baked enamel finish.

2.2 BOLLARDS

Bollards shall be heavy duty steel pipe conforming to ASTM A 53/A 53M, Type E or S, weight STD, with galvanized finish. Bollards shall receive a field applied paint finish in accordance with Section 09900 PAINTS AND COATINGS.

2.3 DOWNSPOUT BOOTS

Downspout boots shall be cast iron with receiving bells sized to fit downspouts.

2.4 FLOOR GRATING

Carbon steel grating fabricated from ASTM A 569/A 569M steel shall be designed in accordance with NAAMM MBG 531. Edges shall be banded with bars 1/4 inch less in height than bearing bars for grating sizes above 3/4 inch. Banding bars shall be flush with the top of bearing grating. Floor grating shall be galvanized after fabrication.

2.5 LADDERS

Ladders shall be galvanized steel or aluminum, fixed rail type in accordance with ANSI A14.3.

2.6 MISCELLANEOUS

Miscellaneous plates and shapes for items that do not form a part of the structural steel framework, such as lintels, miscellaneous mountings, and frames, shall be provided to complete the work.

2.7 ROLL-UP FLOOR MATS

Roll-up mats and frames shall be of aluminum construction with corrugated vinyl surface. Roll-up mats shall be for use in recessed areas. Construction details of recessed areas shall be shown on the drawings. Aluminum surfaces shall have a clear anodized finish.

2.8 ROOF HATCH

Roof hatch shall be of galvanized steel not less than 14 gauge, with 3 inch beaded flange welded and ground at corners. Hatch shall be sized to provide minimum clear opening of 37 by 30 inches. Cover and curb shall be insulated with 1 inch thick rigid insulation covered and protected by galvanized steel liner not less than 26 gauge. The curb shall be equipped with an integral metal cap flashing of the same gauge and metal as the curb, full welded and ground at corners for weathertightness. Hatch shall be completely assembled with heavy hinges, compression spring operators enclosed in telescopic tubes, positive snap latch with turn handles on inside and neoprene draft seal. Fasteners shall be provided for padlocking on the inside. The cover shall be equipped with an automatic hold-open arm complete with handle to permit one hand release. Exposed surfaces of hatch and curb shall receive a field applied paint finish in accordance with Section 09900 PAINTS AND COATINGS.

2.9 SAFETY CHAINS

Safety chains shall be galvanized welded steel, proof coil chain tested in accordance with ASTM A 467/A 467M, Class CS. Safety chains shall be straight link style, 3/16 inch diameter, minimum 12 links per foot and with bolt type snap hooks on each end. Eye bolts for attachment of chains shall be galvanized 3/8 inch bolt with 3/4 inch eye, anchored as indicated. Two chains shall be furnished for each guarded opening. Posts shall be fabricated from 2 inch nominal size galvanized steel pipe conforming to ASTM A 53/A 53A.

2.10 FOLDING STAIRWAY

Folding stairway shall be the produce of a company regularily engaged in the manufacture of folding stairways. Stairway shall be aluminum with handrail, 5 inch x 2 inch x 3/16 inch thick stringers, and 5-3/16 inch wide non-skid serrated treads having a 9-1/2 inch riser height. Stairs shall be attached by continuous piano hinge to an 1/8 inch thick by 5 inch high galvanized steel box frame. Rough opening dimensions for mounting of box frame shall be approximately 30 inches by 64 inches. Unit shall be designed and tested to support a minimum 400 pound load, and shall be double spring operated. When in the folded position, unit shall be housed in the steel box and concealed from view by an 1/8 inch thick aluminum door. All hardware shall be galvanized steel. Unit shall be custom fabricated for the required floor to floor height indicated on the drawings.

2.11 LOCKERS

Lockers shall be standard steel lockers as manufactured by Penco Products, Inc. of Oaks, Pennsylvania, or approved equal. All major parts shall be

made of cold rolled steel, free of imperfections and capable of receiving a high grade enamel finish. Each locker shall have an individual door and frame, except double tier lockers shall have two doors and frames, and individual top, bottom, back, and shelves with common intermediate uprights separating compartments. Lockers shall be fabricated square, rigid, and without warp. Doors shall be flat and free of distortion. Single tier lockers shall be 24 inches wide by 24 inches deep by 72 inches high. Double tier lockers shall be 12 inches wide by 15 inches deep by 72 inches high. All trim and accessories such as sloping tops shall be provided for a complete installation.

2.11.1 Locker Body

Bolt spacing in locker body construction shall not exceed 9 inches on center. Tops and bottoms shall have three sides formed at 90 degrees and the front offset formed to be flush with the horizontal frame member. Shelves shall have sides formed to 90 degrees, the front edge shall have a second bend. Backs of single tier lockers shall be 18 gauge; all other body parts shall be 16 gauge. All body parts of double tier lockers shall be 24 gauge. Bolts and nuts shall be zinc plated.

2.11.2 Door Frames

Door frames shall be 16 gauge formed into channel shapes. Vertical members shall have an additional flange to provide a continuous door strike. Cross frame members shall be 16 gauge channel shapes, including intermediate cross frame on double tier lockers, welded to vertical framing to ensure a square and rigid assembly.

2.11.3 Doors

Single tier locker doors shall be formed from a single piece 14 gauge steel. Double tier locker doors shall be formed from a single piece of 16 gauge steel. Formations for all locker doors shall consist of a full channel shape on the lock side to fully conceal the lock bar, channel formation on the hinge side, and right angle formations across the top and bottom. Hinges shall be 0.074 inch thick, 2 inches high, double spun, full loop, tight pin, 5 knuckle type securely welded to the frame and riveted to the inside of the door flange. Single tier lockers shall have three hinges; double tier lockers shall have two hinges for each door. A polished aluminum number plate with black numbers not less than 3/8 inch high shall be attached to each door with two blind rivets. Lockers shall be numbered in consecutive order starting with "1".

2.11.4 Handles

2.11.4.1 Single Tier Lockers

Handles shall be recessed in the door and be finger lift control. A 20 gauge drawn pocket shall be brushed stainless steel securely fastened to the door with two tabs plus a positive tamper resistant decorative fastener. The pocket shall be of sufficient depth to accommodate a combination lock, which shall be provided, and prevent it from protruding beyond the face of the door. The lifting piece shall be 14 gauge formed steel, attached to the latching channel with one concealed retaining lug and one rivet assuring a positive two point connection.

2.11.4.2 Double Tier Lockers

Handles shall consist of zinc alloy die-cast case and handle. Handle shall pull out to move up a latch bar and open the door in one motion. A padlock eye for use with a 9/32 inch diameter padlock shackle shall be an integral part of the handle. Attachment to the latch bar shall be tamper-proof and concealed inside the door. The case shall be kick proof type, shielding the movable parts and providing a padlock strike to prevent scratching and marring the door. One Master Lock Company of Wilwaukee, WI, product no. 1525 combination lock, or approved equal, shall be provided for each locker handle. Locks shall have stainless steel outer case, hardened steel shackle, and standard black dial.

2.11.5 Latching

Single tier locker doors shall have the latch clip engage the door frame at three points and each door of double tier lockers shall have the latch clip engage the door frame at two points. Locking device to be positive, automatic type, whereby the locker door may be locked when open, then closed without unlocking. One rubber silencer shall be firmly secured in the frame at each heavy gauge latch hook. Latch clips shall be glass filled nylon and shall hold doors shut by engaging the latch hooks. The latch channel assembly shall be quieted by the use of nylon glides to reduce noise.

2.11.6 Interior Equipment

Each locker compartment shall have one hat/book shelf and one double prong back hook. Hooks shall be made of zinc plated steel, formed with ball points, and attached with two bolts or rivets.

2.11.7 Ventilation

Single tier locker sides and doors shall be perforated with diamond-shaped openings 3/4 inch wide by 1-1/2 inches high in a pattern to insure maximum ventilation and maintain structural strength. Double tier lockers shall have two sets of louvers in each door, one near the top and the other near the bottom of each door.

2.11.8 Finish

All steel surfaces shall be cleaned and phosphatized and receive an electrostatically applied, baked on enamel factory finish. Color for single tier lockers shall be Penco No. 710 sage brush yellow and color for double tier lockers shall be Penco No. 021 gray ash.

2.12 BENCHES

Steel pedestals for benches shall consist of minimum 1-1/4 inch O.D. tubing with 10 gauge flanges welded to each end, and shall have a baked enamel factory finish. Bench seats shall be fabricated from solid high-density polyethylene as specified for toilet enclosures in Section 10160 TOILET PARTITIONS. Colors shall be as selected by the Contracting Officer. Seats shall be attached to pedestals using corrosion-resistant screws.

2.13 FIRE EXTINGUISHER CABINETS

Cabinets to be located in fire-rated walls shall be fire-rated type, fabricated in accordance with ASTM E 814, and shall be listed by an approved testing agency for 1- and 2-hour combustible and non-combustible wall systems. The testing agency's seal shall be affixed to each

fire-rated cabinet. Cabinets shall be of the recessed type suitable for 10 pound extinguishers. Box and trim shall be of heavy gage rolled steel. Door shall be a rigid frame with full length piano type hinge and double strength (DSA) glass panel. Door and panel shall have the manufacturer's standard white baked enamel finish inside and out.

2.14 GATES

Gates shall be factory fabricated from ASTM B 221, Alloy 6063-T52 aluminum bars and shapes as shown on the drawings. All joints shall be continously welded all around and ground smooth. Gates shall have a color anodized finish.

PART 3 EXECUTION

3.1 GENERAL INSTALLATION REQUIREMENTS

All items shall be installed at the locations shown and according to the manufacturer's recommendations. Items listed below require additional procedures as specified.

3.2 REMOVABLE ACCESS PANELS

A removable access panel not less than 12 by 12 inches shall be installed directly below each valve, flow indicator, damper, or air splitter that is located above the ceiling, other than an acoustical ceiling, and that would otherwise not be accessible.

3.3 INSTALLATION OF BOLLARDS

Bollards shall be set vertically in concrete piers. Piers shall be constructed of, and the hollow cores of the pipe filled with, concrete specified in Section 03300 CAST-IN-PLACE STRUCTURAL CONCRETE.

3.4 INSTALLATION OF DOWNSPOUT BOOTS

Downspouts shall be secured to building through integral lips with appropriate fasteners.

3.5 RECESSED FLOOR MATS

Contractor shall verify field measurements prior to releasing materials for fabrication by the manufacturer. A mat frame shall be used to ensure recess accuracy in size, shape and depth. Drain pit shall be formed by blocking out concrete when frames are installed. Pit shall be dampproofed after concrete has set. Frames shall be assembled onsite and installed so that upper edge will be level with finished floor surface. A cement base shall be screeded inside the mat recess frame area using the edge provided by the frame as a guide. The frame shall be anchored into the cement with anchor pins a minimum of 24 inches on centers.

3.6 MOUNTING OF SAFETY CHAINS

Posts shall be installed by means of base plates bolted to structural steel framework. Safety chains shall be mounted to posts 3 feet 6 inches and 2 feet above the floor.

3.7 INSTALLATION OF LOCKERS AND BENCHES

Lockers and benches shall be installed to floor using corrosion-resistant expansion shields and bolts.

3.8 INSTALLATION OF FIRE EXTINGUISHER CABINETS

Metal fire extinguisher cabinets shall be furnished and installed in accordance with NFPA 10 where shown on the drawings or specified.

3.9 GATES

Gates shall be installed as indicated on the drawings using hinges specified in Section 08710 DOOR HARDWARE attached to galvanized steel plates anchored in masonry walls.

-- End of Section --

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SECTION 06410

LAMINATE CLAD ARCHITECTURAL CASEWORK
11/01

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI A161.2	(1998) Decorative Laminate Countertops, Performance Standards for Fabricated High Pressure
ANSI A208.1	(1999) Particleboard Mat Formed Woods
ANSI A208.2	(1994) Medium Density Fiberboard (MDF)

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM D 1037	(1999) Evaluating Properties of Wood-Base Fiber and Particle Panel Materials
ASTM E 84	(2000a) Surface Burning Characteristics of Building Materials
ASTM F 547	(1977; R 1995) Definitions of Terms Relating to Nails for Use with Wood and Wood-Based Materials

ARCHITECTURAL WOODWORK INSTITUTE (AWI)

AWI Qual Stds	(1999) Architectural Woodwork Quality Standards

BUILDERS HARDWARE MANUFACTURERS ASSOCIATION (BHMA)

BHMA A156.9	(1994) Cabinet Hardware

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

NEMA LD 3	(1995) High-Pressure Decorative Laminates
NEMA LD 3.1	(1995) Performance, Application, Fabrication, and Installation of High-Pressure Decorative Laminates

WINDOW AND DOOR MANUFACTURERS ASSOCIATION (WDMA)

NWWDA I.S. 1-A	(1997) Architectural Wood Flush Doors

1.2 GENERAL DESCRIPTION

Work in this section includes laminate clad custom casework cabinets, vanities, and countertops as shown on the drawings and as described in this specification. This Section includes high-pressure laminate surfacing and cabinet hardware. The Contractor shall comply with EPA requirements in accordance with Section 01670 RECYCLED/RECOVERED MATERIALS. All exposed and semi-exposed surfaces shall be covered with laminate..

1.3 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES.

SD-02 Shop Drawings

Shop Drawings; G, DO.
Installation; G, DO.

Shop drawings showing all fabricated casework items in plan view, elevations and cross-sections to accurately indicate materials used, details of construction, dimensions, methods of fastening and erection, and installation methods proposed. Shop drawing casework items shall be clearly cross-referenced to casework items located on the project drawings. Shop drawings shall include a color schedule of all casework items to include all countertop, exposed, and semi-exposed cabinet finishes to include finish material manufacturer, pattern, and color.

SD-03 Product Data

Wood Materials; G, DO.
Finish Schedule; G, DO.

Descriptive data which provides narrative written verification of all types of construction materials and finishes, methods of construction, etc. not clearly illustrated on the submitted shop drawings. Data shall provide written verification of conformance with AWI Qual Stds for the quality indicated to include materials, tolerances, and types of construction. Both the manufacturer of materials and the fabricator shall submit available literature which describes re-cycled product content, operations and processes in place that support efficient use of natural resources, energy efficiency, emissions of ozone depleting chemicals, management of water and operational waste, indoor environmental quality, and other production techniques supporting sustainable design and products.

SD-04 Samples

Plastic Laminates; G, DO.

Two samples of each plastic laminate pattern and color. Samples shall be a minimum of 5 by 7 inches in size.

Cabinet Hardware; G, DO.

One sample of each cabinet hardware item specified to include hinges, pulls, and drawer glides.

SD-07 Certificates

Quality Assurance; G, DO.
Laminate Clad Casework; G, DO.

A quality control statement which illustrates compliance with and understanding of AWI Qual Stds requirements, in general, and the specific AWI Qual Stds requirements provided in this specification. The quality control statement shall also certify a minimum of ten years contractor's experience in laminate clad casework fabrication and construction. The quality control statement shall provide a list of a minimum of five successfully completed projects of a similar scope, size, and complexity.

1.4 QUALITY ASSURANCE

Unless otherwise noted on the drawings, all materials, construction methods, and fabrication shall conform to and comply with the custom grade quality standards as outlined in AWI Qual Stds, Section 400G and Section 400B for laminate clad cabinets. These standards shall apply in lieu of omissions or specific requirements in this specification. Contractors and their personnel engaged in the work shall be able to demonstrate successful experience with work of comparable extent, complexity and quality to that shown and specified. Contractor must demonstrate knowledge and understanding of AWI Qual Stds requirements for the quality grade indicated.

1.5 DELIVERY AND STORAGE

Casework may be delivered fully assembled. All units shall be delivered to the site in undamaged condition, stored off the ground in fully enclosed areas, and protected from damage. The storage area shall be well ventilated and not subject to extreme changes in temperature or humidity.

1.6 SEQUENCING AND SCHEDULING

Work shall be coordinated with other trades. Units shall not be installed in any room or space until painting, and ceiling installation are complete within the room where the units are located. Floor cabinets shall be installed before finished flooring materials are installed.

1.7 PROJECT/SITE CONDITIONS

Field measurements shall be verified as indicated in the shop drawings before fabrication.

PART 2 PRODUCTS

2.1 WOOD MATERIALS

2.1.1 Lumber

All framing lumber shall be kiln-dried Grade III to dimensions as shown on the drawings.

2.1.2 Panel Products

2.1.2.1 Plywood

All plywood panels used for framing purposes shall be veneer core hardwood plywood, AWI Qual Stds Grade AA. Nominal thickness of plywood panels shall be as indicated in this specification and on the drawings.

2.1.2.2 Medium Density Fiberboard

Medium density fiberboard (MDF) shall be an acceptable panel substrate. Medium density fiberboard shall meet the minimum standards listed in ANSI A208.2.

2.2 HIGH PRESSURE DECORATIVE LAMINATE (HPDL)

All plastic laminates shall meet the requirements of NEMA LD 3 and ANSI A161.2 for high-pressure decorative laminates. Design, colors, surface finish and texture, and locations shall be as indicated on the drawings . Plastic laminate types and nominal minimum thicknesses for casework components shall be as indicated in the following paragraphs.

2.2.1 Horizontal General Purpose Standard (HGS) Grade

Horizontal general purpose standard grade plastic laminate shall be 0.048 inches (plus or minus 0.005 inches) in thickness. This laminate grade is intended for horizontal surfaces where postforming is not required.

2.2.2 Vertical General Purpose Standard (VGS) Grade

Vertical general purpose standard grade plastic laminate shall be 0.028 inches (plus or minus 0.004 inches) in thickness. This laminate grade is intended for exposed exterior vertical surfaces of casework components where postforming is not required.

2.2.3 Horizontal General Purpose Postformable (HGP) Grade

Horizontal general purpose postformable grade plastic laminate shall be 0.042 inches (plus or minus 0.005 inches) in thickness. This laminate grade is intended for horizontal surfaces where post forming is required.

2.2.4 Cabinet Liner Standard (CLS) Grade

Cabinet liner standard grade plastic laminate shall be 0.020 inches in thickness. This laminate grade is intended for light duty semi-exposed interior surfaces of casework components.

2.2.5 Backing Sheet (BK) Grade

Undecorated backing sheet grade laminate is formulated specifically to be used on the backside of plastic laminated panel substrates to enhance dimensional stability of the substrate. Backing sheet thickness shall be 0.020 inches. Backing sheets shall be provided for all laminated casework components where plastic laminate finish is applied to only one surface of the component substrate.

2.3 THERMOSET DECORATIVE OVERLAYS (MELAMINE)

Thermoset decorative overlays melamine panels shall be used for casework cabinet interior drawer interior all semi-exposed surfaces.

2.4 EDGE BANDING

Edge banding for casework doors and drawer fronts shall be PVC vinyl and shall be 0.125 inch thick. Material width shall be 15/16 inches. Color and pattern shall match exposed door and drawer front laminate pattern and color.

2.5 CABINET HARDWARE

All hardware shall conform to BHMA A156.9, unless otherwise noted, and shall consist of the following components:

a. Door Hinges: Frameless Concealed type, BHMA No. B01612.

b. Cabinet Pulls: Back Mounted type, BHMA No. B02011, style to be selected by the contracting officer from manufacturers catalogue..

c. Drawer Slide: Side mounted self closing type, BHMA No. B05091 with full extension and a minimum 100 pound load capacity. Slides shall include an integral stop to avoid accidental drawer removal.

d. Adjustable Shelf Support System:

1) Mortised metal standards, BHMA No. BO4071. Support clips for the standards shall be closed type, BHMA No. B04081

2.6 FASTENERS

Nails, screws, and other suitable fasteners shall be the size and type best suited for the purpose and shall conform to ASTM F 547 where applicable.

2.7 ADHESIVES, CAULKS, AND SEALANTS

2.7.1 Adhesives

Adhesives shall be of a formula and type recommended by AWI. Adhesives shall be selected for their ability to provide a durable, permanent bond and shall take into consideration such factors as materials to be bonded, expansion and contraction, bond strength, fire rating, and moisture resistance. Adhesives shall meet local regulations regarding VOC emissions and off-gassing.

2.7.1.1 Wood Joinery

Adhesives used to bond wood members shall be a Type II for interior use urea-formaldehyde resin formulaor polyvinyl acetate resin emulsion . Adhesives shall withstand a bond test as described in NWWDA I.S. 1-A.

2.7.1.2 Laminate Adhesive

Adhesive used to join high-pressure decorative laminate to wood shall be a water-based contact adhesive or adhesive consistent with AWI and laminate manufacturer's recommendations. PVC edgebanding shall be adhered using a polymer-based hot melt glue.

2.7.2 Caulk

Caulk used to fill voids and joints between laminated components and between laminated components and adjacent surfaces shall be clear, 100

percent silicone.

2.7.3 Sealant

Sealant shall be of a type and composition recommended by the substrate manufacturer to provide a moisture barrier at sink cutouts and all other locations where unfinished substrate edges may be subjected to moisture.

2.8 FABRICATION

Fabrication and assembly of components shall be accomplished at the shop site to the maximum extent possible. Construction and fabrication of cabinets and their components shall meet or exceed the requirements for AWI custom grade unless otherwise indicated in this specification. Cabinet style, in accordance with AWI Qual Stds, Section 400-G descriptions, shall be as indicated on the drawings.

2.8.1 Base and Wall Cabinet Case Body

Frame members shall be glued and screwed together, kiln-dried hardwood lumber. Top corners, bottom corners, and cabinet bottoms shall be braced with either hardwood blocks or water-resistant glue and /screwed in place metal or plastic corner braces. Cabinet components shall be constructed from the following materials and thicknesses:

a. Body Members (Ends, Divisions, Bottoms, and Tops): 3/4 inch medium density fiberboard 9MDF) panel product.

b. Shelving: 3/4 inch medium density fiberboard 9MDF panel product.

c. Cabinet Backs: 1/4 inch medium density fiberboard 9MDF panel product.

d. Drawer Sides, Backs, and Subfronts: 1/2 inch hardwood lumber .

e. Drawer Bottoms: 1/4 inch veneer core plywood panel product.

f. Door and Drawer Fronts: 3/4-inch medium density fiberboard 9MDF panel product.

2.8.1.1 Joinery Method for Case Body Members

a. Tops, Exposed Ends, and Bottoms.

1) Steel "European" assembly screws (1-1/2 inch from end, 5 inch on center, fasteners will not be visible on exposed parts).

2) Doweled, glued under pressure (approx. 4 dowels per 12 inches of joint).

3) Stop dado, glued under pressure, and either nailed, stapled or screwed (fasteners will not be visible on exposed parts).

4) Spline or biscuit, glued under pressure.

b. Exposed End Corner and Face Frame Attachment.

1) For mitered joint: lock miter or spline or biscuit, glued under pressure (no visible fasteners).

2) For non-mitered joint (90 degree): butt joint glued under pressure (no visible fasteners).

3) Butt joint, glued and nailed.

c. Cabinet Backs (Wall Hung Cabinets): Wall hung cabinet backs must not be relied upon to support the full weight of the cabinet and its anticipated load for hanging/mounting purposes. Method of back joinery and hanging/mounting mechanisms should transfer the load to case body members. Fabrication method shall be:

1) Full bound, captured in grooves on cabinet sides, top, and bottom. Cabinet backs for floor standing cabinets shall be side bound, captured in grooves; glued and fastened to top and bottom.

2) Full overlay, plant-on backs with minimum back thickness of 1/2 inchand minimum No. 12 plated (no case hardened) screws spaced a minimum 3 inches on center. Edge of back shall not be exposed on finished sides. Anchor strips are not required when so attached.

3) Side bound, captured in groove or rabbetts; glued and fastened.

d. Cabinet Backs (Floor Standing Cabinets).

1) Side bound, captured in grooves; glued and fastened to top and bottom.

2) Full overlay, plant-on backs with minimum back thickness of 1/2 inch and minimum No. 12 plated (no case hardened) screws spaced a minimum 3 inches on center. Edge of back shall not be exposed on finished sides. Anchor strips are not required when so attached.

3) Side bound, placed in rabbetts; glued and fastened in rabbetts.

e. Wall Anchor Strips shall be required for all cabinets with backs less than 1/2 inch thick. Strips shall consist of minimum 1/2 inch thick lumber, minimum 2-1/2 inches width; securely attached to wall side of cabinet back - top and bottom for wall hung cabinets, top only for floor standing cabinets.

2.8.2 Cabinet Floor Base

Floor cabinets shall be mounted on a base constructed of 3/4 inch veneer core exterior plywood. Base assembly components shall be a moisture-resistant panel product. Finished height for each cabinet base shall be as indicated on the drawings. Bottom edge of the cabinet door or drawer face shall be flush with top of base.

2.8.3 Cabinet Door and Drawer Fronts

Door and drawer fronts shall be fabricated from 3/4 inch medium density fiberboard (MDF). All door and drawer front edges shall be surfaced with PVC edgebanding, color and pattern to match exterior face laminate.

2.8.4 Drawer Assembly

Drawer components shall consist of a removable drawer front, sides, backs, and bottom. Drawer components shall be constructed of the following

materials and thicknesses:

a. Drawer Sides and Backs For Laminate Finish: 1/2 inch thick 7-ply hardwood veneer core substrate.

b. Drawer Bottom: 1/4 inch thick veneer core panel product for plastic laminate finish.

2.8.4.1 Drawer Assembly Joinery Method

a. Bottoms shall be set into sides, front, and back, 1/4 inch deep groove with a minimum 3/8 inch standing shoulder.

2.8.5 Shelving

Shelving shall be fabricated from 3/4 inch medium density fiberboard (MDF. All shelving top and bottom surfaces shall be finished with HPDL plastic laminate. Shelf edges shall be finished in a PVC edgebanding.

2.8.5.1 Shelf Support System

The shelf support system shall be:

a. Recessed (mortised) metal shelf standards. Standards shall be mortised flush with the finishes surface of the cabinet interior side walls, two per side. Standards shall be positioned and spaced on the side walls to provide a stable shelf surface that eliminates tipping when shelf front is weighted. Standards shall be installed and adjusted vertically to provide a level, stable shelf surface when clips are in place.

2.8.6 Laminate Clad Countertops

Laminate countertop substrate shall be constructed of 3/4 inch medium density fiberboard (MDF). The substrate shall be moisture-resistant where countertops receive sinks, lavatories, or are subjected to liquids. All substrates shall have sink cutout edges sealed with appropriate sealant against moisture. No joints shall occur at any cutouts. A balanced backer sheet is required.

2.8.6.1 Edge Style

Front and exposed side countertop edges shall be in shapes and to dimensions as shown on the drawings. The countertop edge material shall be:

a. Post formed plastic laminate. Laminate edge shall be integral with countertop surface. Shape and profile shall be waterfall and to dimensions as indicated on the drawings.

b. Plastic laminate Self Edge. Flat, 90 degree "self " edge. Edge must be applied before top. Laminate edge shall overlap countertop laminate and shall be eased to eliminate sharp corners.

2.8.6.2 Laminate Clad Splashes

Countertop splash substrate shall be 3/4 inch MDF fiberboard. Laminate clad backsplash shall be integral with countertop, coved to radius. Side splashes shall be straight profile and provided loose, to be installed at the time of countertop installation. Back and side splash laminate pattern

and color shall match the adjacent countertop laminate.

2.8.7 Laminate Application

Laminate application to substrates shall follow the recommended procedures and instructions of the laminate manufacturer and NEMA LD 3.1, using tools and devices specifically designed for laminate fabrication and application. Provide a balanced backer sheet (Grade BK) wherever only one surface of the component substrate requires a plastic laminate finish. Apply required grade of laminate in full uninterrupted sheets consistent with manufactured sizes using one piece for full length only, using adhesives specified herein or as recommended by the manufacturer. Fit corners and joints hairline. All laminate edges shall be machined flush, filed, sanded, or buffed to remove machine marks and eased (sharp corners removed). Clean up at easing shall be such that no overlap of the member eased is visible. Fabrication shall conform to NEMA LD 3.1 and ANSI A161.2. Laminate types and grades for component surfaces shall be as follows unless otherwise indicated on the drawings:

a. Base/Wall Cabinet Case Body.

1) Exterior (exposed) surfaces to include exposed and semi-exposed face frame surfaces: HPDL Grade VGS.

2) Interior (semi-exposed) surfaces to include interior back wall, bottom, and side walls: Thermoset Decorative Overlay (melamine)].

b. Adjustable Shelving.

1) Top and bottom surfaces: HPDL Grade HGS.

2) All edges: PVC edgebanding.

c. Fixed Shelving.

1) Top and bottom surfaces: HPDL Grade HGS.

2) Exposed edges: PVC edgebanding.

d. Door, Drawer Fronts, Access Panels.

1) Exterior (exposed) and interior (semi-exposed) faces: HPDL Grade VGS

2) Edges: PVC edgebanding.

e. Drawer Assembly.

All interior and exterior surfaces: HPDL Grade CLS.

f. Countertops and Splashes.

1) All exposed and semi-exposed surfaces: HPDL Grade ***HGP***

2.8.7.1 Tolerances

Flushness, flatness, and joint tolerances of laminated surfaces shall meet the AWI Qual Stds custom grade requirements.

2.8.8 Finishing

2.8.8.1 Filling

No fasteners shall be exposed on laminated surfaces. All nails, screws, and other fasteners in non-laminated cabinet components shall be countersunk and the holes filled with wood filler consistent in color with the wood species.

2.8.8.2 Sanding

All surfaces requiring coatings shall be prepared by sanding with a grit and in a manner that scratches will not show in the final system.

PART 3 EXECUTION

3.1 INSTALLATION

Installation shall comply with applicable requirements for AWI Qual Stds custom quality standards. Countertops and fabricated assemblies shall be installed level, plumb, and true to line, in locations shown on the drawings. Cabinets and other laminate clad casework assemblies shall be attached and anchored securely to the floor and walls with mechanical fasteners that are appropriate for the wall and floor construction.

3.1.1 Anchoring Systems

3.1.1.1 Floor

Base cabinets shall utilize a floor anchoring system. Anchoring and mechanical fasteners shall not be visible from the finished side of the casework assembly. Cabinet assemblies shall be attached to anchored bases without visible fasteners. Where assembly abutts a wall surface, anchoring shall include a minimum 1/2 inch thick lumber or panel product hanging strip, minimum 2-1/2 inch width; securely attached to the top of the wall side of the cabinet back.

3.1.1.2 Wall

Cabinet and vanity to be wall mounted shall utilize minimum 1/2 inch thick lumber or panel product hanging strips, minimum 2-1/2 inch width; securely attached to the wall side of the cabinet back, both top and bottom.

3.1.2 Countertops

Countertops shall be installed in locations as indicated on the drawings. Countertops shall be fastened to supporting casework structure with mechanical fasteners, hidden from view. All joints formed by the countertop or countertop splash and adjacent wall surfaces shall be filled with a clear silicone caulk.

3.1.2.1 Loose Splashes

Loose side splashes shall be adhered to both the countertop surface perimeter and the adjacent wall surface with adhesives appropriate for the type of materials to be adhered. Joints between the countertop surface and splash shall be filled with clear silicone caulk in a smooth consistent concave bead. Bead size shall be the minimum necessary to fill the joint and any surrounding voids or cracks.

3.1.3 Hardware

Casework hardware shall be installed in types and locations as indicated on the drawings. Where fully concealed European-style hinges are specified to be used with fiberboard doors, the use of plastic or synthetic insertion dowels shall be used to receive 3/16 inch "Euroscrews". The use of wood screws without insertion dowels is prohibited.

3.1.4 Doors, Drawers and Removable Panels

The fitting of doors, drawers and removable panels shall be accomplished within target fitting tolerances for gaps and flushness in accordance with AWI Qual Stds custom grade requirements.

3.1.5 Plumbing Fixtures

Sinks, sink hardware, and other plumbing fixtures shall be installed in locations as indicated on the drawings and in accordance with Section 15400 PLUMBING, GENERAL PURPOSE.

-- End of Section --

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SECTION 08710

DOOR HARDWARE
02/02

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM E 283	(1991) Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors Under Specified Pressure Differences Across the Specimen
ASTM F 883	(1997) Padlocks

BUILDERS HARDWARE MANUFACTURERS ASSOCIATION (BHMA)

BHMA A156.1	(2000) Butts and Hinges (BHMA 101)
BHMA A156.3	(2001) Exit Devices (BHMA 701)
BHMA A156.4	(2000) Door Controls - Closers (BHMA 301)
BHMA A156.5	(2001) Auxiliary Locks & Associated Products (BHMA 501)
BHMA A156.6	(2001) Architectural Door Trim (BHMA 1001)
BHMA A156.7	(1988) Template Hinge Dimensions
BHMA A156.13	(2002) Mortise Locks & Latches (BHMA 621)
BHMA A156.16	(1997) Auxiliary Hardware
BHMA A156.18	(2000) Materials and Finishes (BHMA 1301)
BHMA A156.21	(2001) Thresholds
BHMA A156.22	(1996) Door Gasketing Systems

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 80	(1999) Fire Doors and Fire Windows
NFPA 101	(2000) Life Safety Code

STEEL DOOR INSTITUTE (SDOI)

SDI 100	(1991) Standard Steel Doors and Frames

UNDERWRITERS LABORATORIES (UL)

UL BMD (1999) Building Materials Directory

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Hardware Schedule; G, DO.

Hardware schedule listing all items shall be furnished. The format and content of the schedule shall be as specified.

Keying System

Keying schedule developed in accordance DHI-03 after the keying meeting with the User.

SD-03 Product Data

Hardware Items; G, DO.
Electronic Key Lock System; G, DO.

Manufacturer's descriptive data, technical literature, catalog cuts, and installation instructions. Spare parts data for locksets, exit devices, closers, and electronic systems to include a complete list of parts and supplies with current unit prices and sources of supply.

SD-10 Operation and Maintenance Data

Hardware Schedule items, Data Package 1; G, DO.

Complete maintenance instructions listing routine maintenance procedures, possible breakdowns and repairs, and trouble shooting guides shall be provided.

SD-11 Closeout Submittals

Key Bitting Charts; G, DO.

Charts shall be submitted prior to completion of the work. The format and content of the charts shall be as specified.

1.3 HARDWARE SCHEDULE

Prepare and submit hardware schedule in the following form:

Hardware Item	Quantity	Size	Reference Publication Type No.	Finish	Mfr. Name and Catalog No.	Key Control Symbols	UL Mark (If fire rated and listed)	BHMA Finish Designation

1.4 KEY BITTING CHART REQUIREMENTS

Submit key bitting charts to the Contracting Officer prior to completion of the work. Include:

a. Complete listing of all keys (AA1, AA2, etc.).

b. Complete listing of all key cuts (AA1-123456, AA2-123458).

c. Tabulation showing which key fits which door.

d. Copy of floor plan showing doors and door numbers.

e. Listing of 20 percent more key cuts than are presently required in each master system.

1.5 QUALITY ASSURANCE

1.5.1 Hardware Manufacturers and Modifications

Provide, as far as feasible, locks, hinges, and closers of one lock, hinge, or closer manufacturer's make. Modify hardware as necessary to provide features indicated or specified.

1.6 DELIVERY, STORAGE, AND HANDLING

Deliver hardware in original individual containers, complete with necessary appurtenances including fasteners and instructions. Mark each individual container with item number as shown in hardware schedule. Deliver permanent keys to the Contracting Officer, either directly or by certified mail. Deliver construction master keys with the locks.

PART 2 PRODUCTS

2.1 TEMPLATE HARDWARE

Hardware to be applied to metal or to prefinished doors shall be made to template. Promptly furnish template information or templates to door and frame manufacturers. Template hinges shall conform to BHMA A156.7. Coordinate hardware items to prevent interference with other hardware.

2.2 HARDWARE FOR FIRE DOORS AND EXIT DOORS

Provide all hardware necessary to meet the requirements of NFPA 80 for fire doors and NFPA 101 for exit doors, as well as to other requirements specified, even if such hardware is not specifically mentioned under paragraph entitled "Hardware Schedule." Such hardware shall bear the label of Underwriters Laboratories, Inc., and be listed in UL BMD or labeled and listed by another testing laboratory acceptable to the Contracting Officer.

2.3 HARDWARE ITEMS

Hinges, locks, latches, exit devices, bolts, release devices, electronic key locks, and closers shall be clearly and permanently marked with the manufacturer's name or trademark where it will be visible after the item is installed. For closers with covers, the name or trademark may be beneath the cover.

2.3.1 Hinges

BHMA A156.1, 4 1/2 by 4 1/2 inches unless otherwise specified. Construct loose pin hinges for exterior doors and reverse-bevel interior doors so that pins will be nonremovable when door is closed. Other antifriction bearing hinges may be provided in lieu of ball-bearing hinges.

2.3.2 Locks and Latches

2.3.2.1 Mortise Locks and Latches

BHMA A156.13, Series 1000, Operational Grade 1, Security Grade 2. Provide mortise locks with escutcheons not less than 7 by 2 1/4 inches with a bushing at least 1/4 inch long. Cut escutcheons to suit cylinders and provide trim items with straight, beveled, or smoothly rounded sides, corners, and edges. Knobs and roses of mortise locks shall have screwless shanks and no exposed screws.

2.3.2.2 Auxiliary Locks

BHMA A156.5, Grade 1.

2.3.2.3 Electronic Key Lock System (ECRS)

Electronic Key Lock System shall be an ILCO UNICAN, Millenium 2.1, or equal. The system shall be hard wired, centrally programable, and monitored from the Communications Control Room. The system shall be complete with all components and accessories required for an operational system except that the personnel computer (PC) will be provided by the contracting officer. The personnel computer, functioning as the master control center, shall be loacted in Room 141B with the primary Micro Console located at the reception desk. An alternate Micrl Console shall be provided and located per the contracting officers instructions. The Micro Console's shall be used by building personnel to assign room access and activate keys. The system shall be provided with software to operate the system and also the system shall be capable of being accessed remotely for informatinal purposes. Remote access shall be by way of other PC's within the facility. The entire system shall be password protected controlled at the master control center.

The system shall use electronic lock cylinders, hard wired through walls, then through specialty hinges, then through wood/aluminum doors to cylinders.

2.3.3 Exit Devices

BHMA A156.3, Grade 1. Provide adjustable strikes for rim type and vertical rod devices. Provide open back strikes for pairs of doors with mortise and vertical rod devices. Touch bars may be provided in lieu of conventional crossbars and arms. Provide escutcheons, not less than 7 by 2 1/4 inches.

2.3.4 Cylinders and Cores

The electronic key manufacturer shall provide cylinders for all locks. Cylinders shall have interchangeable cores which are removable by a special control key. Submit a core code sheet with the cores. Provide construction interchangeable cores.

2.3.5 Keying System

Keying system shall be provided by electronic core manufacturer. Provide key cabinet as specified.

2.3.6 Lock Trim

Cast, forged, or heavy wrought construction and commercial plain design.

2.3.6.1 Lever Handles

Provide lever handles ***with all locksets***. Lever handle locks shall have a breakaway feature (such as a weakened spindle or a shear key) to prevent irreparable damage to the lock when a force in excess of that specified in BHMA A156.13 is applied to the lever handle. Lever handles shall return to within 1/2 inch of the door face.

2.3.6.2 Texture

Provide knurled or abrasive coated knobs or lever handles for doors which are accessible to blind persons and which lead to dangerous areas.

2.3.7 Keys

Furnish one file key, one duplicate key, and one working key for each key change and for each master keying system. Furnish one additional working key for each lock of each keyed-alike group. Furnish two additional keys for each sleeping room. Furnish 6 great grand master keys, 6 construction master keys, and 6 control keys for removable cores. Furnish a quantity of key blanks equal to 20 percent of the total number of file keys. Stamp each key with appropriate key control symbol and "U.S. property - Do not duplicate." Do not place room number on keys.

2.3.8 Door Bolts

BHMA A156.16. Provide dustproof strikes for bottom bolts, except for doors having metal thresholds. Automatic latching flush bolts: BHMA A156.3, Type 25.

2.3.9 Closers

BHMA A156.4, Series C02000, Grade 1, with PT 4C. Provide with brackets, arms, mounting devices, fasteners, full size covers, except at storefront mounting, and other features necessary for the particular application. Size closers in accordance with manufacturer's recommendations, or provide multi-size closers, Sizes 1 through 6, and list sizes in the Hardware Schedule. Provide manufacturer's 10 year warranty.

2.3.9.1 Identification Marking

Engrave each closer with manufacturer's name or trademark, date of manufacture, and manufacturer's size designation located to be visible after installation.

2.3.10 Door Protection Plates

BHMA A156.6.

2.3.10.1 Sizes of Mop and Kick Plates

Width for single doors shall be 2 inches less than door width; width for pairs of doors shall be one inch less than door width. Height of kick plates shall be 10 inches for flush doors and one inch less than height of bottom rail for panel doors. Height of mop plates shall be 6 inches.

2.3.11 Door Stops and Silencers

BHMA A156.16. Silencers Type L03011. For doors without gasketing, provide three silencers for each single door, two for each pair.

2.3.12 Padlocks

ASTM F 883.

2.3.13 Thresholds

BHMA A156.21. Use J35100, with vinyl or silicone rubber insert in face of stop, for exterior doors opening out, unless specified otherwise.

2.3.14 Gasketing

BHMA A156.22. Provide the type and function designation where specified in paragraph entitled "Hardware Schedule". A set shall include head and jamb seals, sweep strips, and, for pairs of doors, astragals. Air leakage of weather stripped doors shall not exceed 0.5 cubic feet per minute of air per square foot of door area when tested in accordance with ASTM E 283. gasketing shall be one of the following:

2.3.14.1 Extruded Aluminum Retainers

Extruded aluminum retainers not less than 0.050 inch wall thickness with vinyl, neoprene, silicone rubber, or polyurethane inserts. Aluminum shall be bronze anodized.

2.3.15 Rain Drips

Extruded aluminum, not less than 0.08 inch thick, bronze anodized. Set drips in sealant conforming to Section 07900, JOINT SEALING and fasten with stainless steel screws.

2.3.15.1 Door Rain Drips

Approximately 1 1/2 inches high by 5/8 inch projection. Align bottom with bottom edge of door.

2.3.15.2 Overhead Rain Drips

Approximately 1 1/2 inches high by 2 1/2 inches projection, with length equal to overall width of door frame. Align bottom with door frame rabbet.

2.3.16 Special Tools

Provide special tools, such as spanner and socket wrenches and dogging keys, required to service and adjust hardware items.

2.4 FASTENERS

Provide fasteners of proper type, quality, size, quantity, and finish with hardware. Fasteners exposed to weather shall be of nonferrous metal or

stainless steel. Provide fasteners of type necessary to accomplish a permanent installation.

2.5 FINISHES

BHMA A156.18. Hardware shall have BHMA 612 finish (satin bronze), unless specified otherwise. Surface door closers shall have bronze paint finish. Steel hinges shall have BHMA 639 finish (satin bronze plated). Exposed parts of concealed closers shall have finish to match lock and door trim. Hardware for aluminum doors shall be finished to match the doors. Hardware showing on interior of bathrooms shower rooms toilet rooms washrooms laundry rooms and kitchens shall have BHMA 625 finish (bright chromium plated).

2.6 KEY CABINET AND CONTROL SYSTEM

BHMA A156.5, Type required to yield a capacity (number of hooks) 50 percent greater than the number of key changes used for door locks.

PART 3 EXECUTION

3.1 INSTALLATION

Install hardware in accordance with manufacturers' printed instructions. Fasten hardware to wood surfaces with full-threaded wood screws or sheet metal screws. Provide machine screws set in expansion shields for fastening hardware to solid concrete and masonry surfaces. Provide toggle bolts where required for fastening to hollow core construction. Provide through bolts where necessary for satisfactory installation.

3.1.1 Weather Stripping Installation

Handle and install weather stripping so as to prevent damage. Provide full contact, weather-tight seals. Doors shall operate without binding.

3.1.1.1 Stop-Applied Weather Stripping

Fasten in place with color-matched sheet metal screws not more than 9 inches o.c. after doors and frames have been finish painted.

3.1.2 Threshold Installation

Extend thresholds the full width of the opening and notch end for jamb stops. Set thresholds in a full bed of sealant and anchor to floor with cadmium-plated, countersunk, steel screws in expansion sleeves.

3.2 FIRE DOORS AND EXIT DOORS

Install hardware in accordance with NFPA 80 for fire doors, NFPA 101 for exit doors.

3.3 HARDWARE LOCATIONS

SDI 100, unless indicated or specified otherwise.

a. Kick and Armor Plates: Push side of single-acting doors. Both sides of double-acting doors.

b. Mop Plates: Bottom flush with bottom of door.

3.4 KEY CABINET AND CONTROL SYSTEM

Locate where directed. Tag one set of file keys and one set of duplicate keys. Place other keys in appropriately marked envelopes, or tag each key. Furnish complete instructions for setup and use of key control system. On tags and envelopes, indicate door and room numbers or master key.

3.5 FIELD QUALITY CONTROL

After installation, protect hardware from paint, stains, blemishes, and other damage until acceptance of work. Submit notice of testing 15 days before scheduled, so that testing can be witnessed by the Contracting Officer. Adjust hinges, locks, latches, bolts, holders, closers, and other items to operate properly. Demonstrate that permanent keys operate respective locks, and give keys to the Contracting Officer. Correct, repair, and finish, as directed, errors in cutting and fitting and damage to adjoining work.

3.6 HARDWARE SETS

HW-1	3 pr.	Hinges, by Aluminum Door Manufacturer
	2 ea.	Closer, C02041, PT 4C and PT 4E
	1 ea.	Exit Device, Type 3, Function, (ECRL), Active Leaf
	1 ea.	Exit Device, Type 6, Function 01, Inactive Leaf
	1 ea.	Threshold, by Aluminum Door Manufacturer
	1 set	Gasketing, by Aluminum Door Manufacturer
HW-2	3 pr.	Hinges, by Aluminum Door Manufacturer
	2 ea.	Closer, C02041, PT 4C and PT 4E
	1 ea.	Push/Pull, Bar Set Option J504, by Aluminum Door Manufacturer
	1 ea.	Threshold, by Aluminum Door Manufacturer
	1 set	Gasketing, by Aluminum Door Manufacturer
HW-3		Not Used
HW-4	1-1/2 pr.	Hinges, A2111
	1 ea.	Lockset, F05
	1 ea.	Wall Stop, L02251
HW-5	1-1/2 pr.	Hinges, A2111
	1 ea.	Lockset, F13
	1 ea.	Wall Stop, L02251
HW-6	1-1/2 pr.	Hinges, A2111
	1 ea.	Lockset, F07
	1 ea.	Wall Stop, L02251
	1 ea.	Threshold, Marble, See Sect. 09310 Ceramic Tile
HW-7	1-1/2 pr.	Hinges, A2111
	1 ea.	Lockset, F05
	2 ea.	Closer, C02041, PT 4C and PT 4E
	1 ea.	Wall Stop, L02251
HW-8	1-1/2 pr.	Hinges, A2111
	1 ea.	Lockset, F04
	1 ea.	Closer, C02041, PT 4C and PT 4E
	1 ea.	Wall Stop, L02251

HW-9	1-1/2 pr.	Hinges, A2111
	1 ea.	Lockset, F07
	2 ea.	Closer, C02041, PT 4C and PT 4E
	1 ea.	Wall Stop, L02251
HW-10	3 pr.	Hinges, A2111, NRP
	1 ea.	Lockset, F07, Active Leaf
	2 ea.	Closer, C02041, with PT-4G
	2 ea.	Lever Extension, L04081, Inactive Leaf
	1 ea.	Astragal, by steel door manufacturer, Active Leaf
	1 ea.	Threshold, J12190 - anodized dark bronze finish
	2 ea.	Sweep, Neoprene/Aluminum, R0Y414 - anodized dark bronze finish
	1 set	Gasketing, R0Y164, anodized dark bronze finish
	2 ea.	Rain Drip, Door
	2 ea.	Rain Drip, Overhead
HW-11	1-1/2 pr.	Hinges, A2111, NRP
	1 ea.	Lockset, F07
	1 ea.	Closer, C02041, with PT-4G
	1 ea.	Threshold, J12190 - anodized dark bronze finish
	1 ea.	Sweep, Neoprene/Aluminum, R0Y414 - anodized dark bronze finish
	1 set	Gasketing, R0Y164, anodized dark bronze finish
	1 ea.	Rain Drip, Door
	1 ea.	Rain Drip, Overhead
HW-12	1-1/2	Hinges, A2111
	1 ea.	Lockset, F02
	1 ea.	Closer, C02061, with PT-4C and PT-4F
	1 ea.	Kickplate, J102
	1 ea.	Threshold, Marble, See Sect. 09310 Ceramic Tile
	1 ea.	Wall Stop, L02251
HW-13	3 pr.	Hinges, A2111
	1 ea.	Rim Cylinder,
	2 ea.	Closer, C02041, PT 4C and PT 4E
	1 ea.	Exit Device, Rim, W/Lever Trim
	1 ea.	Time Delay, for door operator
	3 ea.	Exit Button, mounted on control room consol 1 at each consol
	1 ea.	Operator, Auto, Surface Mtd. W/Header
	1 ea.	Threshold, J12190 - anodized dark bronze finish
	2 set	Gasketing, R0Y164, anodized dark bronze finish
	2 ea.	Sweep, Neoprene/Aluminum, R0Y414 - anodized dark bronze finish
	2 ea.	Wall Stop, L02251

Notes:
1. Doors to open when fire alarm sounds. Doors to be held open using time delay. Doors to close after pre set time runs out.
2. These doors are to stay open the same amount of time as doors 121B and 150B.
3. Exit button for override. Operates doors 121A, 121B, 150A, and 150B simultaneously and exit buttons to operate doors individually. Exit buttons shall be provided at all

communications consols(3).

HW-14	3 pr.	Hinges, A2111
	1 ea.	Exit Device,
	1 ea.	Time Delay, for door operator
	1 ea.	Exit Button, mounted on control room console 1 at each consol
	1 ea.	Operator, Auto, Surface Mtd. W/Header
	1 ea.	Threshold, J12190 - anodized dark bronze finish
	2 set	Gasketing, R0Y164, anodized dark bronze finish
	2 ea.	Sweep, Neoprene/Aluminum, R0Y414 - anodized dark bronze finish
	2 ea.	Wall Stop, L02251
		Notes: 1. Doors to open when fire alarm sounds. Doors to be held open using time delay. Doors to close after pre set time runs out.
		2. These doors are to stay open the same amount of time as doors 150A and 121A.
		3. Exit button for override. Operates doors 121A, 121B, 150A, and 150B simultaneously and exit buttons to operate doors individually. Exit buttons shall be provided at all communications consols(3).
HW-15	1-1/2 pr.	Hinges, A2111
	1 ea.	Lockset, F07
	1 ea.	Closer, C02061, with PT-4C and PT-4F
	1 ea.	Threshold, J12190 - anodized dark bronze finish
	1 set	Gasketing, R0Y164, anodized dark bronze finish
	1 ea.	Sweep, Neoprene/Aluminum, R0Y414 - anodized dark bronze finish
HW-16	1 ea.	Accordian door, Hardware by door manufacturer
HW-17	1-1/2 pr.	Hinges, by Aluminum Door Manufacturer
	1 ea.	Cylinder, Rim
	1 ea.	Closer, C02041, PT 4C and PT 4E
	1 ea.	Push/Pull, Bar Set Option J504, by Aluminum Door Manufacturer
	1 ea.	Wall Stop, L02251
HW-18	1-1/2	Hinges, A2111
	1 ea.	Lockset, F07
	1 ea.	Closer, C02061, with PT-4C and PT-4F
HW-19	3 pr.	Hinges, A2111
	2 ea.	Rain Drip,
	2 ea.	Pull,
	1 ea.	Threshold, J12190 - anodized dark bronze finish
	2 set	Gasketing, R0Y164, anodized dark bronze finish
	2 ea.	Sweep, Neoprene/Aluminum, R0Y414 - anodized dark bronze finish
HW-20	3 pr.	Hinges, by Aluminum Door Manufacturer
	1 ea.	Lockset, F04, Active Leaf
	2 ea.	Closer, C02041, PT 4C and PT 4E
	2 ea.	Lever Extension Flush Bolt, L04081

HW-21	1-1/2 pr.	Hinges, A2111
	1 ea.	Lockset, F05
	1 ea.	Closer, C02061, with PT-4C and PT-4F
	1 ea.	Threshold, J12190 - anodized dark bronze finish
	1 set	Gasketing, R0Y164, anodized dark bronze finish
	1 ea.	Sweep, Neoprene/Aluminum, R0Y414 - anodized dark bronze finish
	1 ea.	Wall Stop, L02251
HW-22	1-1/2	Hinges, A2111
	1 ea.	Lockset, F05
	1 ea.	Closer, C02061, with PT-4C and PT-4F
	1 ea.	Time Delay, for door operator
	1 ea.	Exit Button, mounted on control room console 1 at each consol
		Comment: 1. Doors to have override with buttons located on communications consoles in control room and have individual remote releases, one for each door 140A, 140B, and 142. Remotes release buttons shall be provided at all control consoles.
HW-23	1-1/2 pr.	Hinges, A2111
	1 ea.	Lockset, F77 (locked on bathroom side)
	1 ea.	Mortise Bolt, L14121 (on sleeping room side, mtd. 5'-0" AFF)
	1 ea.	Wall Stop, L02251
HW-24		Not Used
HW-25	1-1/2 pr.	Hinges, A2111
	1 ea.	Lockset, F01 operated by lever from either side, with auxillary deadbolt operated by turn from inside and by electronic key from outside. Deadbolt is always unlocked from outside unless locked with turn from inside. Electronic key unlocks deadbolt from outside.
	1 ea.	Closer, C02011, with PT 4C & PT 4E
	1 ea.	Wall Stop, L02251
HW-26	1 ea.	Closer, C06011, with PT 4C & PT 4E
	1 ea.	Push/Pull, Bar Set Option J504, by Aluminum Door Manufacturer
HW-27	1-1/2	Hinges, A2111
	1 ea.	Closer, C02061, with PT-4C and PT-4F
	1 ea.	Kickplate, J102
	1 ea.	Door Pull, J407 - anodized dark bronze finish
	1 ea.	Door Push, J304 - anodized dark bronze finish
HW-28		***Not Used***
HW-29	1-1/2 pr.	Hinges, by Aluminum Door Manufacturer
	1 ea.	Closer, C02041, PT 4C and PT 4E
	1 ea.	Exit Device, Type 3, Function 01
	1 ea.	Threshold, by Aluminum Door Manufacturer
	1 set	Gasketing, by Aluminum Door Manufacturer

HW-30	1-1/2 pr.	Hinges, A2111
	1 ea.	Exit Device, Type 3, Function 01
	2 ea.	Closer, C02041, PT 4C and PT 4E
	1 ea.	Wall Stop, L02251
	1 ea.	Threshold, J12190 - anodized dark bronze finish
	2 set	Gasketing, R0Y164, anodized dark bronze finish
HW-31	1 ea.	Overhead Door, Hardware by door manufacturer
	1 ea.	Operator, Electric
HW-32	3 pr.	Hinges, Hinges, A2111
	1 ea.	Lockset, F05
	2 ea.	Closer, C02041, PT 4C and PT 4E
	2 ea.	Lever Extension, L04081, Inactive Leaf
	1 ea.	Astragal, by steel door manufacturer, Active Leaf
	1 ea.	Threshold, J12190 - anodized dark bronze finish
	2 set	Gasketing, R0Y164, anodized dark bronze finish
HW-33	3 pr.	Hinges, Hinges, A2111
	1 ea.	Lockset, F05
	2 ea.	Lever Extension, L04081, Inactive Leaf
	1 ea.	Astragal, by steel door manufacturer, Active Leaf
	1 ea.	Wall Stop, L02251
HW-34	1-1/2 pr.	Hinges, A2111, NRP
	1 ea.	Lockset, F07
	1 ea.	Closer, C02041, with PT-4G
	1 ea.	Threshold, J12190 - anodized dark bronze finish
	1 ea.	Sweep, Neoprene/Aluminum, R0Y414 - anodized dark bronze finish
	1 set	Gasketing, R0Y164, anodized dark bronze finish
HW-35	3 pr.	Hinges, A2111, NRP
	1 ea.	Lockset, F07
	2 ea.	Closer, C02041, with PT-4G
	2 ea.	Lever Extension, L04081, Inactive Leaf
	1 ea.	Astragal, by steel door manufacturer, Active Leaf
	1 ea.	Threshold, J12190 - anodized dark bronze finish
	1 ea.	Sweep, Neoprene/Aluminum, R0Y414 - anodized dark bronze finish
	1 set	Gasketing, R0Y164, anodized dark bronze finish
HW-36	5 pr.	Hinges, Surface, A8391, Welded
	1 ea.	Hasp, A83241
	1 ea.	Gate Latch Assembly
	1 ea.	Lock, Pad, Dover Air Force Standard
	1-ea.	Gate Drop Rod Assembly
HW-37	1-1/2 pr.	Hinges, A2111
	1 ea.	Lockset, F07
	1 ea.	Floor Stop, L02141, @ closet doors opening onto walls, one per sleeping room.

Hardware for aluminum doors shall be provided under this section. Deliver Hardware templates and hardware, except field-applied hardware to the aluminum door and frame manufacturer for use in fabricating the doors and frames.

-- End of Section --

SECTION 08810

GLASS AND GLAZING
05/97

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI Z97.1	(1984; R 1994) Safety Performance Specifications and Methods of Test for Safety Glazing Materials Used in Buildings

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM C 509	(1994) Elastomeric Cellular Preformed Gasket and Sealing Material
ASTM C 669	(1995) Glazing Compounds for Back Bedding and Face Glazing of Metal Sash
ASTM C 864	(1999) Dense Elastomeric Compression Seal Gaskets, Setting Blocks, and Spacers
ASTM C 920	(1998) Elastomeric Joint Sealants
ASTM C 1036	(1991; R 1997) Flat Glass
ASTM C 1048	(1997b) Heat-Treated Flat Glass - Kind HS, Kind FT Coated and Uncoated Glass
ASTM C 1172	(1996el) Laminated Architectural Flat Glass
ASTM C 1349	(1996) Architectural Flat Glass Clad Polycarbonate
ASTM D 395	(1998) Rubber Property - Compression Set
ASTM E 119	(2000) Fire Tests of Building Construction and Materials
ASTM E 773	(1997) Accelerated Weathering of Sealed Insulating Glass Units
ASTM E 774	(1997) Classification of the Durability of Sealed Insulating Glass Units
ASTM E 1300	(1998) Determining the Minimum Thickness and Type of Glass Required to Resist a Specified Load

AMERICAN SOCIETY OF CIVIL ENGINEERS (ASCE)

ASCE 7	(1998) Minimum Design Loads for Buildings and Other Structures

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

16 CFR 1201	Safety Standard for Architectural Glazing Materials

U.S. GENERAL SERVICES ADMINISTRATION (GSA)

CID A-A-378	(Basic) Putty Linseed Oil Type, (for Wood-Sash-Glazing)

GLASS ASSOCIATION OF NORTH AMERICA (GANA)

GANA Glazing Manual	(1997) Glazing Manual
GANA Standards Manual	(1995) Engineering Standards Manual

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 80	(1999) Fire Doors and Fire Windows
NFPA 252	(1999) Fire Tests of Door Assemblies
NFPA 257	(1996) Fire Tests for Window and Glass Block Assemblies

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Installation; G, DO.

Drawings showing complete details of the proposed setting methods, mullion details, edge blocking, size of openings, frame details, materials, and types and thickness of glass.

SD-03 Product Data

Insulating Glass; G, DO.
Glazing Accessories; G, DO.

Manufacturer's descriptive product data, handling and storage recommendations, installation instructions, and cleaning instructions.

SD-07 Certificates

Insulating Glass; G, DO.

Certificates stating that the glass meets the specified requirements. Labels or manufacturers marking affixed to the glass will be accepted in lieu of certificates.

1.3 SYSTEM DESCRIPTION

Glazing systems shall be fabricated and installed watertight and airtight to withstand thermal movement and wind loading without glass breakage, gasket failure, deterioration of glazing accessories, and defects in the work. Glazed panels shall comply with the safety standards, as indicated in accordance with ANSI Z97.1. Glazed panels shall comply with indicated wind/snow loading in accordance with ASTM E 1300.

1.4 DELIVERY, STORAGE AND HANDLING

Glazing compounds shall be delivered to the site in the manufacturer's unopened containers. Glass shall be stored indoors in a safe, well ventilated dry location in accordance with manufacturer's instructions, and shall not be unpacked until needed for installation. Glass shall not be stored on site over 1 month.

1.5 PROJECT/SITE CONDITIONS

Glazing work shall not be started until outdoor temperature is above 40 degrees F and rising, unless procedures recommended by glass manufacturer and approved by Contracting Officer are made to warm the glass and rabbet surfaces. Ventilation shall be provided to prevent condensation of moisture on glazing work during installation. Glazing work shall not be performed during damp or raining weather.

1.6 WARRANTY

1.6.1 Insulating Glass

Manufacturer shall warrant the insulating glass to be free of fogging or film formation on the internal glass surfaces caused by failure of the hermetic seal for a period of 10 years from Date of Substantial Completion. Warranty shall be signed by manufacturer.

PART 2 PRODUCTS

2.1 INSULATING GLASS

Insulating glass shall be Class A preassembled units of dual-seal construction consisting of lites of glass separated by an aluminum, steel, or stainless steel, spacer and dehydrated space conforming to ASTM E 773 and ASTM E 774. Spacer shall be roll-formed, with bent or tightly welded or keyed and sealed joints to completely seal the spacer periphery and eliminate moisture and hydrocarbon vapor transmission into airspace through the corners. Primary seal shall be compressed polyisobutylene and the secondary seal shall be a specially formulated silicone. Glass types shall be as follows:

2.1.1 ***Low-E*** Laminated Insulating Glass (Exterior Doors and Window Walls)

Interior and exterior glass panes for laminated insulating glass units shall be tempered glass. Tempered glass shall be kind FT fully tempered transparent flat type, Class 2-tinted, Quality q3 - glazing select

conforming to ASTM C 1048. Units shall consist of an ***interior*** laminated glass lite, 1/2 inch dehydrated air space, and 1/4 inch thick glass ***exterior*** lite ***with anti-reflective low-emissivity coating on inside surface***. ***Interior*** laminated glass lite shall consist of 1/4 inch thick and 1/8 inch thick glass bonded together with 0.030 inch thick PVB interlayer under pressure, or alternatives such as resin laminates, conforming to requirements of 16 CFR 1201 and ASTM C 1172. Glass performance shall be: 40 STC rating, ***0.32*** U-Value/Winter Nighttime, and 0.67 shading coefficient. Color shall be as indicated on the drawings.

2.1.2 Low-E ***Laminated*** Insulating Glass (Exterior Windows)

Interior and exterior glass panes for Low-E insulating units shall be Type I annealed flat glass, Class 2-tinted, Quality q3 - glazing select, conforming to ASTM C 1036. ***Units shall consist of an interior laminated glass lite, 1/2 inch dehydrated air space, and 1/4 inch thick glass exterior lite with anti-reflective low-emissivity coating on inside surface. Interior laminated glass lite shall consist of 1/4 inch thick and 1/8 inch thick glass bonded together with 0.030 inch thick PVB interlayer under pressure, or alternatives such as resin laminates, conforming to requirements of 16 CFR 1201 and ASTM C 1172.*** Glass performance shall be: 40 STC rating, 0.32 U-Value/Winter Nighttime, and 0.67 shading coefficient. Color shall be as indicated on the drawings.

2.1.3 Fire/Safety Rated Insulating Glass (Interior Fire Rated Frames Adjacent to Apparatus Bay)

Interior and exterior glass ***panes*** for fire/safety rated insulating glass for use in interior fire rated frames in the Station Captains Office and Alarm/Communications Control Room adjacent to the apparatus bay shall be laminated Type I transparent flat type, Class 1-clear, 1/4 inch thick. Glass shall have a 45 minute rating when tested in accordance with ASTM E 119. Glass shall be permanently labeled with appropriate markings. Glass performance shall be: 40 STC rating and 0.47 U-Value/Winter Nighttime.

2.2 HEAT-TREATED GLASS

Heat-treated glass shall conform to the following requirements.

2.2.1 Tempered Glass (Interior Non-Rated Doors and Frames)

Tempered glass shall be kind FT fully tempered transparent flat type, Class 1-clear, Condition A uncoated surface, Quality q3 - glazing select, 1/4 inch thick conforming to ASTM C 1048 and GANA Standards Manual.

2.3 FIRE/SAFETY RATED GLASS

Fire/safety rated glass for use in interior fire rated doors and frames, except where fire/safety rated insulating glass is indicated, shall be laminated Type I transparent flat type, Class 1-clear, 1/4 inch thick. Glass shall have a 45 minute rating when tested in accordance with ASTM E 119. Glass shall be permanently labeled with appropriate markings.

2.4 MIRRORS

2.4.1 Glass Mirrors

Glass for mirrors shall be Type I transparent flat type, Class 1-clear,

Glazing Quality q1 1/4 inch thick conforming to ASTM C 1036. Glass color shall be clear. Glass shall be coated on one surface with silver coating, copper protective coating, and mirror backing paint. Silver coating shall be highly adhesive pure silver coating of a thickness which shall provide reflectivity of 83 percent or more of incident light when viewed through 1/4 inch thick glass, and shall be free of pinholes or other defects. Copper protective coating shall be pure bright reflective copper, homogeneous without sludge, pinholes or other defects, and shall be of proper thickness to prevent "adhesion pull" by mirror backing paint. Mirror backing paint shall consist of two coats of special scratch and abrasion-resistant paint, and shall be baked in uniform thickness to provide a protection for silver and copper coatings which will permit normal cutting and edge fabrication.

2.4.2 Mirror Accessories

2.4.2.1 Mirror Frames

Mirrors shall be provided with mirror frames (J-mold channels) fabricated of one-piece roll-formed Type 304 stainless steel with No. 4 brushed satin finish and concealed fasteners which will keep mirrors snug to wall. Frames shall be 1-1/4 x 1/4 x 1/4 inch continuous at top, bottom, and sides of mirrors. Concealed fasteners of type to suit wall construction material shall be provided with mirror frames.

2.4.2.2 Mirror Clips

Concealed fasteners of type to suit wall construction material shall be provided with clips.

2.5 GLAZING ACCESSORIES

2.5.1 Preformed Tape

Preformed tape shall be elastomeric rubber extruded into a ribbon of a width and thickness suitable for specific application. Tape shall be of type which will remain resilient, have excellent adhesion, and be chemically compatible to glass, metal, or wood.

2.5.2 Sealant

Sealant shall be elastomeric conforming to ASTM C 920, Type S or M, Grade NS, Class 12.5, Use G, of type chemically compatible with setting blocks, preformed sealing tape and sealants used in manufacturing insulating glass. Color of sealant shall be as selected.

2.5.3 Glazing Gaskets

Glazing gaskets shall be extruded with continuous integral locking projection designed to engage into metal glass holding members to provide a watertight seal during dynamic loading, building movements and thermal movements. Glazing gaskets for a single glazed opening shall be continuous one-piece units with factory-fabricated injection-molded corners free of flashing and burrs. Glazing gaskets shall be in lengths or units recommended by manufacturer to ensure against pull-back at corners. Glazing gasket profiles shall be as indicated on drawings.

2.5.3.1 Fixed Glazing Gaskets

Fixed glazing gaskets shall be closed-cell (sponge) smooth extruded compression gaskets of cured elastomeric virgin neoprene compounds conforming to ASTM C 509, Type 2, Option 1.

2.5.3.2 Wedge Glazing Gaskets

Wedge glazing gaskets shall be high-quality extrusions of cured elastomeric virgin neoprene compounds, ozone resistant, conforming to ASTM C 864, Option 1, Shore A durometer between 65 and 75.

2.5.3.3 Aluminum Framing Glazing Gaskets

Glazing gaskets for aluminum framing shall be permanent, elastic, non-shrinking, non-migrating, watertight and weathertight.

2.5.4 Setting and Edge Blocking

Neoprene setting blocks shall be dense extruded type conforming to ASTM D 395, Method B, Shore A durometer between 70 and 90. Edge blocking shall be Shore A durometer of 50 (+ or - 5). Silicone setting blocks shall be required when blocks are in contact with silicone sealant. Profiles, lengths and locations shall be as required and recommended in writing by glass manufacturer.

PART 3 EXECUTION

3.1 PREPARATION

Openings and framing systems scheduled to receive glass shall be examined for compliance with approved shop drawings, GANA Glazing Manual and glass manufacturer's recommendations including size, squareness, offsets at corners, presence and function of weep system, face and edge clearance requirements and effective sealing between joints of glass-framing members. Detrimental materials shall be removed from glazing rabbet and glass surfaces and wiped dry with solvent. Glazing surfaces shall be dry and free of frost.

3.2 INSTALLATION

Glass and glazing work shall be performed in accordance with approved shop drawings, GANA Glazing Manual, glass manufacturer's instructions and warranty requirements. Glass shall be installed with factory labels intact and removed only when instructed. Fire/safety rated glass shall be installed in accordance with NFPA 80. Edges and corners shall not be ground, nipped or cut after leaving factory. Springing, forcing or twisting of units during installation will not be permitted.

3.3 CLEANING

Upon completion of project, outside surfaces of glass shall be washed clean and the inside surfaces of glass shall be washed and polished in accordance with glass manufacturer's recommendations.

3.4 PROTECTION

Glass work shall be protected immediately after installation. Glazed openings shall be identified with suitable warning tapes, cloth or paper flags, attached with non-staining adhesives. Reflective glass shall be protected with a protective material to eliminate any contamination of the

reflective coating. Protective material shall be placed far enough away from the coated glass to allow air to circulate to reduce heat buildup and moisture accumulation on the glass. Glass units which are broken, chipped, cracked, abraded, or otherwise damaged during construction activities shall be removed and replaced with new units.

-- End of Section --

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SECTION 09720

WALLCOVERINGS
04/01

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM C 423	(1999a) Sound Absorption and Sound Absorption Coefficients by the Reverberation Room Method
ASTM E 84	(2000a)Surface Burning Characteristics of Building Materials
ASTM F 793	(1998) Standard Classification of Wallcovering by Durability Characteristics

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-03 Product Data

Wallcoverings; G, DO.

Manufacturer's descriptive data, documentation stating physical characteristics, flame resistance, mildew and germicidal characteristics.

Installation; G, DO.

Preprinted installation instructions for wallcovering and accessories.

Cleaning and Maintenance; G, DO.

Preprinted cleaning and maintenance instructions for wallcovering and accessories.

SD-04 Samples

Wallcoverings; G, DO.

Three samples of each indicated type, pattern, and color of wallcovering. Samples of wall covering shall be minimum 5 x 7 inches and of sufficient size to show pattern repeat. Three samples of each indicated type corner guard.

SD-07 Certificates

Wallcoverings; G, DO.

Manufacturer's statement attesting that the product furnished meets or exceeds specification requirements. The statement must; be dated after the award of the contract, state Contractor's name and address, name the project and location, and list the requirements being certified.

1.3 DELIVERY AND STORAGE

Materials shall be delivered to the site in manufacturers original unopened containers labeled with manufacturers name, pattern, texture, size and related information. Materials shall be stored in accordance with the manufacturer's instructions in a clean dry ventilated area with temperature maintained above 60 degrees F for two days prior to installation.

1.4 ENVIRONMENTAL REQUIREMENTS

Areas to receive wallcovering shall be maintained at a temperature above 60 degrees F for 7 days before, during, and 7 days after application.

1.5 WARRANTY

Manufacturer's standard performance guarantees or warranties that extend beyond a one-year period shall be provided.

1.6 EXTRA MATERIALS

Extra material from the same dye lot consisting of 0.5 yards of full-width wallcovering for each 30 linear yards of wallcovering installed shall be provided for maintenance.

PART 2 PRODUCTS

2.1 WALLCOVERINGS

Wallcoverings shall be material designed specifically for the specified use. The wallcovering shall contain a non-mercury based mildewcide. The wallcovering shall be type made without the use of cadmium based stabilizers. Wallcovering shall have a Class A flame spread rating of 0-25 and smoke development rating of 0-50 when tested in accordance with ASTM E 84.

2.1.1 Vinyl Wallcovering VWC1

Vinyl wallcovering shall be a vinyl coated woven or nonwoven fabric with germicidal additives and shall conform to ASTM F 793, Category V Type II, (13.1 to 24 ounces) total weight per square yard and width of 54 inches.

2.2 CORNER GUARDS

Corner guards shall be 3/32 inch thick and shall cover 3/4 inch each side of corner at right angles. Corner guards shall be clear vinyl from the same lot and color.

2.3 PRIMER AND ADHESIVE

Primer and adhesive shall be of a type recommended by the wallcovering manufacturer and shall contain a non-mercury based mildewcide. Adhesive shall be strippable type.

2.4 COLOR, TEXTURE, AND PATTERN

Color, texture, and pattern shall be as indicated on the drawings.

PART 3 EXECUTION

3.1 EXAMINATION

Contractor shall inspect all areas and conditions under which wallcoverings are to be installed. Contractor shall notify in writing of any conditions detrimental to the proper and timely completion of the installation. Work will proceed only when conditions have been corrected and accepted by the installer.

3.2 SURFACE PREPARATION

Wallcovering shall not be applied to surfaces that are rough, that contain stains that will bleed through the wallcovering, or that are otherwise unsuitable for proper installation. Cracks and holes shall be filled and rough spots shall be sanded smooth. Surfaces to receive wallcovering shall be thoroughly dry. Surface of walls shall be primed as required by manufacturer's instructions to permit ultimate removal of wallcovering from the wall surface. Primer shall be allowed to completely dry before adhesive application.

3.3 INSTALLATION

3.3.1 Vinyl Wallcovering

Wallcovering shall be installed in accordance with the manufacturer's installation instructions. Glue and adhesive spillage shall be immediately removed from wallcovering face and seams with a remover recommended by the manufacturer.

3.3.2 Corner Guards

Corner guards shall be installed on all exposed corners in corridors and in accordance with the manufacturer's printed instructions. Corner guards shall run from top of base to ceiling in a continuous length.

3.4 CLEAN-UP

Upon completion of the work, wallcovering shall be left clean and free of dirt or soiling. Surplus materials, rubbish, and debris resulting from the wallcovering installation shall be removed and area shall be left clean.

-- End of Section --

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SECTION 10100

VISUAL COMMUNICATIONS SPECIALTIES
11/00

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI Z97.1	(1984; R 1994) Performance Specifications and Methods of Testing for Safety Glazing Materials Used In Buildings

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM B 221	(2000) Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes
ASTM B 221M	(1996) Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes (Metric)
ASTM C 1048	(1997b) Heat-Treated Flat Glass - Kind HS, Kind FT Coated and Uncoated Glass
ASTM E 84	(2000a) Surface Burning Characteristics of Building Materials
ASTM F 148	(1995) Binder Durability of Cork Composition Gasket Materials
ASTM F 152	(1995) Tension Testing of Nonmetallic Gasket Materials
ASTM F 793	(1998) Standard Classification of Wallcovering by Durability Characteristics

1.2 GENERAL REQUIREMENTS

The term visual display board when used herein includes presentation boards, marker boards, tackboards, board cases, display track system and horizontal sliding units. Visual display boards shall be from manufacturer's standard product line.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office

that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-03 Product Data

Visual Display Boards; G, DO.

Manufacturer's descriptive data and catalog cuts. Manufacturer's installation instructions, and cleaning and maintenance instructions.

1.4 DELIVERY, STORAGE AND HANDLING

Materials shall be delivered to the building site in the manufacturer's original unopened containers and shall be stored in a clean dry area with temperature maintained above 50 degrees F. Materials shall be stacked according to manufacturer's recommendations. Visual display boards shall be allowed to acclimate to the building temperature for 24 hours prior to installation.

1.5 WARRANTY

Manufacturer's standard performance guarantees or warranties that extend beyond a one year period shall be provided.

PART 2 PRODUCTS

2.1 COLOR

Finish colors for required items shall be as indicated on the drawings.

2.2 MATERIALS

2.2.1 Porcelain Enamel

Marker board writing surface shall be composed of porcelain enamel fused to a nominal 28 gauge (0.0149 inches) thick steel, laminated to a minimum 1/4 inch thick core material with a steel or foil backing sheet. Writing surface shall be capable of supporting paper by means of magnets. Marker board surface for display track system may be a powder paint dry erase surface adhered to a nominal 18 gauge (0.0478 inches) thick steel.

2.2.2 Cork

Cork shall be a continuous resilient sheet made from soft, clean, granulated cork relatively free from hardback and dust and bonded with a binder suitable for the purpose intended. The wearing surface shall be free from streaks, spots, cracks or other imperfections that would impair its usefulness or appearance. The material shall be seasoned, and a clean cut made not less than 1/2 inch from the edge shall show no evidence of soft sticky binder.

2.2.2.1 Colored Cork

Colored cork shall be composed of pure cork and natural color pigments that are combined under heat and pressure with linseed oil. Colored cork shall be colored throughout and shall be washable. The burlap backing shall be deeply imbedded and keyed to the work sheet being partially concealed in it and meeting the requirements of ASTM F 148.

2.2.3 Aluminum

Aluminum frame extrusions shall be alloy 6063-T5 or 6063-T6, conform to ASTM B 221, and be a minimum 0.06 inches thick. Exposed aluminum shall have an anodized, satin finish. Straight, single lengths shall be used wherever possible. Joints shall be kept to a minimum. Corners shall be mitered and shall have a hairline closure.

2.3 MARKERBOARD

Markerboard shall have a porcelain enamel writing surface and a chalktray. Markerboard shall be a factory assembled unit complete in one piece, without joints whenever possible. When markerboard dimensions require delivery in separate sections, components shall be prefit at the factory, disassembled for delivery and jointed at the site. Frame shall be aluminum. Chalktray shall be the same material as the frame and extend the full length of the liquid markerboard. The markerboard shall not include a map rail. Dry erase markings shall be removable with a felt eraser or dry cloth without ghosting. Each unit shall come complete with an eraser and four different color compatible dry erase markers. The size shall be as shown on the drawings.

2.4 TACKBOARDS

2.4.1 Cork

Tackboard shall consist of a minimum 1/4 inch thick colored cork with burlap backing laminated to a minimum 1/4 inch thick hardboard, and shall have an aluminum frame. The size shall be as shown on the drawings.

2.5 CASE FOR TACKBOARD UNIT

The case for the tackboard unit shall be recess mounted and have hinged minimum 3/16 inch thick tempered glass doors that are lockable. Case shall be aluminum and shall have built-in fluorescent lights. Mitered corners shall be reinforced for rigidity. Doors shall be equipped with continuous piano hinges. Door glass shall be framed with the case material, and be reinforced at all corners. Door framing shall not depend upon the glass for rigidity. Multiple door cases shall have an elbow catch. The interior side of the back panel shall be tackable and shall be composed of a minimum 1/4 inch colored cork. Two keys shall be provided for each unit. The size shall be as shown on the drawings.

2.6 PROJECTION SCREEN

Recessed mount motorized projection screen shall have 120V motor that is lubricated for life, quick reversal type, has overload protector, integral gears, and preset accessible limit switches. Recessed mount projection screens shall have an operable closure door and access panel. Screen shall be flame retardant, mildew resistant, and white matte with white masking borders. Bottom of screen fabric shall be weighted with metal rod. Roller shall be a rigid metal at least 5 inches in diameter mounted on sound absorbing supports. Motor shall be motor-in-roller design. Screen shall have a 3 position control switch to stop or reverse screen at any point. The switch shall be installed in a flush electrical box with cover plate, location(s) as shown on the electrical drawings. All conduit and wiring from the control switch to the projection screen shall be furnished and

installed by the Contractor. Ceiling recessed case shall be extruded aluminum. Screen shall be UL listed. The size shall be as shown on the drawings.

PART 3 EXECUTION

3.1 PLACEMENT SCHEDULE

Location and mounting height of visual display boards shall be as shown on the drawings.

3.2 INSTALLATION

Installation and assembly shall be in accordance with manufacturer's printed instructions. Concealed fasteners shall be used. Visual display boards shall be attached to the walls with suitable devices to anchor each unit. The Contractor shall furnish and install trim items, accessories and miscellaneous items in total, including but not limited to hardware, grounds, clips, backing materials, adhesives, brackets, and anchorages incidental to or necessary for a sound, secure, complete and finished installation. Installation shall not be initiated until completion of room painting and finishing operations. Visual display boards shall be installed in locations and at mounting heights indicated. Visual display boards shall be installed level and plumb, and if applicable doors shall be aligned and hardware shall be adjusted. Damaged units shall be repaired or replaced by the Contractor as directed by the Contracting Officer.

3.3 CLEANING

Writing surfaces shall be cleaned in accordance with manufacturer's instructions.

-- End of Section --

SECTION 15951

DIRECT DIGITAL CONTROL FOR HVAC
12/01

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AIR MOVEMENT AND CONTROL ASSOCIATION (AMCA)

AMCA 500	(11989; Rev994) Test Methods for Louvers, Dampers and Shutters

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI C12.1	(1995) Code for Electricity Metering

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM A 269	(1996) Seamless and Welded Austenitic Stainless Steel Tubing for General Service
ASTM B 88	(1996) Seamless Copper Water Tube
ASTM B 88M	(1996) Seamless Copper Water Tube (Metric)
ASTM D 1693	(1997a) Environmental Stress-Cracking of Ethylene Plastics
ASTM D 635	(1997) Rate of Burning and/or Extent and Time of Burning of Self-Supporting Plastics in a Horizontal Position

ASME INTERNATIONAL (ASME)

ASME B16.34	(199; B16.34a) Valves - Flanged, Threaded, and Welding End
ASME B40.1	(1991) Gauges - Pressure Indicating Dial Type - Elastic Element
ASME BPVC SEC VIII D1	(1998) Boiler and Pressure Vessel Code; Section VIII, Pressure Vessels Division 1 - Basic Coverage

ELECTRONIC INDUSTRIES ALLIANCE (EIA)

EIA ANSI/EIA/TIA-232-F	(1991) Interface Between Data Technical Equipment and Data Circuit-Terminating Equipment Employing Serial Binary Data Interchange

INSTITUTE OF ELECTRICAL AND ELECTRONICS ENGINEERS (IEEE)

IEEE C62.41	(1991; R 1995) Surge Voltages in Low-Voltage AC Power Circuits
IEEE Std 142	(1991) IEEE Recommended Practice for Grounding of Industrial and Commercial Power Systems

INSTRUMENT SOCIETY OF AMERICA (ISA)

ISA S7.0.01	(1996) Quality Standard for Instrument Air

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

NEMA 250	(1991) Enclosures for Electrical Equipment (1000 Volts Maximum)
NEMA ICS 1	(1993) Industrial Control and Systems
NEMA ST 1	(1988) Specialty Transformers (Except General-Purpose Type)

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 70	(1999) National Electrical Code
NFPA 90A	(1996) Installation of Air Conditioning and Ventilating Systems

UNDERWRITERS LABORATORIES (UL)

UL 268A	(1998) Smoke Detectors for Duct Application
UL 508	(1993; Rev thru Oct 1997) Industrial Control Equipment
UL 555S	(1996) Leakage Rated Dampers for Use in Smoke Control Systems
UL 94	(1996; Rev thru Jul 1998) Tests for Flammability of Plastic Materials for Parts in Devices and Appliances

1.2 GENERAL REQUIREMENTS

The direct digital control (DDC) shall be a complete system suitable for the heating, ventilating and air-conditioning (HVAC) system.

1.2.1 Nameplates, Lens Caps, and Tags

Nameplates and lens caps bearing legends as shown and tags bearing device-unique identifiers as shown shall have engraved or stamped characters. A plastic or metal tag shall be mechanically attached directly to each device or attached by a metal chain or wire. Each airflow measurement station shall have a tag showing flow rate range for signal output range, duct size, and identifier as shown.

1.2.2 Verification of Dimensions

After becoming familiar with all details of the work, the Contractor shall verify all dimensions in the field, and shall advise the Contracting Officer of any discrepancy before performing any work.

1.2.3 Drawings

Because of the small scale of the drawings, it is not possible to indicate all offsets, fittings, and accessories that may be required. The Contractor shall carefully investigate the mechanical, electrical, and finish conditions that could affect the work to be performed, shall arrange such work accordingly, and shall furnish all work necessary to meet such conditions.

1.2.4 Power-Line Surge Protection

Equipment connected to ac circuits shall be protected from power-line surges. Equipment protection shall meet the requirements of IEEE C62.41. Fuses shall not be used for surge protection.

1.2.5 Surge Protection for Transmitter and Control Wiring

DDC system control-panel equipment shall be protected against surges induced on control and transmitter wiring installed outside and as shown. The equipment protection shall be tested in the normal mode and in the common mode, using the following two waveforms:

a. A 10-microsecond by 1,000-microsecond waveform with a peak voltage of 1,500 volts and a peak current of 60 amperes.

b. An eight microsecond by 20-microsecond waveform with a peak voltage of 1,000 volts and a peak current of 500 amperes.

1.2.6 System Overall Reliability Requirement

The system shall be configured and installed to yield a mean time between failure (MTBF) of at least 40,000 hours. Each DDC controller shall be designed, configured, installed and programmed to provide for stand alone operation with minimal performance degradation on failure of other system components to which it is connected or with which it communicates.

1.2.7 DDC System Network Accessibility

Where the systems to be controlled by the DDC system are located in multiple mechanical rooms, each mechanical room shall have at least one communication port for the portable workstation/tester. DDC controllers shall be located in the same room as the equipment being controlled or in an adjacent space which has direct access to the equipment room.

1.2.8 System Accuracy and Display

The system shall maintain an end-to-end accuracy for one year from sensor to operator's console display for the applications specified and shall display the value as specified. Each temperature shall be displayed and printed to nearest 0.1 degree F.

1.2.8.1 Space Temperature

Space temperature with a range of 50 to 85 degrees F plus or minus 0.75

degree F for conditioned space; 30 to 130 degrees F plus or minus 1 degree F for unconditioned space.

1.2.8.2 Duct Temperature

Duct temperature with a range of 40 to 140 degrees F plus or minus 2 degrees F.

1.2.8.3 Outside Air Temperature

Outside air (OA) temperature with a range of minus 30 to plus 130 degrees F plus or minus 2 degrees F; with a subrange of 30 to 100 degrees F plus or minus 1 degree F.

1.2.8.4 Water Temperature

Water temperature with a range of 30 to 100 degrees F plus or minus 0.75 degree F; the range of 100 to 250 degrees F plus or minus 2 degrees F; and water temperatures for the purpose of performing Btu calculations using differential temperatures to plus or minus 0.5 degree F using matched sensors.

1.2.8.5 Relative Humidity

Relative humidity, within a range of 20 to 80 percent, plus or minus 6.0 percent of range (display and print to nearest 1.0 percent).

1.2.8.6 Pressure

Pressure with a range for the specific application plus or minus 2.0 percent of range (display and print to nearest psi.)

1.2.8.7 Flow

Flow with a range for the specific application plus or minus 3.0 percent of range, and flows for the purpose of thermal calculations to plus or minus 2.0 percent of actual flow (display and print to nearest unit, such as gallons per minute).

1.2.8.8 KWh and kW Demand

KWh and kW demand with a range for the specific application plus or minus 1.0 percent of reading (display and print to nearest kWh or kW).

1.2.8.9 Analog Value Input

An analog value input to the system's equipment via an AI with a maximum error of 0.50 percent of range, not including the sensor or transmitter error. This accuracy shall be maintained over the specified environmental conditions.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

HVAC Control System; G, DO.

Drawings shall be on 34 by 22 inch sheets in the form and arrangement shown. The drawings shall use the same abbreviations, symbols, nomenclature and identifiers shown. Each control system element on a drawing shall have a unique identifier as shown. The HVAC Control System Drawings shall be delivered together as a complete submittal. Deviations must be approved by the Contracting Officer. Drawings shall be submitted along with Submittal SD-01, Data.

a. HVAC Control System Drawings shall include the following:

Sheet One: Drawing Index, HVAC Control System Legend.

Sheet Two: Valve Schedule, Damper Schedule.

Sheet Three: Control System Schematic and Equipment Schedule.

Sheet Four: Sequence of Operation and Data Terminal Strip Layout.

Sheet Five: Control Loop Wiring Diagrams.

Sheet Six: Motor Starter and Relay Wiring Diagram.

Sheet Seven: Communication Network and Block Diagram.

Sheet Eight: DDC Panel Installation and Block Diagram.

(Repeat Sheets Three through Six for each AHU System.)

b. The HVAC Control System Drawing Index shall show the name and number of the building, military site, State or other similar designation, and Country. The Drawing Index shall list HVAC Control System Drawings, including the drawing number, sheet number, drawing title, and computer filename when used. The HVAC Control System Legend shall show generic symbols and the name of devices shown on the HVAC Control System Drawings.

c. The valve schedule shall include each valve's unique identifier, size, flow coefficient Cv, pressure drop at specified flow rate, spring range, positive positioner range, actuator size, close-off pressure data, dimensions, and access and clearance requirements data. Valve schedules may be submitted in advance but shall be included in the complete submittal.

d. The damper schedule shall contain each damper's and each actuator's identifier, nominal and actual sizes, orientation of axis and frame, direction of blade rotation, spring ranges, operation rate, positive positioner ranges, locations of actuators and damper end switches, arrangement of sections in multi-section dampers, and methods of connecting dampers, actuators, and linkages. The Damper Schedule shall include the maximum leakage rate at the operating static-pressure differential. The Damper Schedule shall contain actuator selection data supported by calculations of the torque required to move and seal the dampers,

access and clearance requirements. Damper schedules may be submitted in advance but shall be included in the complete submittal.

e. The HVAC control system schematics shall be in the form shown, and shall show all control and mechanical devices associated with the HVAC system. A system schematic drawing shall be submitted for each HVAC system.

f. The HVAC control system equipment Schedule shall be in the form shown. All devices shown on the drawings having unique identifiers shall be referenced in the equipment schedule. Information to be included in the equipment schedule shall be the control loop, device unique identifier, device function, setpoint, input range, and additional important parameters (i.e., output range). An equipment schedule shall be submitted for each HVAC system.

g. The HVAC control system sequence of operation shall reflect the language and format of this specification, and shall refer to the devices by their unique identifiers as shown. No operational deviations from specified sequences will be permitted without prior written approval of the Contracting Officer. Sequences of operation shall be submitted for each HVAC control system including each type of terminal unit control system.

h. The HVAC control system wiring diagrams shall be functional wiring diagrams which show the interconnection of conductors and cables to HVAC control panel terminal blocks and to the identified terminals of devices, starters and package equipment. The wiring diagrams shall show necessary jumpers and ground connections. The wiring diagrams shall show the labels of all conductors. Sources of power required for HVAC control systems and for packaged equipment control systems shall be identified back to the panel board circuit breaker number, HVAC system control panel, magnetic starter, or packaged equipment control circuit. Each power supply and transformer not integral to a controller, starter, or packaged equipment shall be shown. The connected volt-ampere load and the power supply volt-ampere rating shall be shown. Wiring diagrams shall be submitted for each HVAC control system.

SD-03 Product Data

Service Organizations; G, DO.

Six copies of a list of service organizations qualified to service the HVAC control system. The list shall include the service organization name, address, technical point of contact and telephone number, and contractual point of contact and telephone number.

Equipment Compliance Booklet; G, DO.

The HVAC Control System Equipment Compliance Booklet (ECB) shall be in booklet form and indexed, with numbered tabs separating the information on each device. It shall consist of, but not be limited to, data sheets and catalog cuts which document compliance of all devices and components with the specifications. The ECB shall be indexed in alphabetical order by the unique identifiers.

Devices and components which do not have unique identifiers shall follow the devices and components with unique identifiers and shall be indexed in alphabetical order according to their functional name. The ECB shall include a Bill of Materials for each HVAC Control System. The Bill of Materials shall function as the Table of Contents for the ECB and shall include the device's unique identifier, device function, manufacturer, model/part/catalog number used for ordering, and tab number where the device information is located in the ECB. The ECB shall be submitted along with Submittal SD-04, Drawings.

Commissioning Procedures; G, DO.

Six copies of the HVAC control system commissioning procedures, in booklet form and indexed, 60 days prior to the scheduled start of commissioning. Commissioning procedures shall be provided for each HVAC control system, and for each type of terminal unit control system. The Commissioning procedures shall reflect the format and language of this specification, and refer to devices by their unique identifiers as shown. The Commissioning procedures shall be specific for each HVAC system, and shall give detailed step-by-step procedures for commissioning of the system.

a. The Commissioning procedures shall include detailed, product specific set-up procedures, configuration procedures, adjustment procedures, and calibration procedures for each device. Where the detailed product specific commissioning procedures are included in manufacturer supplied manuals, reference may be made in the HVAC control system commissioning procedures to the manuals.

b. An HVAC control system commissioning procedures equipment list shall be included that lists the equipment to be used to accomplish commissioning. The list shall include manufacturer name, model number, equipment function, the date of the latest calibration, and the results of the latest calibration.

Performance Verification Test Procedures; G, DO.

Six copies of the HVAC Control System Performance Verification Test Procedures, in booklet form and indexed, 60 days before the Contractor's scheduled test dates. The performance verification test procedures shall refer to the devices by their unique identifiers as shown, shall explain, step-by-step, the actions and expected results that will demonstrate that the HVAC control system performs in accordance with the sequences of operation, and other contract documents. An HVAC control system performance verification test equipment list shall be included that lists the equipment to be used during performance verification testing. The list shall include manufacturer name, model number, equipment function, the date of the latest calibration, and the results of the latest calibration.

Training; G, DO.

An outline for the HVAC control system training course with a proposed time schedule. Approval of the planned training schedule shall be obtained from the Government at least 60 days prior to the start of the training. Six copies of HVAC control system training course material 30 days prior to the scheduled start of

the training course. The training course material shall include the operation manual, maintenance and repair manual, and paper copies of overheads used in the course.

SD-06 Test Reports

Commissioning Report; G, DO.

Six copies of the HVAC Control System Commissioning Report, in booklet form and indexed, within 30 days after completion of the system commissioning. The commissioning report shall include data collected during the HVAC control system commissioning procedures and shall follow the format of the commissioning procedures. The commissioning report shall include all configuration checksheets with final values listed for all parameters, setpoints, P, I, D setting constants, calibration data for all devices, results of adjustments, and results of testing.

Performance Verification Test; G, DO.

Six copies of the HVAC Control System Performance Verification Test Report, in booklet form and indexed, within 30 days after completion of the test. The HVAC control system performance verification test report shall include data collected during the HVAC control system performance verification test. The original copies of all data gathered during the performance verification test shall be turned over to the Government after Government approval of the test results.

SD-10 Operation and Maintenance Data

Operation Manual; G, DO.
Maintenance and Repair Manual; G, DO.

Six copies of the HVAC Control System Operation Manual and HVAC Control System Maintenance and Repair Manual, for each HVAC control system, 30 days before the date scheduled for the training course.

1.4 DELIVERY AND STORAGE

Products shall be stored with protection from the weather, humidity and temperature variations, dirt and dust, and other contaminants, within the storage condition limits published by the equipment manufacturer. Dampers shall be stored so that seal integrity, blade alignment and frame alignment are maintained.

1.5 OPERATION MANUAL

An HVAC control system operation manual in indexed booklet form shall be provided for each HVAC control system. The operation manual shall include the HVAC control system sequence of operation, and procedures for the HVAC system start-up, operation and shut-down. The operation manual shall include as-built HVAC control system detail drawings. The operation manual shall include the as-built configuration checksheets, the procedures for changing HVAC control system setpoints, and the procedures for placing HVAC system controllers in the manual control mode.

a. The procedures for changing HVAC control system setpoints shall

describe the step-by-step procedures required to change the process variable setpoints, the alarm setpoints, the bias settings, and setpoint reset schedules.

b. The procedures for placing HVAC system controllers in the manual control mode shall describe step-by-step procedures required to obtain manual control of each controlled device and to manually adjust their positions.

1.6 MAINTENANCE AND REPAIR MANUAL

An HVAC control system maintenance and repair manual in indexed booklet form in hardback binders shall be provided for each HVAC control system. The maintenance and repair manual shall include the routine maintenance checklist, a recommended repair methods list, a list of recommended maintenance and repair tools, the qualified service organization list, the as-built commissioning procedures and report, the as-built performance verification test procedures and report, and the as-built equipment data booklet.

a. The routine maintenance checklist shall be arranged in a columnar format. The first column shall list all devices listed in the equipment compliance booklet, the second column shall state the maintenance activity or state no maintenance required, the third column shall state the frequency of the maintenance activity, and the fourth column for additional comments or reference.

b. The recommended repair methods list shall be arranged in a columnar format and shall list all devices in the equipment data compliance booklet and state the guidance on recommended repair methods, either field repair, factory repair, or whole-item replacement.

c. The as-built equipment data booklet shall include the equipment compliance booklet and manufacturer supplied user manuals and information.

d. If the operation manual and the maintenance and repair manual are provided in a common volume, they shall be clearly differentiated and separately indexed.

1.7 MAINTENANCE AND SERVICE

Services, materials and equipment shall be provided as necessary to maintain the entire system in an operational state as specified for a period of one year after successful completion and acceptance of the Performance Verification Test. Impacts on facility operations shall be minimized.

1.7.1 Description of Work

The adjustment and repair of the system shall include the manufacturer's required adjustments of computer equipment, software updates, transmission equipment and instrumentation and control devices.

1.7.2 Personnel

Service personnel shall be qualified to accomplish work promptly and satisfactorily. The Government shall be advised in writing of the name of the designated service representative, and of any changes in personnel.

1.7.3 Scheduled Inspections

Two inspections shall be performed at six-month intervals and all work required shall be performed. Inspections shall be scheduled in June and December. These inspections shall include:

a. Visual checks and operational tests of equipment.

b. Fan checks and filter changes for control system equipment.

c. Clean control system equipment including interior and exterior surfaces.

d. Check and calibrate each field device. Check and calibrate 50 percent of the total analog points during the first inspection. Check and calibrate the remaining 50 percent of the analog points during the second major inspection. Certify analog test instrumentation accuracy to be twice that of the device being calibrated. Randomly check at least 25 percent of all digital points for proper operation during the first inspection. Randomly check at least 25 percent of the remaining digital points during the second inspection.

e. Run system software diagnostics and correct diagnosed problems.

f. Resolve any previous outstanding problems.

1.7.4 Scheduled Work

This work shall be performed during regular working hours, Monday through Friday, excluding legal holidays.

1.7.5 Emergency Service

The Government will initiate service calls when the system is not functioning properly. Qualified personnel shall be available to provide service to the system. A telephone number where the service supervisor can be reached at all times shall be provided. Service personnel shall be at the site within 24 hours after receiving a request for service. The control system shall be restored to proper operating condition within three calendar days after receiving a request for service.

1.7.6 Operation

Scheduled adjustments and repairs shall include verification of the control system operation as demonstrated by the applicable tests of the performance verification test.

1.7.7 Records and Logs

Dated records and logs shall be kept of each task, with cumulative records for each major component, and for the complete system chronologically. A continuous log shall be maintained for all devices. The log shall contain initial analog span and zero calibration values and digital points. Complete logs shall be kept and shall be available for inspection onsite, demonstrating that planned and systematic adjustments and repairs have been accomplished for the control system.

1.7.8 Work Requests

Each service call request shall be recorded as received and shall include the serial number identifying the component involved, its location, date and time the call was received, nature of trouble, names of the service personnel assigned to the task, instructions describing what has to be done, the amount and nature of the materials to be used, the time and date work started, and the time and date of completion. A record of the work performed shall be submitted within 5 days after work is accomplished.

1.7.9 System Modifications

Recommendations for system modification shall be submitted in writing. No system modifications, including operating parameters and control settings, shall be made without prior approval of the Government. Any modifications made to the system shall be incorporated into the operations and maintenance manuals, and other documentation affected.

1.7.10 Software

Updates to the software shall be provided for system, operating and application software, and operation in the system shall be verified. Updates shall be incorporated into operations and maintenance manuals, and software documentation. There shall be at least one scheduled update near the end of the first year's warranty period, at which time the latest released version of the Contractor's software shall be installed and validated.

1.8 FACTORY TESTING

The Contractor shall assemble the factory test DDC system as specified and shall perform test to demonstrate that the performance of the system satisfies the requirements of this specification. Model numbers of equipment tested shall be identical to those to be delivered to the site. Original copies of data produced, including results of each test procedure during factory testing shall be delivered to the Government at the conclusion of testing, prior to Government approval of the test. The test results documentation shall be arranged so that commands, responses, and data acquired are correlated in a manner which will allow for logical interpretation of the data.

1.8.1 Factory Test Setup

The factory test setup shall include the following:

a. Central workstation/tester.

b. Printer.

c. DDC test set.

d. Portable workstation/tester.

e. Communication links of each type and speed including MODEMs.

f. Dial-up MODEM.

g. Software.

PART 2 PRODUCTS

2.1 GENERAL EQUIPMENT REQUIREMENTS

Units of the same type of equipment shall be products of a single manufacturer. Each major component of equipment shall have the manufacturer's name and address, and the model and serial number in a conspicuous place. Materials and equipment shall be standard products of a manufacturer regularly engaged in the manufacturing of such products, which are of a similar material, design and workmanship. The standard products shall have been in a satisfactory commercial or industrial use for two years prior to use on this project. The two years' use shall include applications of equipment and materials under similar circumstances and of similar size. The two years' experience shall be satisfactorily completed by a product which has been sold or is offered for sale on the commercial market through advertisements, manufacturers' catalogs, or brochures. Products having less than a two-year field service record will be acceptable if a certified record of satisfactory field operation, for not less than 6,000 hours exclusive of the manufacturer's factory tests, can be shown. The equipment items shall be supported by a service organization. Items of the same type and purpose shall be identical, including equipment, assemblies, parts and components. Automatic temperature controls shall be direct digital controls that will provide the required sequence of operation.

2.1.1 Electrical and Electronic Devices

Electrical and electronic devices not located within a DDC panel shall have a NEMA ICS 1 enclosure in accordance with NEMA 250 unless otherwise shown.

2.1.2 Standard Signals

Except for air distribution terminal unit control equipment, the output of all analog transmitters and the analog input and output of all DDC controllers shall be 4-to-20 mAdc signals. The signal shall originate from current-sourcing devices and shall be received by current-sinking devices.

2.1.3 Ambient Temperature Limits

DDC panels shall have ambient condition ratings of 35 to 120 degrees F and 10 to 95 percent relative humidity, noncondensing. Devices installed outdoors shall operate within limit ratings of minus 35 to plus 150 degrees F. Instrumentation and control elements shall be rated for continuous operation under the ambient environmental temperature, pressure, humidity, and vibration conditions specified or normally encountered for the installed location.

2.2 WIRING

2.2.1 Terminal Blocks

Terminal blocks shall be insulated, modular, feed-through, clamp style with recessed captive screw-type clamping mechanism, shall be suitable for rail mounting, and shall have end plates and partition plates for separation or shall have enclosed sides.

2.2.2 Control Wiring for 24-Volt Circuits

Control wiring for 24-volt circuits shall be 18 AWG minimum, stranded copper and shall be rated for 300-volt service.

2.2.3 Wiring for 120-Volt Circuits

Wiring for 120-volt circuits shall be 18 AWG minimum, stranded copper and shall be rated for 600-volt service.

2.2.4 Instrumentation Cable

Instrumentation cable shall be 18 AWG, stranded copper, single- or multiple-twisted, minimum 2 inch lay of twist, 100 percent shielded pairs, and shall have a 300-volt insulation. Each pair shall have a 20 AWG tinned-copper drain wire and individual overall pair insulation. Cables shall have an overall aluminum-polyester or tinned-copper cable-shield tape, overall 20 AWG tinned-copper cable drain wire, and overall cable insulation.

2.2.5 Transformers

Step down transformers shall be utilized where control equipment operates at lower than line circuit voltage. Transformers, other than transformers in bridge circuits, shall have primaries wound for the voltage available and secondaries wound for the correct control circuit voltage. Transformer shall be sized so that the connected load is 80 percent of the rated capacity or less. Transformers shall conform to UL 508 and NEMA ST 1.

2.3 ACTUATORS

Actuators shall be electric or electronic as shown and shall be provided with mounting and connecting hardware. Electric or electronic actuators shall be used for variable air volume (VAV) air terminal units. Actuators shall fail to their spring-return positions on signal or power failure ,except that VAV terminal unit actuators may be of the floating type. The actuator stroke shall be limited in the direction of power stroke by an adjustable stop. Actuators shall have a visible position indicator. Actuators shall smoothly open or close the devices to which they are applied and shall have a full stroke response time of 90 seconds or less. Electric actuators shall have an oil-immersed gear train. Electric or electronic actuators operating in series shall have an auxiliary actuator driver. Electric or electronic actuators used in sequencing applications shall have an adjustable operating range and start point.

2.3.1 Valve Actuators

Valve actuators shall be selected to provide a minimum of 125 percent of the motive power necessary to operate the valve over its full range of operation.

2.4 AUTOMATIC CONTROL VALVES

Valves shall have stainless-steel stems and stuffing boxes with extended necks to clear the piping insulation. Unless otherwise stated, valves shall have globe style bodies. Valve bodies shall be designed for not less than 125 psig working pressure or 150 percent of the system operating pressure, whichever is greater. Valve leakage rating shall be 0.01 percent of rated Cv. Unless otherwise specified, bodies for valves 1-1/2 inches and smaller shall be brass or bronze, with threaded or union ends; bodies for 2 inch valves shall have threaded ends; and bodies for valves 2 to 3 inches shall be of brass, bronze or iron. Bodies for valves 2-1/2 inches and larger shall be provided with flanged-end connections. Valve Cv shall be within 100 to 125 percent of the Cv shown.

2.4.1 Butterfly Valve Assembly

Butterfly valves shall be threaded lug type suitable for dead-end service and modulation to the fully-closed position, with carbon-steel bodies and noncorrosive discs, stainless steel shafts supported by bearings, and EPDM seats suitable for temperatures from minus 20 to plus 250 degrees F. Valves shall have a manual means of operation independent of the actuator. The rated Cv for butterfly valves shall be the value Cv at 70% open (60 degrees open).

2.4.2 Two-Way Valves

Two-way modulating valves shall have equal-percentage characteristics.

2.4.3 Three-Way Valves

Three-way valves shall provide linear flow control with constant total flow throughout full plug travel.

2.4.4 Terminal-Unit-Coil Valves

Control valves with either flare-type or solder-type ends shall be provided for duct or terminal-unit coils. Flare nuts shall be furnished for each flare-type end valve.

2.4.5 Valves for Chilled-Water, and Glycol Service

Internal valve trim shall be bronze except that valve stems may be type 316 stainless steel. Valve Cv shall be within 100 to 125 percent of the Cv shown. Valves 4 inches and larger shall be butterfly.

2.4.6 Valves for Hot-Water Service

For hot water service below 250 degrees F service, internal trim (including seats, seat rings, modulating plugs, and springs) of valves controlling water hotter than 210 degrees F shall be Type 316 stainless steel. Internal trim for valves controlling water 210 degrees F or less shall be brass or bronze. Nonmetallic parts of hot-water control valves shall be suitable for a minimum continuous operating temperature of 250 degrees F or 50 degrees F above the system design temperature, whichever is higher. Valves 4 inches and larger shall be butterfly valves.

2.5 DAMPERS

2.5.1 Damper Assembly

A single damper section shall have blades no longer than 48 inches and shall be no higher than 72 inches. Maximum damper blade width shall be 8 inches. Larger sizes shall be made from a combination of sections. Dampers shall be steel, or other materials where shown. Flat blades shall be made rigid by folding the edges. Blade-operating linkages shall be within the frame so that blade-connecting devices within the same damper section shall not be located directly in the air stream. Damper axles shall be 0.5 inch minimum, plated steel rods supported in the damper frame by stainless steel or bronze bearings. Blades mounted vertically shall be supported by thrust bearings. Pressure drop through dampers shall not exceed 0.04 inch water gauge at 1,000 feet per minute in the wide-open position. Frames shall not be less than 2 inches in width. Dampers shall

be tested in accordance with AMCA 500.

2.5.2 Operating Links

Operating links external to dampers, such as crankarms, connecting rods, and line shafting for transmitting motion from damper actuators to dampers, shall withstand a load equal to at least twice the maximum required damper-operating force. Rod lengths shall be adjustable. Links shall be brass, bronze, zinc-coated steel, or stainless steel. Working parts of joints and clevises shall be brass, bronze, or stainless steel. Adjustments of crankarms shall control the open and closed positions of dampers.

2.5.3 Damper Types

Dampers shall be parallel-blade type.

2.5.3.1 Outside Air, Return Air, and Relief Air Dampers

Outside air, return air and relief air dampers shall be provided where shown. Blades shall have interlocking edges and shall be provided with compressible seals at points of contact. The channel frames of the dampers shall be provided with jamb seals to minimize air leakage. Dampers shall not leak in excess of 20 cfm per square foot at 4 inches water gauge static pressure when closed. Seals shall be suitable for an operating temperature range of minus 40 to plus 200 degrees F. Dampers shall be rated at not less than 2,000 feet per minute air velocity.

2.5.3.2 Mechanical and Electrical Space Ventilation Dampers

Mechanical and electrical space ventilation dampers shall be as shown. Dampers shall not leak in excess of 80 cfm square foot at 4 inches water gauge static pressure when closed. Dampers shall be rated at not less than 1,500 feet per minute air velocity.

2.5.4 Damper End Switches

Each end switch shall be a hermetically sealed switch with a trip lever and over-travel mechanism. The switch enclosure shall be suitable for mounting on the duct exterior and shall permit setting the position of the trip lever that actuates the switch. The trip lever shall be aligned with the damper blade.

2.6 SMOKE DETECTORS

Duct smoke detectors shall be provided in supply and return air ducts in accordance with NFPA 90A. Duct smoke detectors shall conform to the requirements of UL 268A. Duct smoke detectors shall have perforated sampling tubes extended into the air duct. Detector circuitry shall be mounted in a metallic enclosure exterior to the duct. Detectors shall have manual reset. Detectors shall be rated for air velocities that include air flows between 500 and 4000 fpm. Detectors shall be powered from the HVAC control panel. Detectors shall have two sets of normally open alarm contacts and two sets of normally closed alarm contacts. Detectors shall be connected to the building fire alarm panel for alarm initiation. A remote annunciation message on the unit control panel shall be shown and an accessible remote reset switch shall be provided for duct detectors that are mounted eight feet or more above the finished floor and for detectors that are not readily visible. Remote lamps and switches as well as the

affected fan units shall be properly identified in etched rigid plastic placards.

2.7 INSTRUMENTATION

2.7.1 Measurements

Transmitters shall be calibrated to provide the following measurements, over the indicated ranges, for an output of 4 to 20 mAdc:

a. Conditioned space temperature, from 50 to 85 degrees F.

b. Duct temperature, from 40 to 140 degrees F.

c. Chilled-water temperature, from 30 to 100 degrees F.

d. Heating hot-water temperature, from 50 to 250 degrees F.

e. Outside-air temperature, from minus 30 to 130 degrees F.

f. Relative humidity, 0 to 100 percent for space and duct high-limit applications.

g. Differential pressure for VAV supply-duct static pressure from 0 to 2.0 inches water gauge.

2.7.2 Temperature Instruments

2.7.2.1 Resistance Temperature Detectors (RTD)

Temperature sensors shall be 100 ohms 3- or 4-wire RTD. Each RTD shall be platinum with a tolerance of 0.54 degrees F at 32 degrees F with a temperature coefficient of resistance (TCR) of .00214 ohms/ohm/deg F and shall be encapsulated in epoxy, series 300 stainless steel, anodized aluminum, or copper. Each RTD shall be furnished with an RTD transmitter as specified, integrally mounted unless otherwise shown.

2.7.2.2 Continuous Averaging RTD

Continuous averaging RTDs shall have a tolerance of plus or minus 1.0 degree F at the reference temperature, and shall be of sufficient length to ensure that the resistance represents an average over the cross section in which it is installed. The sensing element shall have a bendable copper sheath. Each averaging RTD shall be furnished with an RTD transmitter to match the resistance range of the averaging RTD.

2.7.2.3 RTD Transmitter

The RTD transmitter shall match the resistance range of the RTD. The transmitter shall be a two-wire, loop powered device. The transmitter shall produce a linear 4-to-20 mAdc output corresponding to the required temperature measurement. The output error shall not exceed 0.1 percent of the calibrated measurement.

2.7.3 Differential Pressure Instruments

The instrument shall be a pressure transmitter with an integral sensing element. The instrument over pressure rating shall be 300 percent of the operating pressure. The sensor/transmitter assembly accuracy shall be plus

or minus two percent of full scale. The transmitter shall be a two-wire, loop-powered device. The transmitter shall produce a linear 4-to-20 mAdc output corresponding to the required pressure measurement.

2.7.4 Thermowells

Thermowells shall be Series 300 stainless steel with threaded brass plug and chain, 2 inch lagging neck and extension type well. Inside diameter and insertion length shall be as required for the application.

2.7.5 Sunshields

Sunshields for outside air temperature sensing elements shall prevent the sun from directly striking the temperature sensing elements. The sunshields shall be provided with adequate ventilation so that the sensing element responds to the ambient temperature of the surroundings. The top of each sunshield shall have a galvanized metal rainshield projecting over the face of the sunshield. The sunshields shall be painted white.

2.8 THERMOSTATS

Thermostat ranges shall be selected so that the setpoint is adjustable without tools between plus or minus 10 degrees F of the setpoint shown. Thermostats shall be electronic or electric.

2.8.1 Nonmodulating Room Thermostats

Contacts shall be single-pole double-throw (SPDT), hermetically sealed, and wired to identified terminals. Maximum differential shall be 5 degrees F. Room thermostats shall be enclosed with separate locking covers (guards).

2.8.2 Modulating Room Thermostats

Modulating room thermostats shall have either one output signal, two output signals operating in unison, or two output signals operating in sequence, as required for the application. Each thermostat shall have an adjustable throttling range of 4 to 8 degrees F for each output. Room thermostats shall be enclosed with separate locking covers (guards).

2.8.3 Nonmodulating Capillary Thermostats and Aquastats

Each thermostat shall have a capillary length of at least 5 feet, shall have adjustable direct-reading scales for both setpoint and differential, and shall have a differential adjustable from 6 to 16 degrees F. Aquastats shall be of the strap on type, with 10 degrees F fixed differential.

2.8.4 Freezestats

Freezestats shall be manual reset, low temperature safety thermostats, with NO and NC contacts and a 20 foot element which shall respond to the coldest 18 inch segment.

2.8.5 Modulating Capillary Thermostats

Each thermostat shall have either one output signal, two output signals operating in unison, or two output signals operating in sequence, as required for the application. Thermostats shall have adjustable throttling ranges of 4 to 8 degrees F for each output.

2.8.6 Fan-Coil Unit Room Thermostats

Fan-coil unit thermostats in personnel living spaces shall be of the low voltage type with locking covers. Electrical rating shall not exceed 2.5 amperes at 30 volts ac. Housing shall be corrosion resisting metal or molded plastic. Transformer and fan relay shall be provided for the proper operation of each thermostatic control system as necessary to suit the design of the control system using the thermostats specified below. Motor speed switches shall be provided for three-speed fan control.

2.8.6.1 Heating Thermostat

Fan-coil heating thermostats shall be provided with fixed heat anticipation and shall have a single-pole, single-throw (SPST) switch hermetically sealed and actuated by a bimetallic or bellows type element. Heating thermostats shall have an adjustable range of at least 13 degrees below 72 degrees F.

2.8.6.2 Combination Thermostat

Fan coil unit combination heating-cooling thermostats shall be provided with separate temperature sensing elements for each system, and shall have a single-pole, single-throw (SPST) switch, hermetically sealed and actuated by a bimetallic or bellows type element. Each element shall operate switches to provide single stage control for heating and cooling. Scales and ranges shall be as specified for heating thermostats. Thermostats shall contain, or a subbase shall be provided which contains, selector switches for Heat-Off-Cool. A changeover controller providing automatic summer-winter changeover for thermostats by sensing the supplied fluid temperature shall be provided. A limited range heating-cooling dead band thermostat shall control cooling when temperature is above the upper setpoint and heating when temperature is below the lower setpoint and shall have a dead band, with no heating or cooling, when temperature is between the setpoints. Setpoint adjustment shall be concealed.

2.9 PRESSURE SWITCHES AND SOLENOID VALVES

2.9.1 Pressure Switches

Each switch shall have an adjustable setpoint with visible setpoint scale. Range shall be as shown. Differential adjustment shall span 20 to 40 percent of the range of the device.

2.9.2 Differential-Pressure Switches

Each switch shall be an adjustable diaphragm-operated device with two SPDT contacts, with taps for sensing lines to be connected to duct pressure fittings designed to sense air pressure. These fittings shall be of the angled-tip type with tips pointing into the air stream. The setpoint shall not be in the upper or lower quarters of the range and the range shall not be more than three times the setpoint. Differential shall be a maximum of 0.15 inch water gauge at the low end of the range and 0.35 inch water gauge at the high end of the range.

2.10 INDICATING DEVICES

2.10.1 Thermometers

Mercury shall not be used in thermometers.

2.10.1.1 Piping System Thermometers

Piping system thermometers shall have brass, malleable iron or aluminum alloy case and frame, clear protective face, permanently stabilized glass tube with indicating-fluid column, white face, black numbers, and a 9 inch scale. Thermometers for piping systems shall have rigid stems with straight, angular, or inclined pattern.

2.10.1.2 Piping System Thermometer Stems

Thermometer stems shall have expansion heads as required to prevent breakage at extreme temperatures. On rigid-stem thermometers, the space between bulb and stem shall be filled with a heat-transfer medium.

2.10.1.3 Nonaveraging Air-Duct Thermometers

Air-duct thermometers shall have perforated stem guards and 45-degree adjustable duct flanges with locking mechanism.

2.10.1.4 Averaging Air-Duct Thermometers

Averaging thermometers shall have a 3-1/2 inch (nominal) dial, with black legend on white background, and pointer traveling through a 270-degree arc.

2.10.1.5 Accuracy

Thermometers shall have an accuracy of plus or minus one percent of scale range. Thermometers shall have a range suitable for the application.

2.10.2 Pressure Gauges

Gauges shall be 2 inch (nominal) size, back connected, suitable for field or panel mounting as required, shall have black legend on white background, and shall have a pointer traveling through a 270-degree arc. Accuracy shall be plus or minus three percent of scale range. Gauges shall meet requirements of ASME B40.1.

2.10.2.1 Hydronic System Gauges

Gauges for hydronic system applications shall have ranges and graduations as shown.

2.11 CONTROL DEVICES AND ACCESSORIES

2.11.1 Relays

Control relay contacts shall have utilization category and ratings selected for the application, with a minimum of two sets of contacts (two normally open, two normally closed) enclosed in a dustproof enclosure. Relays shall be rated for a minimum life of one million operations. Operating time shall be 20 milliseconds or less. Relays shall be equipped with coil transient suppression devices to limit transients to 150 percent of rated coil voltage. Time delay relays shall be 2PDT with eight-pin connectors, dust cover, and a matching rail-mounted socket. Adjustable timing range shall be 0 to 5 minutes. Power consumption shall not be greater than three watts.

2.11.2 Current Sensing Relays

Current sensing relays shall provide a normally-open contact rated at a minimum of 50 volts peak and 1/2 ampere or 25 VA, noninductive. There shall be a single hole for passage of current carrying conductors. The devices shall be sized for operation at 50 percent rated current based on the connected load. Voltage isolation shall be a minimum of 600 volts.

2.11.3 Power-Line Conditioners (PLC)

Power line conditioners shall be furnished for each DDC panel. The PLCs shall provide both voltage regulation and noise rejection. The PLCs shall be of the ferro-resonant design, with no moving parts and no tap switching, while electrically isolating the secondary from the power-line side. The PLCs shall be sized for 125 percent of the actual connected kVA load. Characteristics of the PLC shall be as follows:

a. At 85 percent load, the output voltage shall not deviate by more than plus or minus one percent of nominal when the input voltage fluctuates between minus 20 percent to plus 10 percent of nominal.

b. During load changes of zero to full load, the output voltage shall not deviate by more than plus or minus three percent of nominal voltage. Full correction of load switching disturbances shall be accomplished within five cycles, and 95 percent correction shall be accomplished within two cycles of the onset of the disturbance.

c. Total harmonic distortion shall not exceed 3-1/2 percent at full load.

2.12 DIRECT DIGITAL CONTROL (DDC) HARDWARE

All functions, constraints, data base parameters, operator developed programs and any other data shall be downloadable from a portable workstation/tester or the central workstation/tester to network control panels, RIU's, universal programmable controllers, and unitary controllers. Download shall be accomplished through both the primary network and the local DDC portable workstation/tester port.

2.12.1 Network Control Panel

Network control panels shall be microcomputer-based with sufficient memory provided to perform all specified and shown network control panel functions and operations, including spare capacity for all spares and its I/O functions specified. Each network control panel and remote I/O units (RIU) shall have a minimum of 10% of its I/O functions as spare capacity but not less than 2 of each type used in each. The type of spares shall be in the same proportion as the implemented I/O functions on the panel, but in no case shall there be less than two spare points of each type. The panel I/O functions shall be furnished complete, with no changes or additions necessary to support implementation of spare functions. Output relays associated with digital signals shall be considered part of the I/O function, whether physically mounted in the enclosure or separately mounted. Implementation of spare points shall necessitate only providing the additional field sensor or control device, field wiring including connection to the system, and point definition assignment by the operator using the central workstation/tester or portable workstation/tester. The panel shall contain all necessary I/O functions to connect to field sensors and control panels. I/O function operation shall be fully supervised to

detect I/O function failures. Network control panels shall operate in an independent stand-alone mode, which is defined as all network control panel operations performed by the network control panel without any continuing input from other Direct digital controls or portable workstation/tester. The network control panel shall be capable of controlling a mix of at least 32 RIUs, unitary controllers, and universal programmable controllers.

2.12.1.1 Integral Features

The network control panel shall include:

a. Main power switch.

b. Power on indicator.

c. Portable workstation/tester port, connector, and if necessary power supply.

d. Manufacturers control network port.

e. An intrusion detection device, connected as an alarm.

2.12.1.2 Communication Interfaces

The following communication capabilities shall function simultaneously.

a. Manufacturers Control Network. Manufacturers control network communications interfaces for each data transmission systems (DTS) circuit between network control panels and RIUs, unitary controllers, and universal programmable controllers, shall be provided. Communication interfaces shall be provided between each network control panel and associated I/O functions. The DTS will provide for transmission speeds necessary to comply with performance requirements specified. DTS equipment shall be installed in the network control panel enclosure.

b. Portable Workstation/Tester Port. A communications port for interfacing to a portable workstation/tester shall be provided. Network control panel workstation/tester port other than RS-232,shall be converted to RS-232, including cabling and power supply, and shall be permanently installed in the panel.

c. Primary Network Port. The network control panel shall either have a built in primary network Port or be capable of accepting a primary network port expansion card for future networking to a base wide utility monitoring and control system (UMCS). The primary network port expansion card shall be either Ethernet (IEEE802.3) or ARCNET.

2.12.1.3 Memory and Real Time Clock (RTC) Backup

The network control panel memory and real time clock functions shall continue to operate for a minimum of 72 hours in the event of a power failure. If rechargeable batteries are provided, automatic charging of batteries shall be provided. Whenever a either a permanent workstation/tester or portable workstation/tester is monitoring the network control panel, a low battery alarm message shall be sent to it.

2.12.1.4 Duplex Outlet

A single phase, 120 Vac electrical service outlet for use with test equipment shall be furnished either inside or within 6 feet of the network control panel enclosure.

2.12.1.5 Locking Enclosures

Locking type mounting cabinets with common keying shall be furnished for each network control panel.

2.12.1.6 Failure Mode

Upon failure of the network control panel, either due to failure of the network control panel hardware or of the manufacturers control network, the network control panel shall revert to the failure mode as shown.

a. Manufacturers Control Network Failure: Upon failure of the manufacturers control network, the network control panel shall operate in an independent stand-alone mode.

b. Network Control Panel Hardware Failure: Upon failure of the network control panel hardware, the network control panel shall cease operation and stop communications with other network control panels, RIUs, unitary controllers and universal programmable controllers connected to the affected network control panel. The affected network control panel shall respond to this failure as specified and shown.

2.12.2 RIU

The RIU shall be functionally a part of the network control panel as specified, but may be remotely located from the network control panel and communicate over a dedicated communication circuit. When remotely located, the I/O functions shall be subject to the same requirements as for the network control panel hardware. RIUs shall be used to connect remote inputs and outputs to a network control panel and shall contain all necessary I/O functions to connect to field sensors and control devices. RIU operation shall be fully supervised by the network control panel to detect failures. Each RIU shall have a minimum of 10 % of its I/O functions as spare capacity. The type of spares shall be in the same proportion as the implemented I/O functions on the RIU, but in no case shall there be less than two spare points of each type. The RIU shall be furnished complete, with no changes or additions necessary to support implementation of spare functions. Output relays associated with digital signals shall be considered part of the I/O function, whether physically mounted in the enclosure or separately mounted. Implementation of spare points by others shall require only providing the additional field sensor or control device, field wiring including connection to the system, and point definition assignment by the operator. The RIU shall either report the status of all connected points on each scan, or report the status of all points which have changed state or value since the previous scan.

2.12.2.1 Integral Features

The RIU shall include:

a. Main power switch.

b. Power on indicator.

c. Portable workstation/tester port, connector, and if necessary

power supply.

d. Manufacturers control network port.

e. On-Off-Auto switches for each DO which controls a device. These switches shall be mounted in the RIU, with the exception of motors, for which the switch shall be mounted at the motor control center. On-Off-Auto switches are not required for DO associated with a status or alarm such as pilot lights. The status of these switches shall be available to the RIU for further processing.

f. Minimum-Maximum-Auto switches, or Auto-Manual switches with manual output override, for each AO. The status of these shall be available to the panel for further processing.

g. An intrusion detection device, connected as an alarm.

2.12.2.2 Duplex Outlet

A single phase, 120 Vac electrical service outlet for use with test equipment shall be furnished either inside or within 6 feet of the RIU.

2.12.2.3 Locking Enclosures

Locking type mounting cabinets with common keying shall be furnished for each RIU.

2.12.2.4 Failure Mode

Upon failure of the RIU, either due to failure of the RIU hardware or of the DTS, the RIU shall revert to the failure mode shown.

2.12.3 Universal Programmable Controller (UPC)

The universal programmable controller shall be a microprocessor based controller designed and programmed to control and monitor systems as shown. Resident programs shall be contained in reprogramable nonvolatile memory. Each universal programmable controller shall contain necessary power supplies, transformers, memory, I/O functions and communications interfaces necessary to perform its required functions and to provide control and monitoring of connected equipment and devices. It shall contain all necessary I/O functions to connect to field sensors and controls. I/O operation shall be fully supervised to detect I/O function failures. It shall provide for operation as a device connected to the system via the manufacturers control network.

2.12.3.1 Integral Features

The universal programmable controller shall include as a minimum:

a. Main power switch.

b. Power on indicator.

c. Portable workstation/tester port, connector, and if necessary power supply.

d. Manufacturers control network port.

e. I/O functions

(1) 8 DI

(2) 4 DO

(3) 8 AI

(4) 4 AO

(5) 1 PA

2.12.3.2 Communication Interfaces

The UPC shall have the following communication capabilities which shall function simultaneously.

a. Manufacturers Control Network. The manufacturers control network communications interface for a data transmission systems (DTS) circuit between the UPC and a network control panels shall be provided. The DTS will provide for transmission speeds necessary to comply with performance requirements specified. DTS equipment shall be installed in the UPC Panel enclosure.

b. Portable Workstation/Tester Port. A communications port for interfacing to a portable workstation/tester shall be provided. A UPC workstation/tester port other than RS-232, shall be converted to RS-232, including cabling and power supply, and shall be permanently installed in the panel.

2.12.3.3 Memory and RTC Backup

The UPC memory and real time clock functions shall continue to operate for a minimum of 72 hours in the event of a power failure. If rechargeable batteries are provided, automatic charging of batteries shall be provided. Whenever a either a permanent workstation/tester or portable workstation/tester is monitoring the network control panel, a low battery alarm message shall be sent to it.

2.12.3.4 Specific Requirements

Each universal programmable controller shall be accessible for purposes of application selection, control parameters, set point adjustment, and monitoring from any DDC controller connected to the same manufacturers control network as the universal programmable controller. This shall be done using a portable workstation/tester connected to a portable workstation/tester port either directly or via modem.

2.12.3.5 Locking Enclosures

Locking type mounting cabinets with common keying shall be furnished for each enclosure.

2.12.3.6 Failure Mode

Upon failure of the universal programmable controller, it shall revert to the failure mode of operation as shown.

2.12.4 Unitary Controller

The unitary controller shall be a microprocessor based, stand-alone, dedicated purpose controller, communicating with the network control panel, designed and programmed to control air distribution system mixing boxes, terminal units, heat pumps, fan coil units, or VAV boxes as shown. Each unitary controller shall contain resident programs in nonvolatile memory for each specific application implemented. Each unitary controller shall contain necessary power supplies, transformers, memory, I/O functions and communications interfaces necessary to perform its required functions and to provide control and monitoring of connected equipment and devices. It shall contain all necessary I/O functions to connect to field sensors and controls. I/O operation shall be fully supervised to detect I/O function failures and shall provide for operation as a device connected to the network control panel via the manufacturers control network.

2.12.4.1 Integral Features

The unitary controller shall include:

a. Main power switch.

b. Power on indicator.

c. Portable workstation/tester port, connector, and power supply.

d. Manufacturers control network port.

e. All I/O functions required to implement the requirements as shown.

f. On-Off-Auto switches for each DO which controls a device. These switches shall be mounted in the field panel, with the exception of motors, for which the switch shall be mounted at the motor control center. On-Off-Auto switches are not required for DO associated with a status or alarm such as pilot lights. The status of these switches shall be available to the panel for further processing.

g. Minimum-Maximum-Auto switches, or Auto-Manual switches with manual output override, for each AO. The status of these shall be available to the panel for further processing.

2.12.4.2 Communication Interfaces

The unitary controller shall have the following communication capabilities which shall function simultaneously.

a. Manufacturers Control Network. The manufacturers control network communications interface for a data transmission systems (DTS) circuit between the unitary controller and a network control panel shall be provided. The DTS will provide for transmission speeds necessary to comply with performance requirements specified. DTS equipment shall be installed in the unitary control panel enclosure.

b. Portable Workstation/Tester Port. A communications port for interfacing to a portable workstation/tester shall be provided. A unitary controller workstation/tester port other than RS-232, shall be converted to RS-232, including cabling and power supply, and shall be permanently installed in the panel. For unitary controller applications where the controller is not mounted in an enclosure, such as for fan-coil units or VAV terminal units, a portable conversion device for an RS-232 connection

to the portable workstation/tester may be provided.

2.12.4.3 Specific Requirements

Unitary controller components for new air distribution terminal units shall be furnished to the air distribution terminal unit manufacturer for factory mounting and calibration.

a. Accessibility and Interfaces: Each unitary controller shall be accessible for purposes of application selection, control parameters, set point adjustment, and monitoring using a portable workstation/tester connected to the manufacturers control network. They shall also be accessible with a portable workstation/tester connected to the unitary controller portable workstation/tester port.

b. Air Distribution Terminal Unit Controls - Pressure Independent: Controls shall consist of a transducer for connection to the velocity-sensing device provided by the terminal unit supplier in the primary air entering the terminal unit, a room temperature sensor, a damper actuator, and an adjustable microprocessor-based controller. The room temperature sensor shall have occupant setpoint adjustment and temperature display, timed override of unoccupied mode, and a communication port. The controller shall operate the damper for cooling and heating and provide control outputs for duct heating coil if applicable. This controller capability shall allow the sequencing of the damper and the heating coil to maintain conditions in the space.

c. Air Distribution Terminal Unit Controls - Pressure Independent with Recirculating Fan: Controls for pressure-independent boxes with recirculating fans shall consist of a transducer for connection to the velocity-sensing device provided by the terminal unit supplier in the primary air entering the terminal unit, a room temperature sensing element, a damper actuator, an adjustable microprocessor-based terminal unit controller, and a switch to operate the recirculation fan, provided by the terminal unit supplier. The room temperature sensor shall have occupant setpoint adjustment and temperature display, timed override of unoccupied mode, and a communication port. The controller shall operate the damper for cooling and shall provide outputs for controlling the recirculation fan and duct heating coil in sequence for heating.

d. Air Distribution Terminal Unit Damper Actuator: Air distribution terminal unit damper actuator shall open or close the device to which it is connected within 60 seconds. The damper actuator shall utilize spring return to fail to the position shown on loss of power or control signal.

2.12.4.4 Failure Mode

Upon failure of the unitary controller, it shall revert to the failure mode of operation as shown.

2.12.5 Chiller Control Panel

Chiller control panel shall be microprocessor-based and shall provide, both locally and through the Manufacturers Control Network, the control, monitoring, and safety equipment functions provided by the chiller manufacturer's control panel(s) (two communications ports total). The chiller control panel instrumentation and control ranges and accuracies shall match those of the chiller manufacturer's control devices. The chiller panel shall have a communication port for interface to a Portable

Workstation/Tester through either the Manufacturers Control Network or modem for chiller(s) start/stop, chilled water temperature reset, and monitoring of chiller operating status, alarms, and power consumption.

2.12.6 Boiler Control Panel

Boiler control panel shall be microprocessor-based and shall provide, both locally and through the Manufacturers Control Network, the control, monitoring, and safety equipment functions provided by the boiler manufacturer's control panel(s) (two communications ports total). The boiler control panel instrumentation and controls ranges and accuracies shall match those of the boiler manufacturer's control devices. The boiler panel shall have a communication port for interface to a Portable Workstation/Tester through either the Manufacturers Control Network or modem for boiler(s) and start/stop, boiler water temperature reset, and monitoring of boiler operating status, alarms.

2.12.7 I/O Functions

2.12.7.1 DDC Hardware I/O Functions

I/O Functions shall be provided as part of the DDC system and shall be in accordance with the following:

a. The analog input (AI) function shall monitor each analog input, perform A-to-D conversion, and hold the digital value in a buffer for interrogation. The A-to-D conversion shall have a minimum resolution of 10 bits plus sign. Signal conditioning shall be provided for each analog input. Analog inputs shall be individually calibrated for zero and span, in hardware or in software. The AI shall incorporate common mode noise rejection of 50 dB from 0 to 100 Hz for differential inputs, and normal mode noise rejection of 20 dB at 60 Hz from a source impedance of 10,000 ohms. Input ranges shall be within the range of 4-to-20 mAdc.

b. The analog output (AO) function shall accept digital data, perform D-to-A conversion, and output a signal within the range of 4-to-20 mAdc. D-to-A conversion shall have a minimum resolution of eight bits plus sign. Analog outputs shall be individually calibrated for zero and span. Short circuit protection on voltage outputs and open circuit protection on current outputs shall be provided.

c. The digital input (DI) function shall accept on-off, open-close, or other change of state (two state data) indications. Isolation and protection against an applied steady-state voltage up to 180 Vac peak shall be provided.

d. The digital output (DO) function shall provide contact closures for momentary and maintained operation of output devices. Closures shall have a minimum duration of 0.1 second. DO relays shall have an initial breakdown voltage between contacts and coil of at least 500 V peak. Electromagnetic interference suppression shall be furnished on all output lines to limit transients to nondamaging levels. Protection against an applied steady-state voltage up to 180 Vac peak shall be provided. Minimum contact rating shall be one ampere at 24 Vac.

e. The pulse accumulator function shall have the same characteristics as the DI. In addition, a buffer shall be provided to totalize pulses and allow for interrogation by the DDC system. The pulse accumulator shall accept rates up to 20 pulses per second. The totalized value shall be

reset to zero upon operator's command.

f. Signal conditioning for sensors shall be provided as specified.

g. The binary coded decimal (BCD) function: The BCD function shall have the same characteristics as the DI, except that, in addition, a buffer shall be provided to totalize inputs and allow for interrogation by the network control panel. The BCD function shall have 16-channel optically isolated buffered inputs to read four digit numbers. The BCD function shall accumulate inputs at rates up to 10 inputs per second.

2.12.7.2 Failure Mode

Upon failure of the I/O function, including data transmission failure, logic power supply failure, DDC processor malfunction, software failure, interposing relay power failure, or any other failure which prevents stand alone operation of any DDC normally capable of stand alone operation, connected outputs shall be forced to the failure mode shown.

2.12.8 Portable Workstation/Tester

A portable workstation/tester shall be provided and shall be able to connect to any DDC hardware. The portable workstation/tester shall consist of a portable computer with a nominal 10 inch active color matrix liquid crystal display, capable of displaying up to 256 colors at a minimum resolution of 640 X 480 pixels, an external VGA monitor port, 32 bit microprocessor operating at a minimum of 100 MHZ. The portable workstation/tester shall have, as a minimum, a 1200 MB hard drive, 16 megabytes of memory, integral pointing device, serial and parallel ports, color VGA video port for an external color monitor, 3.5 inch floppy disk drive, modem, PCMCIA type 3 slot, rechargeable battery, battery charger and 120 Vac power supply. It shall include carrying case, extra battery, charger and a compatible network adapter. The workstation/tester shall:

a. Run DDC diagnostics.

b. Load all DDC memory resident programs and information, including parameters and constraints.

c. Display any AI, DI, AO, DO, or PA point in engineering units for analog points or status for digital points.

d. Control any AO or DO.

e. Provide an operator interface, contingent on password level, allowing the operator to use full English language words and acronyms, or an object oriented graphical user interface.

f. Display database parameters.

g. Modify database parameters.

h. Accept DDC software and information for subsequent loading into a specific DDC. Provide all necessary software and hardware required to support this function, including an EIA ANSI/EIA/TIA-232-F port.

i. Disable/enable each DDC.

j. Perform all workstation functions as specified.

2.12.9 Central Workstation/Tester

A central workstation/tester shall be provided and shall be able to communicate any network control panel via the primary network. The central workstation/tester shall be functionally equivalent to the portable workstation/tester. The central workstation/tester shall consist of a central computer with a nominal 14 inch VGA color display, capable of displaying up to 256 colors at a minimum resolution of 640 X 480 pixels, 32 bit microprocessor operating at a minimum of 100 MHZ. The central workstation/tester shall have, as a minimum, a 2100 MB hard drive, 32 megabytes of memory, integral pointing device, serial and parallel ports, color VGA video port for an external color monitor, 3.5 inch floppy disk drive, modem, PCMCIA type three slot, rechargeable battery, battery charger, 120 Vac power supply and network adapter (Ethernet IEEE802.3 or ARCNET). The central workstation/tester shall:

a. Run DDC diagnostics.

b. Load all DDC memory resident programs and information, including parameters and constraints.

c. Display any AI, DI, AO, DO, or PA point in engineering units for analog points or status for digital points.

d. Control any AO or DO.

e. Provide an operator interface, contingent on password level, allowing the operator to use full English language words and acronyms, or an object oriented graphical user interface.

f. Display database parameters.

g. Modify database parameters.

h. Accept DDC software and information for subsequent loading into a specific DDC. Provide all necessary software and hardware required to support this function, including an EIA ANSI/EIA/TIA-232-F port.

i. Disable/enable each DDC.

j. Perform all workstation functions as specified.

2.13 DDC SOFTWARE

All DDC software described in this specification shall be furnished as part of the complete DDC System.

2.13.1 Operating System

Each DDC shall contain an operating system that controls and schedules that DDC's activities in real time. The DDC shall maintain a point database in its memory that includes all parameters, constraints, and the latest value or status of all points connected to that DDC. The execution of DDC application programs shall utilize the data in memory resident files. The operating system shall include a real time clock function that maintains

the seconds, minutes, hours, date and month, including day of the week. Each DDC real time clock shall be automatically synchronized with the network control panel real time clock at least once per day to plus or minus 10 seconds. When the network control panel is connected to a central workstation/tester, the network control panel RTC shall be updated by the central workstation/tester RTC. The time synchronization shall be accomplished without operator intervention and without requiring system shutdown. The operating system shall allow loading of software, data files data entry, and diagnostics from the central workstation/tester both locally through the central workstation/tester port and remotely through a network control panel and the manufacturers control network.

2.13.1.1 Startup

The DDC shall have startup software that causes automatic commencement of operation without human intervention, including startup of all connected I/O functions. A DDC restart program based on detection of power failure at the DDC shall be included in the DDC software. Upon restoration of power to the DDC, the program shall restart equipment and restore loads to the state at time of power failure, or to the state as commanded by time programs or other overriding programs. The restart program shall include start time delays between successive commands to prevent demand surges or overload trips. The startup software shall initiate operation of self-test diagnostic routines. Upon failure of the DDC, if the database and application software are no longer resident or if the clock cannot be read, the DDC shall not restart and systems shall remain in the failure mode indicated until the necessary repairs are made. If the database and application programs are resident, the DDC shall resume operation after an adjustable time delay of from 0 to 600 seconds. The startup sequence for each DDC shall include a unique time delay setting for each control output when system operation is initiated.

2.13.1.2 Operating Mode

Each DDC shall control and monitor functions as specified, independent of communications with other DDC. This software shall perform all DDC functions and DDC resident application programs as specified using data obtained from I/O functions and based upon the DDC real time clock function. When communications circuits between the DDC are operable, the DDC shall obtain real time clock updates and any required global data values transmitted from other network control panels. The DDC software shall execute commands after performing constraints checks in the DDC. Status and analog values, including alarms and other data shall be transmitted from other network control panels when communications circuits are operable. If communications are not available, each DDC shall function in stand-alone mode and operational data, including the latest status and value of each point and results of calculations, normally transmitted from other network control panels shall be stored for later transmission to the network control panel. Storage for the latest 256 values shall be provided at each network control panel. Each DDC shall accept software downloaded from the network control panel. Constraints shall reside at the DDC.

2.13.1.3 Failure Mode

Upon failure for any reason, each DDC shall perform an orderly shutdown and force all DDC outputs to a predetermined (failure mode) state, consistent with the failure modes shown and the associated control device.

2.13.2 Functions

The Contractor shall provide software necessary to accomplish the following functions, as appropriate, fully implemented and operational, within each network control panel, RIU, unitary controller and universal programmable controller.

a. Scanning of inputs.

b. Control of outputs.

c. Reporting of analog changes outside a selectable differential.

d. Reporting of unauthorized digital status.

e. Reporting of alarms automatically to network control panel.

f. Reporting of I/O status to network control panel upon request.

g. Maintenance of real time, updated by the network control panel at least once a day.

h. Communication with the network control panel.

i. Execution of DDC resident application programs.

j. Averaging or filtering of AIs.

k. Constraints checks (prior to command issuance).

l. Diagnostics.

m. Portable workstation/tester operation as specified.

n. Reset of PA by operator based on time and value.

2.13.2.1 Analog Monitoring

The system shall measure and transmit analog values including calculated analog points. An analog change in value is defined as a change exceeding a preset differential value as specified. The record transmitted for each analog value shall include a readily identifiable flag which indicates the abnormal status of the value when it deviates from operator selectable upper and lower analog limits. Analog values shall be expressed in proper engineering units with sign. Engineering units conversions shall be provided for each measurement. Each engineering units conversion set shall include range, span, and conversion equation. A vocabulary of engineering unit descriptors shall be provided, using at least three alphanumeric characters to identify information in the system. The system shall support 255 different engineering units.

2.13.2.2 Logic (Virtual) Points

Logic (virtual) points shall be software points entered in the point database which are not directly associated with a physical I/O function. Logic (virtual) points shall be analog or digital points created by calculation from any combination of digital and analog points, or other data having the properties of real points, including alarms, without the associated hardware. Logic (virtual) points shall be defined or calculated and entered into the database by the Contractor. The calculated analog

point shall have point identification in the same format as any other analog point. The calculated point shall be used in any program where the real value is not obtainable directly. Constants used in calculations shall be changeable on-line by the operator. Calculated point values shall be current for use by the system within 10 seconds of the time of any input changes.

2.13.2.3 State Variables

If an analog point represents more than two (up to eight) specific states, each state shall be nameable. For example, a level sensor shall be displayed at its measured engineering units plus a state variable with named states usable in programs or for display such as low alarm/low/normal/high/high alarm.

2.13.2.4 Analog Totalization

Any analog point shall be operator assignable to the totalization program. Up to eight analog values shall be totalized within a selectable time period. At the end of the period, the totals shall be stored. Totalization shall then restart from zero for the next time period. The program shall keep track of the peak and total value measured during the current period and for the previous period. The operator shall be able to set or reset each totalized value individually. The time period shall be able to be operator defined, modified or deleted on-line.

2.13.2.5 Trending

Any analog or calculated point shall be operator assignable to the trend program. Up to eight points shall be sampled at individually assigned intervals, selectable between one minute and two hours. A minimum of the most recent 128 samples of each trended point shall be stored. The sample intervals shall be able to be defined, modified, or deleted on-line.

2.13.3 I/O Point Database/Parameter Definition

Each I/O point shall be defined in a database residing in the DDC. The definition shall include all physical parameters associated with each point. Each point shall be defined and entered into the database by the Contractor, including as applicable:

a. Name.

b. Device or sensor type (i.e., sensor, control relay, motors).

c. Point identification number.

d. Unit.

e. Building number.

f. Area.

g. Island.

h. DDC number and channel address.

i. KW (running).

j. KW (starting).

k. Sensor range.

l. Controller range.

m. Sensor span.

n. Controller span.

o. Engineering units conversion (scale factor).

p. Setpoint (analog).

q. High reasonableness value (analog).

r. Low reasonableness value (analog).

s. High alarm limit differential (return to normal).

t. Low alarm limit differential (return to normal).

u. High alarm limit (analog).

v. Low alarm limit (analog).

w. Alarm disable time period upon startup or change of setpoint.

x. Analog change differential (for reporting).

y. Alarm class and associated primary message text.

z. High accumulator limit (pulse).

aa. Status description.

bb. Run time target.

cc. Failure mode as specified and shown.

dd. Constraints as specified.

2.13.4 Alarm Processing

Each DDC shall have alarm processing software for AI, DI, and PA alarms for all real and virtual points connected to that DDC.

2.13.4.1 Digital Alarms Definition

Digital alarms are those abnormal conditions indicated by DIs as specified and shown.

2.13.4.2 Analog Alarms Definition

Analog alarms are those conditions higher or lower than a defined value, as measured by an AI. Analog readings shall be compared to predefined high and low limits, and alarmed each time a value enters or returns from a limit condition. Unique high and low limits shall be assigned to each analog point in the system. Analog alarm limits shall be stored in the DDC

database. Each analog alarm limit shall have an associated unique limit differential specifying the amount by which a variable must return into the proper operating range before being annunciated as a return-to-normal-state. All limits and differentials shall be entered on-line by the operator in limits of the measured variable, without interruption or loss of monitoring of the point concerned. The program shall automatically change the high or low limits or both, of any analog point, based on time scheduled operations as specified, allowing for a time interval before the alarm limit becomes effective. In CPA applications, key the limit to a finite deviation traveling with the setpoint. The system shall automatically suppress analog alarm reporting associated with a digital point when that digital point is turned off.

2.13.4.3 Pulse Accumulator Alarms Definition

Pulse accumulator alarms are those conditions calculated from totalized values of accumulator inputs or PA input rates that are outside defined limits as specified and shown. PA totalized values shall be compared to predefined limits and alarmed each time a value enters a limit condition. Unique limits shall be assigned to each PA point in the system. Limits shall be stored in the DDC database.

2.13.5 Constraints

2.13.5.1 Equipment Constraints Definitions

Each control point in the database shall have DDC resident constraints defined and entered by the Contractor, including as applicable:

a. Maximum starts (cycles) per hour.

b. Minimum off time.

c. Minimum on time.

d. High limit (value in engineering units).

e. Low limit (value in engineering units).

2.13.5.2 Constraints Checks

Control devices connected to the system shall have the DDC memory resident constraints checked before each command is issued to insure that no equipment damage will result from improper operation. Each command shall be executed by the DDC only after all constraints checks have been passed. Each command point shall have unique constraints assigned. High and low "reasonableness" values or one differential "rate-of-change" value shall be assigned to each AI. Values outside the reasonableness limits shall be rejected and an alarm message sent to the network control panel or portable workstation/tester. Status changes and analog point values shall be reported to the workstation upon operator request, such as for reports, alphanumeric displays, graphic displays, and application programs. Each individual point shall be capable of being selectively disabled by the operator from a workstation/tester. Disabling a point shall prohibit monitoring and automatic control of that point.

2.13.6 Diagnostics

Each DDC shall have self-test diagnostic routines implemented in firmware.

The tests shall include routines that exercise memory. Diagnostic software shall be usable in conjunction with the central workstation/tester and portable workstation/tester. The software shall display messages in English to inform the tester's operator of diagnosed problems.

2.13.7 Summer-Winter Operation Monitoring

The system shall provide software to automatically change the operating parameters, monitoring of alarm limits, and start-stop schedules for each mechanical system from summer to winter and vice-versa. The software shall provide automatic commands to applications programs to coordinate proper summer or winter operation. Change over setpoints shall be operator selectable and settable.

2.13.8 Control Sequences and Control Loops

Sufficient memory shall be provided to implement the requirements specified and shown for each DDC. Specific functions to be implemented are defined in individual system control sequences and database tables shown in the drawings, and shall include, as applicable, the following:

a. PI Control: This function shall provide proportional control and proportional plus integral control.

b. Two Position Control: This function shall provide control for a two state device by comparing a set point against a process variable and an established deadband.

c. Floating Point Control: This function shall exercise control when an error signal exceeds a selected deadband, and shall maintain control until the error is within the deadband limits.

d. Signal Selection: This function shall allow the selection of the highest or lowest analog value from a group of analog values as the basis of control. The function shall include the ability to cascade analog values so that large numbers of inputs can be reduced to one or two outputs.

e. Signal Averaging: This function shall allow the mathematical calculation of the average analog value from a group of analog values as the basis of control. The function shall include the ability to "weight" the individual analog values so that the function output can be biased as necessary to achieve proper control.

f. Reset Function: This function shall develop an AO based on up to two AIs and one operator specified reset schedule.

g. Cooling/Heating Operation Program: Software shall be provided to change, either automatically or on operator command, the operating parameters, monitoring of alarm limits, and start-stop schedules for each mechanical system where such a change from cooling to heating and vice versa is meaningful. The software shall provide commands to application programs to coordinate cooling or heating mode operation. Software shall automatically switch facilities from cooling to heating, and vice versa, based on schedules or temperatures. All HVAC equipment and systems shall be assigned to the program.

2.13.9 Command Priorities

A scheme of priority levels shall be provided to prevent interaction of a

command of low priority with a command of higher priority. The system shall require the latest highest priority command addressed to a single point to be stored for a period of time longer than the longest time constraint in the on and off states, insuring that the correct command shall be issued when the time constraint is no longer in effect or report the rejected command. Override commands entered by the operator shall have higher priority than those emanating from applications programs.

PART 3 EXECUTION

3.1 GENERAL INSTALLATION CRITERIA

3.1.1 HVAC Control System

The HVAC control system shall be completely installed and ready for operation. Dielectric isolation shall be provided where dissimilar metals are used for connection and support. Penetrations through and mounting holes in the building exterior shall be made watertight. The HVAC control system installation shall provide clearance for control system maintenance by maintaining access space between coils, access space to mixed-air plenums, and other access space required to calibrate, remove, repair, or replace control system devices. The control system installation shall not interfere with the clearance requirements for mechanical and electrical system maintenance.

3.1.2 Software Installation

Software shall be loaded for an operational system, including databases for all points, operational parameters, and system, command, and application software. The Contractor shall provide original and backup copies of source, excluding the general purpose operating systems and utility programs furnished by computer manufacturers and the non-job-specific proprietary code furnished by the system manufacturer, and object modules for software on each type of media utilized, within 30 days of formal Government acceptance. In addition, a copy of individual floppy disks of software for each DDC panel shall be provided.

3.1.3 Device Mounting Criteria

Devices mounted in or on piping or ductwork, on building surfaces, in mechanical/electrical spaces, or in occupied space ceilings shall be installed in accordance with manufacturer's recommendations and as shown. Control devices to be installed in piping and ductwork shall be provided with required gaskets, flanges, thermal compounds, insulation, piping, fittings, and manual valves for shutoff, equalization, purging, and calibration. Strap-on temperature sensing elements shall not be used except as specified.

3.1.4 Wiring Criteria

Wiring external to control panels, including low-voltage wiring, shall be installed in metallic raceways. Wiring shall be installed without splices between control devices and DDC panels. Instrumentation grounding shall be installed as necessary to prevent ground loops, noise, and surges from adversely affecting operation of the system. Ground rods installed by the contractor shall be tested as specified in IEEE Std 142. Cables and conductor wires shall be tagged at both ends, with the identifier shown on the shop drawings. Electrical work shall be as specified in Section 16415 ELECTRICAL WORK, INTERIOR and as shown.

3.2 CONTROL SYSTEM INSTALLATION

3.2.1 Damper Actuators

Actuators shall not be mounted in the air stream. Multiple actuators operating a common damper shall be connected to a common drive shaft. Actuators shall be installed so that their action shall seal the damper to the extent required to maintain leakage at or below the specified rate and shall move the blades smoothly.

3.2.2 Local Gauges for Actuators

Pneumatic actuators shall have an accessible and visible receiver gauge installed in the tubing lines at the actuator as shown.

3.2.3 Room Instrument Mounting

Room instruments , such as wall mounted thermostats, shall be mounted 60 inches above the floor unless otherwise shown. Temperature setpoint devices shall be recess mounted.

3.2.4 Freezestats

For each 20 square feet of coil face area, or fraction thereof, a freezestat shall be provided to sense the temperature at the location shown. Manual reset freezestats shall be installed in approved, accessible locations where they can be reset easily. The freezestat sensing element shall be installed in a serpentine pattern.

3.2.5 Averaging Temperature Sensing Elements

Sensing elements shall have a total element minimum length equal to 1 linear foot per square foot of duct cross-sectional area.

3.2.6 Foundations and Housekeeping Pads

Foundations and housekeeping pads shall be provided for the HVAC control system air compressors.

3.2.7 Duct Static Pressure Sensing Elements and Transmitters

The duct static pressure sensing element and transmitter sensing point shall be located at 75% to 100% of the distance between the first and last air terminal units.

3.2.8 Indication Devices Installed in Piping and Liquid Systems

Gauges in piping systems subject to pulsation shall have snubbers. Gauges for steam service shall have pigtail fittings with cock. Thermometers and temperature sensing elements installed in liquid systems shall be installed in thermowells.

3.3 CONTROL SEQUENCES OF OPERATION

Sequences of operation shall be as shown on the drawings.

3.4 COMMISSIONING PROCEDURES

3.4.1 Evaluations

The Contractor shall make the observations, adjustments, calibrations, measurements, and tests of the control systems, set the time schedule, and make any necessary control system corrections to ensure that the systems function as described in the sequence of operation.

3.4.1.1 Item Check

Signal levels shall be recorded for the extreme positions of each controlled device. An item-by-item check of the sequence of operation requirements shall be performed using Steps 1 through 4 in the specified control system commissioning procedures. Steps 1, 2, and 3 shall be performed with the HVAC system shut down; Step 4 shall be performed after the HVAC systems have been started. External input signals to the DDC system (such as starter auxiliary contacts, and external systems) may be simulated in steps 1, 2, and 3. With each operational mode signal change, DDC system output relay contacts shall be observed to ensure that they function.

3.4.1.2 Weather Dependent Test Procedures

Weather dependent test procedures that cannot be performed by simulation shall be performed in the appropriate climatic season. When simulation is used, the actual results shall be verified in the appropriate season.

3.4.1.3 Two-Point Accuracy Check

A two-point accuracy check of the calibration of each HVAC control system sensing element and transmitter shall be performed by comparing the DDC system readout to the actual value of the variable measured at the sensing element and transmitter or airflow measurement station location. Digital indicating test instruments shall be used, such as digital thermometers, motor-driven psychrometers, and tachometers. The test instruments shall be at least twice as accurate as the specified sensing element-to-DDC system readout accuracy. The calibration of the test instruments shall be traceable to National Institute Of Standards And Technology standards. The first check point shall be with the HVAC system in the shutdown condition, and the second check point shall be with the HVAC system in an operational condition. Calibration checks shall verify that the sensing element-to-DDC system readout accuracies at two points are within the specified product accuracy tolerances. If not, the device shall be recalibrated or replaced and the calibration check repeated.

3.4.1.4 Insertion and Immersion Temperatures

Insertion temperature and immersion temperature sensing elements and transmitter-to-DDC system readout calibration accuracy shall be checked at one physical location along the axis of the sensing element.

3.4.1.5 Averaging Temperature

Averaging temperature sensing element and transmitter-to-DDC system readout calibration accuracy shall be checked every 2 feet along the axis of the sensing element in the proximity of the sensing element, for a maximum of 10 readings. These readings shall then be averaged.

3.4.2 Unit Heater

The "OFF/AUTO" switch shall be placed in the "OFF" position. Each space thermostat temperature setting shall be turned up so that it makes contact to turn on the unit heater fans. The unit heater fans shall not start. The "OFF/AUTO" switch shall be placed in the "AUTO" position. It shall be ensured that the unit heater fans start. Each space thermostat temperature setting shall be turned down, and the unit heater fans shall stop. The thermostats shall be set at their temperature setpoints. The results of testing of one of each type of unit shall be logged.

3.4.3 Gas-Fired Infrared Heater

Each space thermostat temperature setting shall be turned up so that it makes contact to turn on the infrared heater; it shall be ensured that the heater turns on. Each space thermostat temperature shall be turned down and it shall be ensured that the infrared heater turns off. The thermostats shall be set at their temperature setpoints. The results of testing of one of each type of unit shall be logged.

3.4.4 Fan Coil Unit

The dual-temperature hydronic system shall be set to heating. Each space thermostat temperature setting shall be turned up so that it makes contact and turns the fan coil unit on. It shall be ensured that the fan coil unit fan starts and the valves open to flow through the coils. Each space thermostat temperature setting shall be turned down and it shall be ensured that the fan coil unit fans stop. It shall be ensured that the valves close to flow through the coils. The dual-temperature hydronic system shall be switched to cooling. Each space thermostat temperature setting shall be turned up and it shall be ensured that contact is broken and the fan coil unit fans stop. It shall be ensured that the valves close to flow through the coil. Each space thermostat temperature setting shall be turned down. It shall be ensured that the fan coil unit fans start and the valves open to flow through the coils. The thermostats shall be set at their temperature setpoints. The results of testing of one of each type of unit shall be logged.

3.4.5 Single Building Hydronic Heating with Hot Water Boiler

Steps for installation shall be as follows:

a. Step 1 - System Inspection: The HVAC system shall be observed in its shutdown condition. It shall be verified that power and main air are available where required.

b. Step 2 - Calibration Accuracy Check with HVAC System Shutdown: Readings shall be taken with a digital thermometer at each temperature sensing element location. Each temperature shall be read at the DDC controller, and the thermometer and DDC system readings logged. The calibration accuracy of the sensing element-to-DDC system readout for outside air temperature and system supply temperature shall be checked.

c. Step 3 - Actuator Range Adjustments: A signal shall be applied to the actuator through an operator entered value to the DDC system. The proper operation of the actuators and positioners for all valves shall be verified visually. The signal shall be varied from live zero to full range, and it shall be verified that the actuators travel from zero stroke to full stroke within the signal range. It shall be verified that all sequenced actuators move from zero stroke to full stroke in the proper direction, and move the connected device in the proper direction from one

extreme position to the other.

d. Step 4 - Control System Commissioning:

(1) The two-point calibration sensing element-to-DDC system readout accuracy check for the outside air temperature shall be performed. Any necessary software adjustments to setpoints or parameters shall be made to achieve the outside air temperature schedule.

(2) The outside air temperature shall be simulated through an operator entered value to be above the setpoint. It shall be verified that pumps and boiler stop. A value shall be entered to simulate that the outside air temperature is below the setpoint as shown. It shall be verified that pumps start and boiler operates.

(3) The two-point calibration accuracy check of the sensing element-to-DDC system readout for the hydronic system supply temperature shall be performed. The supply temperature setpoint shall be set for the temperature schedule as shown. Signals of 8 ma and 16 ma shall be sent to the DDC system from the outside air temperature sensor, to verify that the supply temperature setpoint changes to the appropriate values.

(4) The control system shall be placed in the occupied mode. The calibration accuracy check of sensing element-to-DDC system readout shall be performed for each space temperature sensor and the values logged. Each space temperature setpoint shall be set as shown. The control system shall be placed in the unoccupied mode, and it shall be verified that each space temperature setpoint changes to the unoccupied mode setting.

3.4.6 Variable Air Volume Control System - With Return Fan

Steps for installation shall be as follows:

a. Step 1 - System Inspection: The HVAC system shall be observed in its shutdown condition. It shall be verified that power and main air are available where required, and that the outside air and relief air dampers are closed, the return air damper is open, and that the supply fan and return/relief fan inlet vanes and cooling coil valve are closed.

b. Step 2 - Calibration Accuracy Check with HVAC System Shutdown: Readings shall be taken with a digital thermometer at each temperature sensing element location. Each temperature shall be read at the DDC controller, and the thermometer and DDC system display readings logged. The calibration accuracy of the sensing element-to-DDC system readout for outside air, return air, mixed air, and cooling coil discharge temperatures shall be checked. The minimum outside air flow, supply air flow, and return air flow shall be read, using a digital indicating velometer, and the velometer and DDC system display readings logged. The flows should read zero.

c. Step 3 - Actuator Range Adjustments: A signal shall be applied to the actuators through an operator entered value at the DDC system. The proper operation of the actuators and positioners for all dampers and valves shall be visually verified. The signal shall be varied from live zero to full range, and actuator travel shall be verified from zero stroke to full stroke within the signal range. It shall be verified that all

sequenced and parallel operated actuators move from zero stroke to full stroke in the proper direction, and move the connected device in the proper direction from one extreme position to the other.

d. Step 4 - Control System Commissioning:

(1) With the fans ready to start, the control system shall be placed in the ventilation delay mode and in the occupied mode, and it shall be verified that supply fan and return fan start. It shall be verified that the outside air dampers and relief air damper are closed, the return air damper is open, and the cooling coil valve and inlet vanes are under control, by simulating a change in the fan discharge temperature. The system shall be placed out of the ventilation delay mode, and it shall be verified that the economizer outside air and relief air dampers remain closed, the return air damper remains open, and the minimum outside air damper comes under control.

(2) The two-point calibration accuracy check of sensing element-to-DDC system readout for the minimum outside air flow measurement station shall be performed. Force all VAV box dampers to the full open position, turn all exhaust fans off, manually adjust the supply duct static pressure to achieve the design duct static pressure, manually adjust the output to the return fan to establish the design differential flow difference between the supply and return duct flows, and manually adjust the minimum outside air flow to achieve a flow which is approximately 25% less than the desired air flow. Under these conditions, the minimum outside air flow control loop shall be tuned. Confirm stable operation of the minimum outside air flow control loop in response to a process disturbance.

(3) The starter switch of return fan shall be turned to the "OFF" position, and the inlet vane damper shall be opened. With supply fan running, a high static pressure input signal shall be simulated at the device by a pressure input to the sensing device. HVAC system shutdown shall be observed, and it shall be verified that the high static alarm is initiated. The HVAC system shall be restarted by manual reset, and it shall be verified that the high static alarm returns to normal.

(4) The two-point accuracy check of sensing element-to-DDC system readout for the static pressure in the supply duct shall be performed.

(5) Each VAV terminal unit controller's minimum flow and maximum flow setpoints shall be set at the same setting. This will prevent the VAV box damper from modulating under space temperature control and will achieve a constant supply duct system pressure drop. The return fan inlet vane shall be placed under control, and the starter switch shall be turned to the "AUTO" position so that the fan starts. The two-point calibration accuracy check of sensing element-to-DDC system readout for the air flow measurement stations shall be performed. The supply fan flow shall be changed to verify that the return flow setpoint tracks the supply fan flow with the proper flow differential.

(6) The economizer mode shall be simulated by a change in the outside air temperature and the return air temperature through

operator entered values and it shall be verified that the system goes into the economizer mode. The mixed air temperature shall be artificially changed through operator entered values to slightly open the economizer outside air damper and the second point of the two-point calibration accuracy check of sensing element-to-DDC system readout for outside air, return air, and mixed air temperatures shall be performed. The temperature setpoint shall be set as shown.

(7) The two-point calibration accuracy check of sensing element-to-DDC system readout for the fan discharge temperature shall be performed. The setpoint for the fan discharge temperature shall be set as shown. A change shall be simulated in the discharge air temperature through an operator entered value and it shall be verified that the control valve is modulated.

(8) The control system shall be placed in the unoccupied mode and it shall be verified that the HVAC system shuts down and the control system assumes the specified shutdown conditions. The space temperature shall be artificially changed to below the night setback temperature setpoint, and it shall be verified that the HVAC system starts; the space temperature shall be artificially changed to above the night setback temperature setpoint and it shall be verified that the HVAC system stops. The night setback temperature setpoint shall be set at the setpoint.

(9) With the HVAC system running, a filter differential pressure switch input signal shall be simulated at the device. It shall be verified that the filter alarm is initiated. The differential pressure switch shall be set at the setpoint as shown. This shall be performed for each filter.

(10) With the HVAC system running, a freezestat trip input signal shall be simulated at the device. HVAC system shutdown shall be verified. It shall be verified that a low temperature alarm is initiated. The freezestat shall be set at the setpoint as shown. The HVAC system shall be restarted by manual restart and it shall be verified that the alarm returns to normal.

(11) With the HVAC system running, a smoke detector trip input signal shall be simulated at each device. Control device actions and interlock functions as described in the Sequence of Operation shall be verified. Simulation shall be performed without false-alarming any Life Safety systems. It shall be verified that the HVAC system shuts down and the smoke detector alarm is initiated. The detectors shall be reset. The HVAC system shall be restarted by manual reset, and the alarm return-to-normal shall be verified.

(12) For each VAV terminal unit, velocity setpoints shall be set for minimum and maximum flow, and temperature setpoints for the heating/cooling dead band. The actions of the controller, the operation of the damper, and the operation of heating shall be verified. It shall be verified that space temperature is maintained.

3.5 BALANCING, COMMISSIONING, AND TESTING

3.5.1 Coordination with HVAC System Balancing

Commissioning of the control system, except for tuning of controllers, shall be performed prior to or simultaneous with HVAC system balancing. The contractor shall tune the HVAC control system after all air system and hydronic system balancing has been completed, minimum damper positions set and a report has been issued.

3.5.2 Control System Calibration, Adjustments, and Commissioning

Control system commissioning shall be performed for each HVAC system, using test plans and procedures previously approved by the Government. The Contractor shall provide all personnel, equipment, instrumentation, and supplies necessary to perform commissioning and testing of the HVAC control system. All instrumentation and controls shall be calibrated and the specified accuracy shall be verified using test equipment with calibration traceable to NIST standards. Wiring shall be tested for continuity and for ground, open, and short circuits. Mechanical control devices shall be adjusted to operate as specified. HVAC control panels shall be pretested off-site as a functioning assembly ready for field connections, calibration, adjustment, and commissioning of the operational HVAC control system. Control parameters and logic (virtual) points including control loop setpoints, gain constants, and integral constraints, shall be adjusted before the system is placed on line. Communications requirements shall be as indicated. Written notification of any planned commissioning or testing of the HVAC Control systems shall be given to the Government at least 14 calendar days in advance.

3.5.3 Performance Verification Test

The Contractor shall demonstrate compliance of the HVAC control system with the contract documents. Using test plans and procedures previously approved by the Government, the Contractor shall demonstrate all physical and functional requirements of the project. The performance verification test shall show, step-by-step, the actions and results demonstrating that the control systems perform in accordance with the sequences of operation. The performance verification test shall not be started until after receipt by the Contractor of written permission by the Government, based on Government approval of the Commissioning Report and completion of balancing. The tests shall not be conducted during scheduled seasonal off periods of base heating and cooling systems.

3.5.4 Endurance Test

The endurance test shall be used to demonstrate the specified overall system reliability requirement of the completed system. The endurance test shall not be started until the Government notifies the Contractor in writing that the performance verification test is satisfactorily completed. The Government may terminate the testing at any time when the system fails to perform as specified. Upon termination of testing by the Government or by the Contractor, the Contractor shall commence an assessment period as described for Phase II. Upon successful completion of the endurance test, the Contractor shall deliver test reports and other documentation as specified to the Government prior to acceptance of the system.

a. Phase I (Testing). The test shall be conducted 24 hours per day, 7 days per week, for 15 consecutive calendar days, including holidays, and the system shall operate as specified. The Contractor shall make no repairs during this phase of testing unless authorized by the Government in writing.

b. Phase II (Assessment). After the conclusion of Phase I, the Contractor shall identify failures, determine causes of failures, repair failures, and deliver a written report to the Government. The report shall explain in detail the nature of each failure, corrective action taken, results of tests performed, and shall recommend the point at which testing should be resumed. After delivering the written report, the Contractor shall convene a test review meeting at the jobsite to present the results and recommendations to the Government. As a part of this test review meeting, the Contractor shall demonstrate that all failures have been corrected by performing appropriate portions of the performance verification test. Based on the Contractor's report and test review meeting, the Government may require that the Phase I test be totally or partially rerun. After the conclusion of any retesting which the Government may require, the Phase II assessment shall be repeated as if Phase I had just been completed.

3.5.5 Posted and Panel Instructions

Posted and Panel Instructions, showing the final installed conditions, shall be provided for each system. The posted instructions shall consist of laminated half-size drawings and shall include the control system schematic, equipment schedule, sequence of operation, wiring diagram, communication network diagram, and valve and damper schedules. The posted instructions shall be permanently affixed, by mechanical means, to a wall near the control panel. Panel instructions shall consist of laminated letter-size sheets and shall include a Routine Maintenance Checklist and as-built configuration check sheets. Panel instructions and one copy of the Operation and Maintenance Manuals, previously described herein, shall be placed inside each control panel or permanently affixed, by mechanical means, to a wall near the panel.

3.6 TRAINING

3.6.1 Training Course Requirements

A training course shall be conducted for 4 operating staff members designated by the Contracting Officer in the maintenance and operation of the system, including specified hardware and software. The training period, for a total of 16 hours of normal working time, shall be conducted within 30 days after successful completion of the performance verification test. The training course shall be conducted at the project site. Audiovisual equipment and 4 sets of all other training materials and supplies shall be provided. A training day is defined as 8 hours of classroom instruction, including two 15 minute breaks and excluding lunchtime, Monday through Friday, during the daytime shift in effect at the training facility.

3.6.2 Training Course Content

For guidance in planning the required instruction, the Contractor shall assume that attendees will have a high school education or equivalent, and are familiar with HVAC systems. The training course shall cover all of the material contained in the Operating and Maintenance Instructions, the layout and location of each HVAC control panel, the layout of one of each type of unitary equipment and the locations of each, the location of each control device external to the panels, the location of the compressed air station, preventive maintenance, troubleshooting, diagnostics, calibration, adjustment, commissioning, tuning, and repair procedures. Typical systems

and similar systems may be treated as a group, with instruction on the physical layout of one such system. The results of the performance verification test and the calibration, adjustment and commissioning report shall be presented as benchmarks of HVAC control system performance by which to measure operation and maintenance effectiveness.

-- End of Section --

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